

# PARTS CATALOGUE

## VK10 (8KB2) RUSSIAN FEDERATION

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1R8KB-370E1

( )



NEWS No.	DATE	COMMENT
PE0-SM-160011	Mar.,11,2016	COR:FIG.16 SECONDARY SHEAVE/31 TRACK DRIVE 2 LIST&ILLUST CORRECTION

2016/03/23

VK10  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.

It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

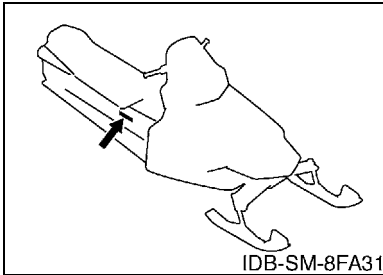
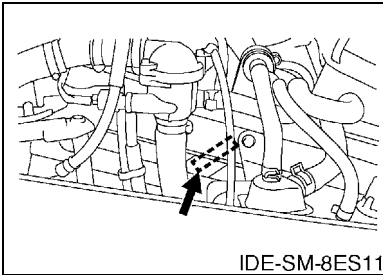
6. The asterisk (\*) before a reference number indicates modified items after the first edition.

# FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



10. Applicable Starting Serial No.

Frame Serial No.

Serial No.	Name Of Q'ty Column	Model Code
	8KB2	8KB2

8. Applicable Colour Code (The (\*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
BWC1(*)	BLUISH WHITE COCKTAIL 1	0390

9. Quantity Column Information

Column No.	Name Of Q'ty Column	Destination
1	8KB2	RUSSIAN FEDERATION

# CONTENTS

## ENGINE

CYLINDER HEAD .....	1
CRANKSHAFT & PISTON .....	2
VALVE .....	4
CAMSHAFT & CHAIN .....	6
WATER PUMP .....	7
RADIATOR & HOSE .....	8
OIL PUMP .....	12
OIL CLEANER .....	13
INTAKE .....	14
CARBURETOR .....	16
EXHAUST .....	19
CRANKCASE .....	21
CRANKCASE COVER 1 .....	22
STARTER .....	23

## DRIVE

PRIMARY SHEAVE .....	24
SECONDARY SHEAVE .....	26

## BODY

ENGINE BRACKET .....	27
OIL TANK .....	28
FRAME .....	29
SKI .....	33
STEERING .....	36
STEERING GATE .....	39
FUEL TANK .....	40
SEAT .....	41
BRAKE .....	42
CONTROL CABLE .....	44
TRACK SUSPENSION 1 .....	45
TRACK SUSPENSION 2 .....	48
TRACK SUSPENSION 3 .....	51
TRACK DRIVE 1 .....	52
TRACK DRIVE 2 .....	53
TRACK DRIVE 3 .....	57
SHROUD .....	58
EMBLEM .....	60
WINDSHIELD .....	61
GUARD & LUGGAGE BOX .....	62
BUMPER .....	64

INSTRUMENT PANEL .....	66
------------------------	----

## ELECTRICAL

GENERATOR .....	67
STARTING MOTOR .....	68
METER .....	69
HEADLIGHT .....	70
TAILLIGHT .....	71
HANDLE SWITCH & LEVER .....	72
ELECTRICAL 1 .....	73
ELECTRICAL 2 .....	74
ELECTRICAL 3 .....	75
ALTERNATE DRIVE SETTING 1 .....	76
ALTERNATE DRIVE SETTING 2 .....	79
ALTERNATE REBUILD KIT .....	80
ALTERNATE CLUTCH TUNE UP KIT .....	81

## INDEX

NUMERICAL INDEX .....	82
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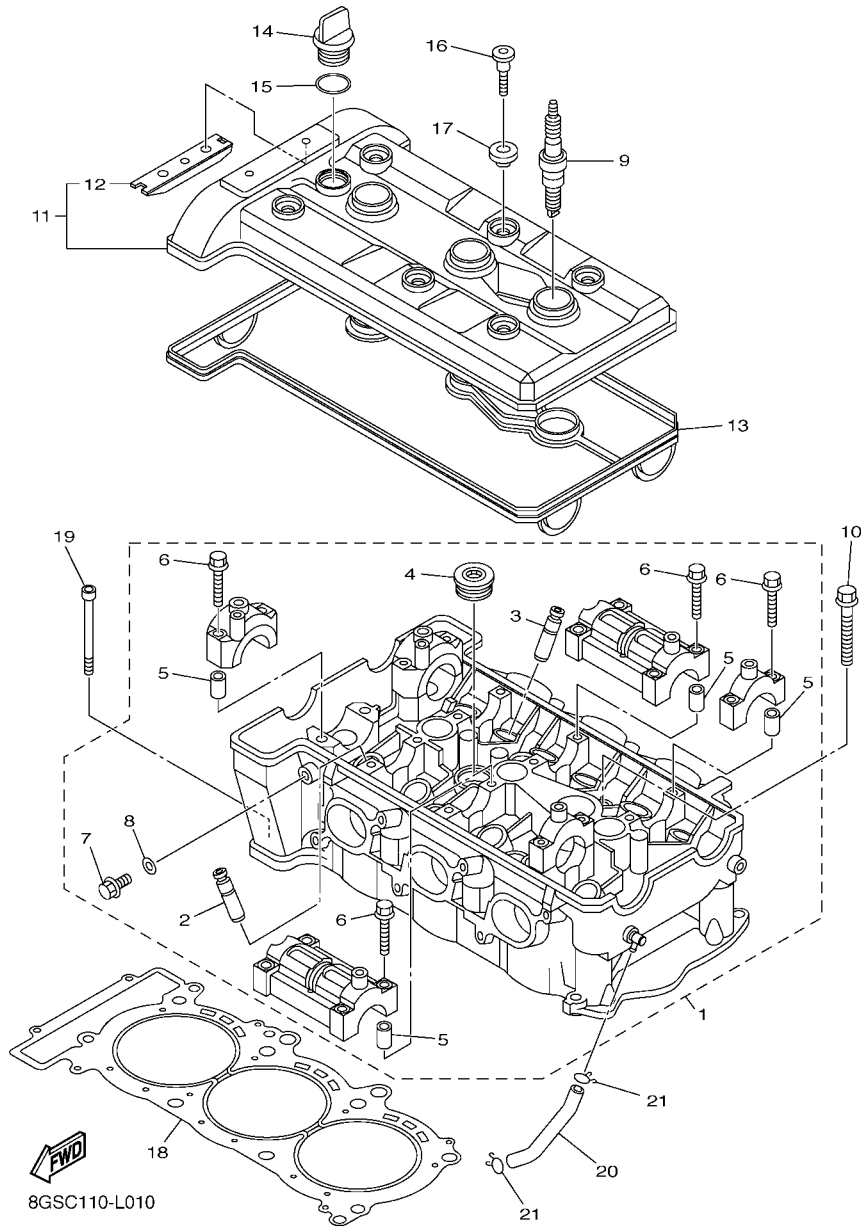
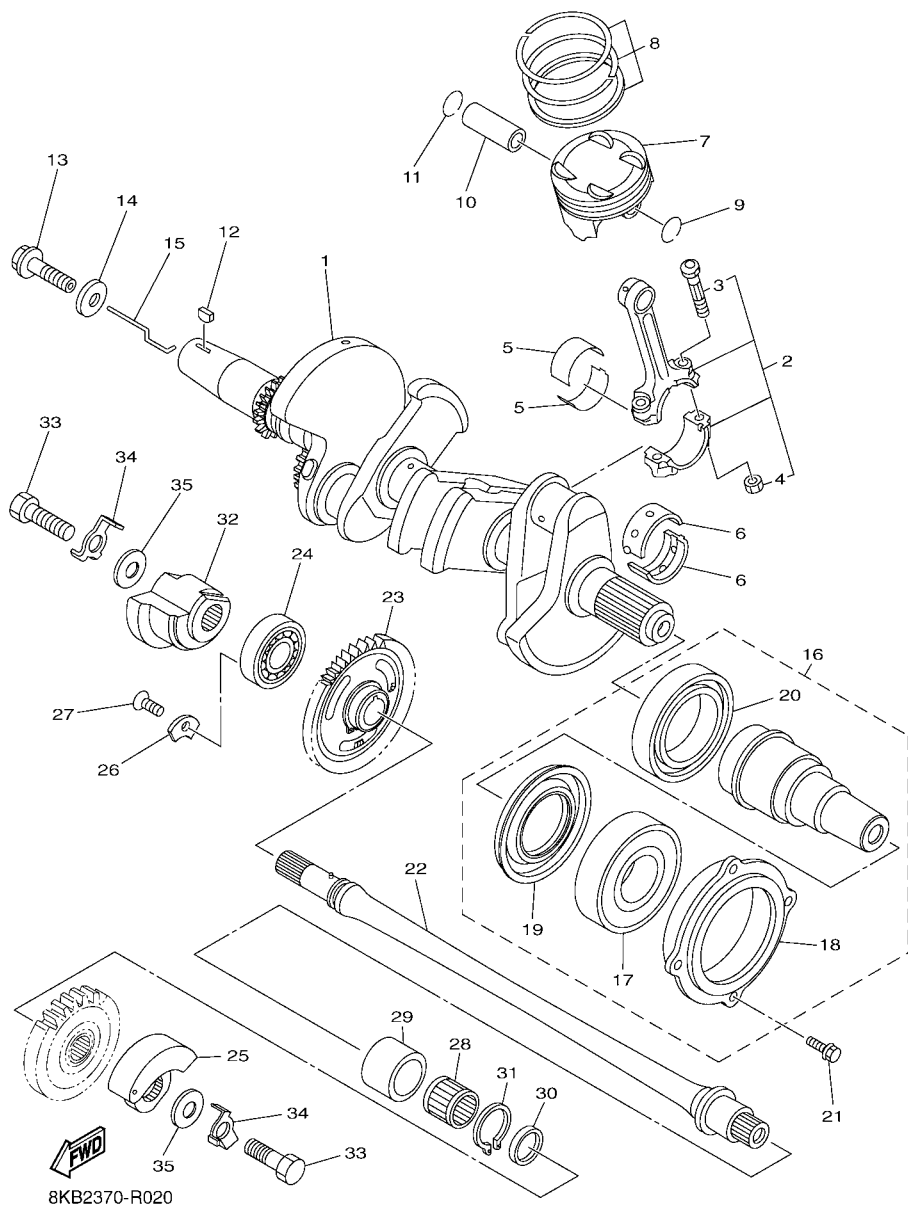


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-11101-02	CYLINDER HEAD ASSY	1				
2	5JW-11133-10	.GUIDE, VALVE 1	6				
3	3P6-11134-10	.GUIDE, VALVE 2	6				
4	90340-27129	.PLUG, STRAIGHT SCREW	1				
5	91808-16023	.PIN, DOWEL	12				
6	90105-06026	.BOLT, FLANGE	16				
7	95022-08012	.BOLT, FLANGE	1				
8	90430-08119	.GASKET	1				
9	94701-00411	PLUG, SPARK (NGK R CR8E)	3				
10	90119-10004	BOLT, WITH WASHER	8				
11	8ES-11191-01	COVER, CYLINDER HEAD 1	1				
12	5BE-12241-00	.GUIDE, STOPPER 2	1				
13	8ES-11193-00	GASKET, HEAD COVER 1	1				
14	3Y1-15363-10	PLUG, OIL	1				
15	93210-19123	O-RING	1				
16	90109-066F0	BOLT	6				
17	4KG-1111G-00	RUBBER, MOUNT 1	6				
18	8ES-11181-00	GASKET, CYLINDER HEAD 1	1				
19	91312-06065	BOLT	2				
20	8ES-13416-00	PIPE, OIL 1	1				
21	90467-100A1	CLIP	2				

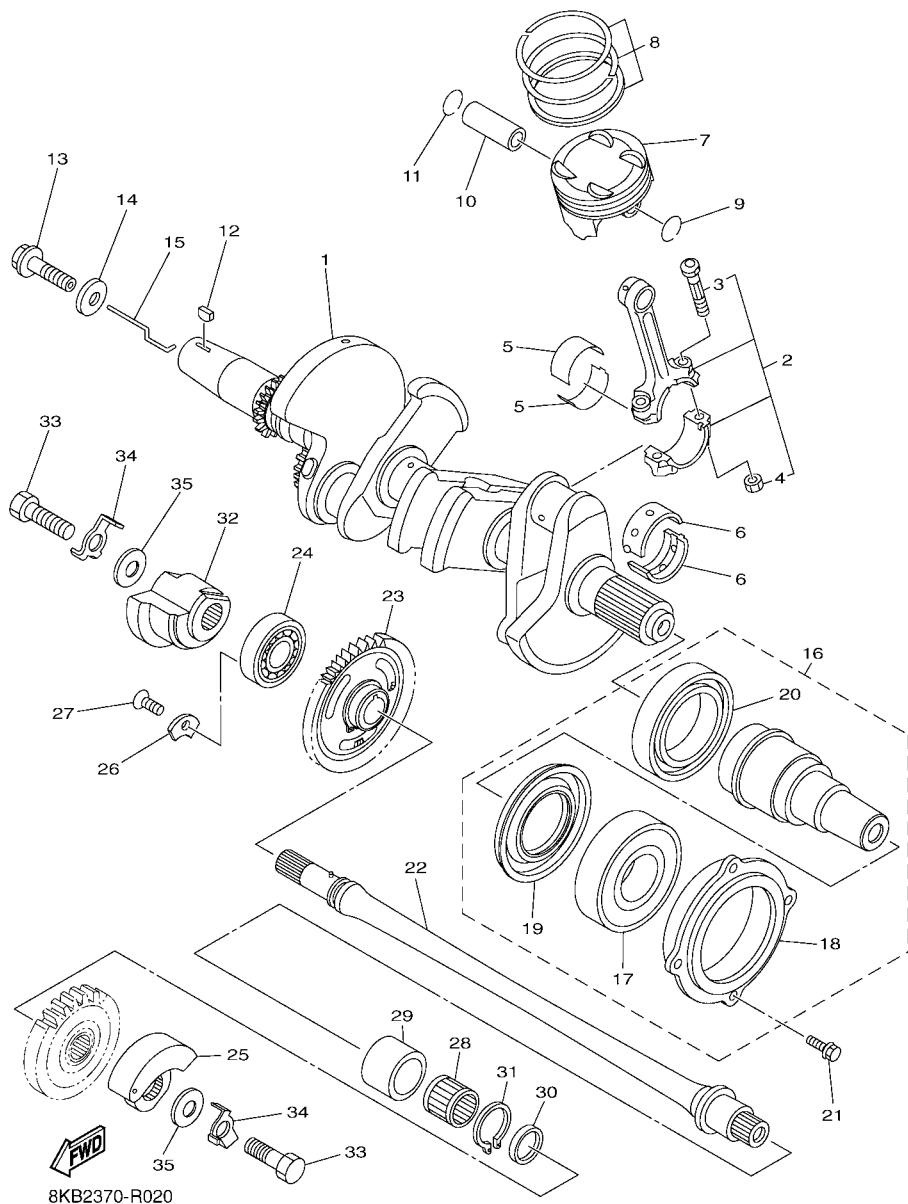
**FIG. 2 CRANKSHAFT & PISTON**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-11400-02	CRANKSHAFT ASSY	1				
2	5JW-11650-01	CONNECTING ROD ASSY	3				
3	5JW-11654-00	.BOLT, CONNECTING ROD	2				
4	90179-08327	.NUT	2				
5	5JW-11656-A0	PLANE BEARING, CONNECTING ROD	6				UR WHITE
5JW-11656-00	PLANE BEARING, CONNECTING ROD	6					UR BLUE
5JW-11656-10	PLANE BEARING, CONNECTING ROD	6					UR BLACK
5JW-11656-20	PLANE BEARING, CONNECTING ROD	6					UR BROWN
5JW-11656-30	PLANE BEARING, CONNECTING ROD	6					UR GREEN
5JW-11656-40	PLANE BEARING, CONNECTING ROD	6					UR YELLOW
6	3LD-11416-10	PLANE BEARING, CRANKSHAFT 1	8				UR BLACK
3LD-11416-20	PLANE BEARING, CRANKSHAFT 1	8					UR BROWN
3LD-11416-30	PLANE BEARING, CRANKSHAFT 1	8					UR GREEN
3LD-11416-40	PLANE BEARING, CRANKSHAFT 1	8					UR YELLOW
3LD-11416-50	PLANE BEARING, CRANKSHAFT 1	8					UR PINK
3LD-11416-60	PLANE BEARING, CRANKSHAFT 1	8					UR RED
3LD-11416-70	PLANE BEARING, CRANKSHAFT 1	8					UR WHITE
7	8ES-11631-00	PISTON (STD)	3				
8	5JW-11603-00	PISTON RING SET (STD)	3				
9	93450-19095	CIRCLIP	3				
10	5JW-11633-00	PIN, PISTON	3				
11	93450-19095	CIRCLIP	3				
12	90280-03045	KEY, WOODRUFF	1				
13	90105-12032	BOLT, FLANGE	1				
14	90201-121H0	WASHER, PLATE	1				
15	59J-11455-00	SHAFT 1	1				
16	8ES-11406-03	SHAFT ASSY	1				



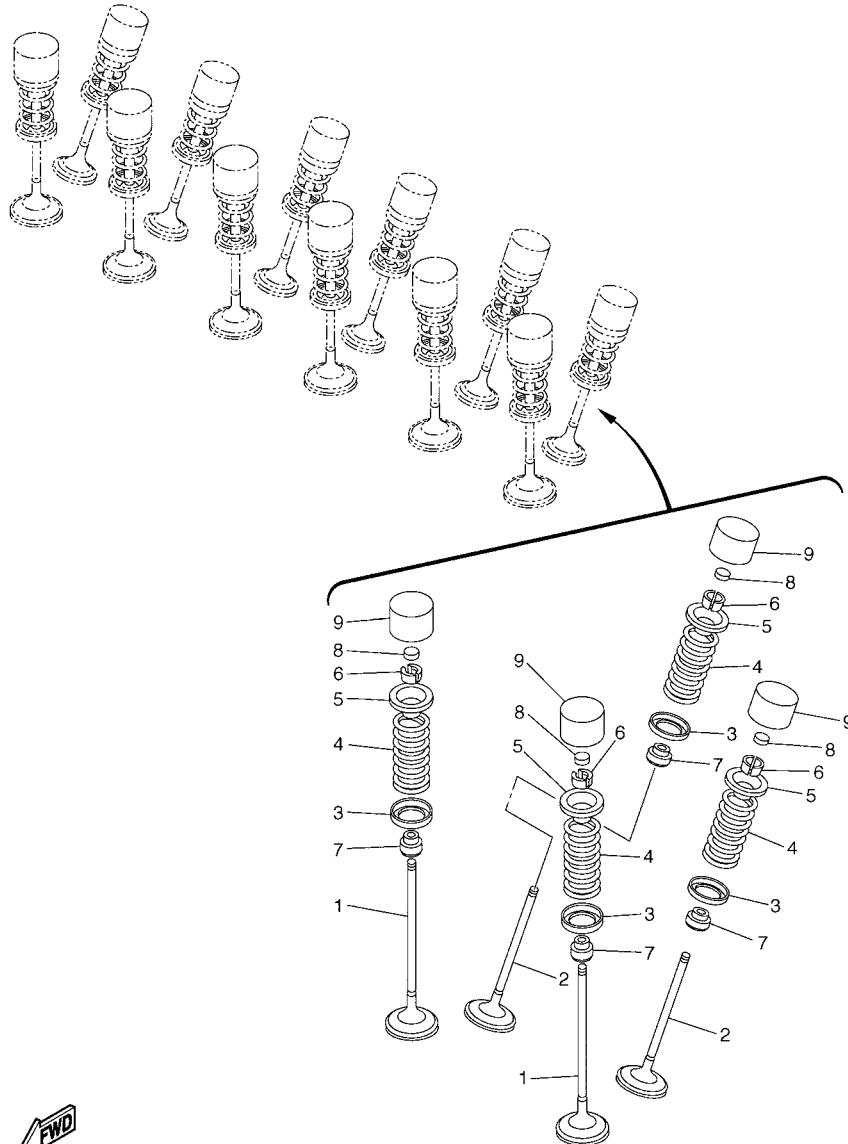
**FIG. 2 CRANKSHAFT & PISTON**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
17	93306-30721	.BEARING	1				
18	8KH-16775-00	.HOUSING, BEARING	1				
19	93102-45008	.OIL SEAL	1				
20	93306-01003	.BEARING	1				
21	95812-06020	BOLT, FLANGE	4				
22	2HC-11407-00	SHAFT ASSY., 2	1				
23	2HC-11530-00	BALANCER WEIGHT GEAR COMP.	1				
24	93306-30323	BEARING	1				
25	8ES-11454-00	WEIGHT 1	1				
26	4JT-15381-01	PLATE, BEARING COVER	1				
27	90151-06024	SCREW, COUNTERSUNK	1				
28	93310-42239	BEARING	1				
29	8ES-11428-01	BEARING 1	1				
30	8ES-11478-00	COLLAR	1				
31	93450-32152	CIRCLIP	1				
32	2HC-11464-00	WEIGHT 2	1				
33	97012-10025	BOLT	2				
34	90215-10003	WASHER, LOCK	2				
35	90201-10591	WASHER, PLATE	2				



8KB2370-R020

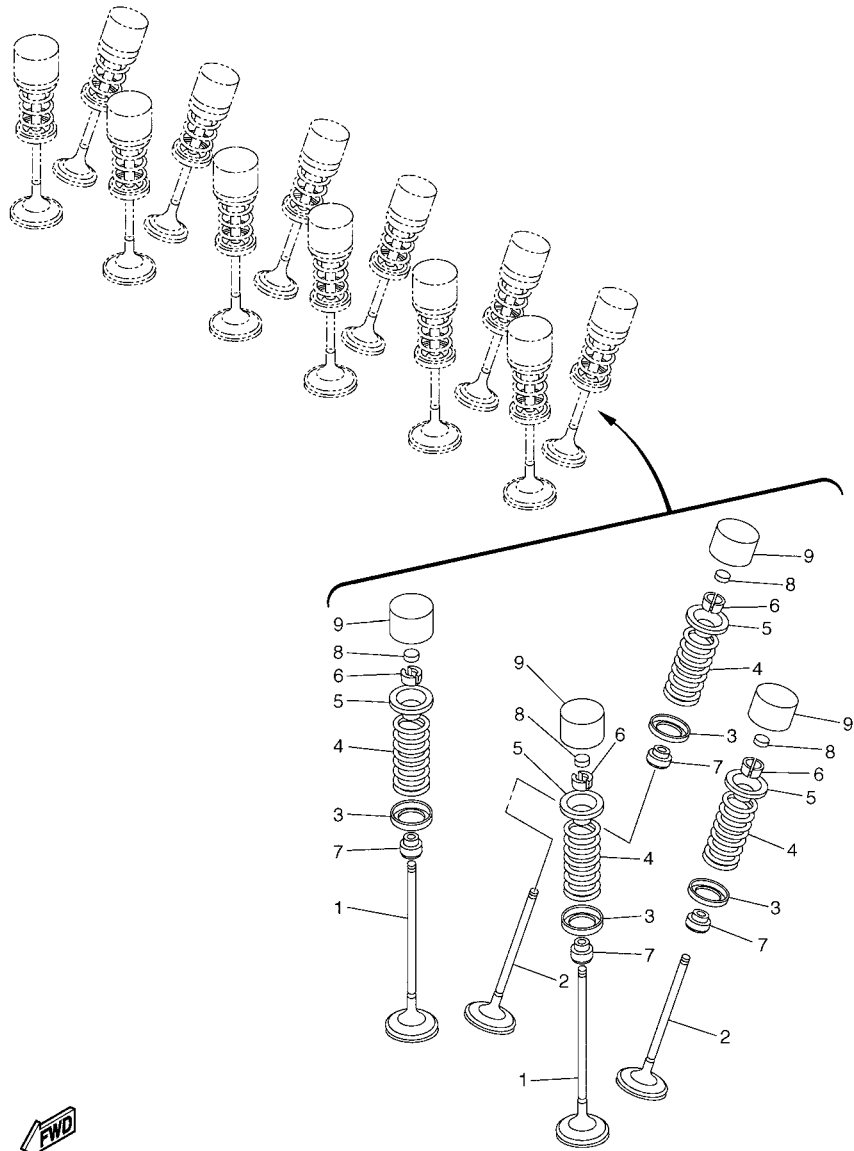




8ES1100-D030

FIG. 3 VALVE

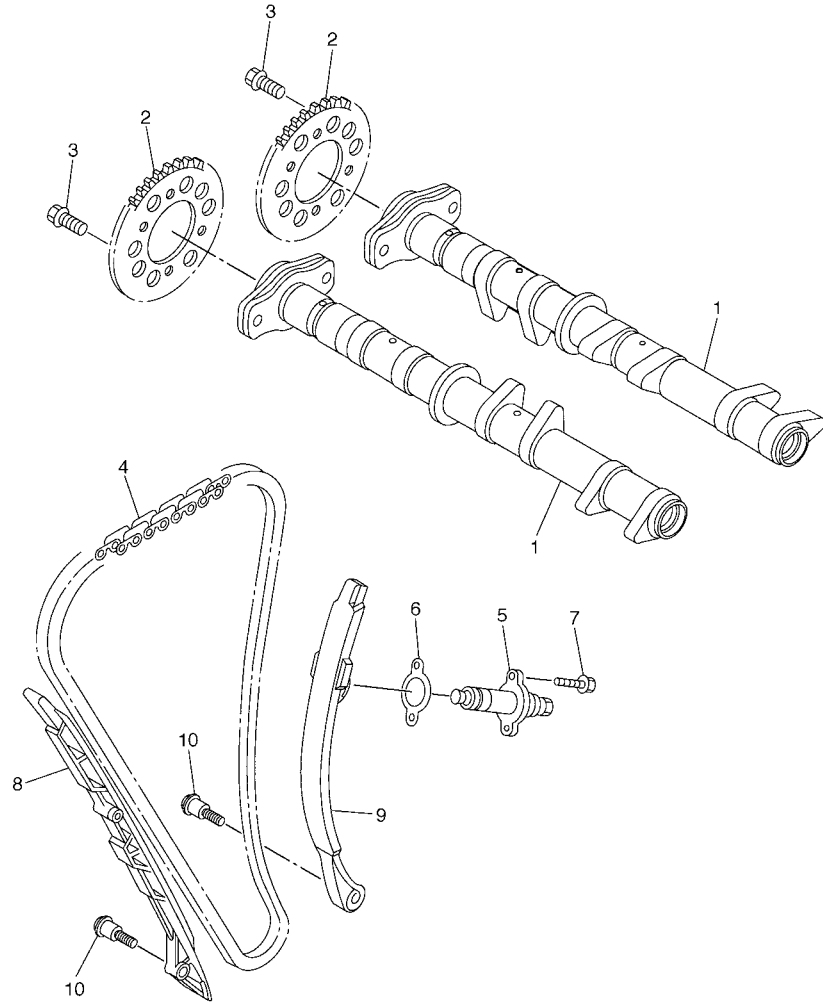
REF. NO.	PART NO.	DESCRIPTION	8K6Z				REMARKS
1	5JW-12111-00	VALVE, INTAKE	6				
2	5JW-12121-01	VALVE, EXHAUST	6				
3	5JW-12116-00	SEAT, VALVE SPRING	12				
4	5JW-12113-00	SPRING, VALVE INNER	12				
5	5JW-12117-00	RETAINER, VALVE SPRING	12				
6	1AA-12118-00	LOCK, VALVE SPRING RETAINER	24				
7	3P6-12129-00	SEAL, VALVE STEM	12				
8	3LD-12168-00	PAD, ADJUSTING (1.20)	12				UR
	3LD-12168-20	PAD, ADJUSTING (1.25)	12				UR
	3LD-12168-40	PAD, ADJUSTING (1.30)	12				UR
	3LD-12168-60	PAD, ADJUSTING (1.35)	12				UR
	3LD-12168-80	PAD, ADJUSTING (1.40)	12				UR
	3LD-12168-A0	PAD, ADJUSTING (1.45)	12				UR
	3LD-12168-F0	PAD, ADJUSTING (1.50)	12				UR
	3LD-12168-H1	PAD, ADJUSTING (1.55)	12				UR
	3LD-12168-K1	PAD, ADJUSTING (1.60)	12				UR
	3LD-12168-M1	PAD, ADJUSTING (1.65)	12				UR
	3LD-12168-R1	PAD, ADJUSTING (1.70)	12				UR
	3LD-12168-U1	PAD, ADJUSTING (1.75)	12				UR
	3LD-12168-W1	PAD, ADJUSTING (1.80)	12				UR
	3LD-12168-Y1	PAD, ADJUSTING (1.85)	12				UR
	3LD-12169-11	PAD, ADJUSTING (1.90)	12				UR
	3LD-12169-31	PAD, ADJUSTING (1.95)	12				UR
	3LD-12169-50	PAD, ADJUSTING (2.00)	12				UR
	3LD-12169-70	PAD, ADJUSTING (2.05)	12				UR
	3LD-12169-90	PAD, ADJUSTING (2.10)	12				UR
	3LD-12169-E0	PAD, ADJUSTING (2.15)	12				UR



  
8ES1100-D030

**FIG. 3 VALVE**

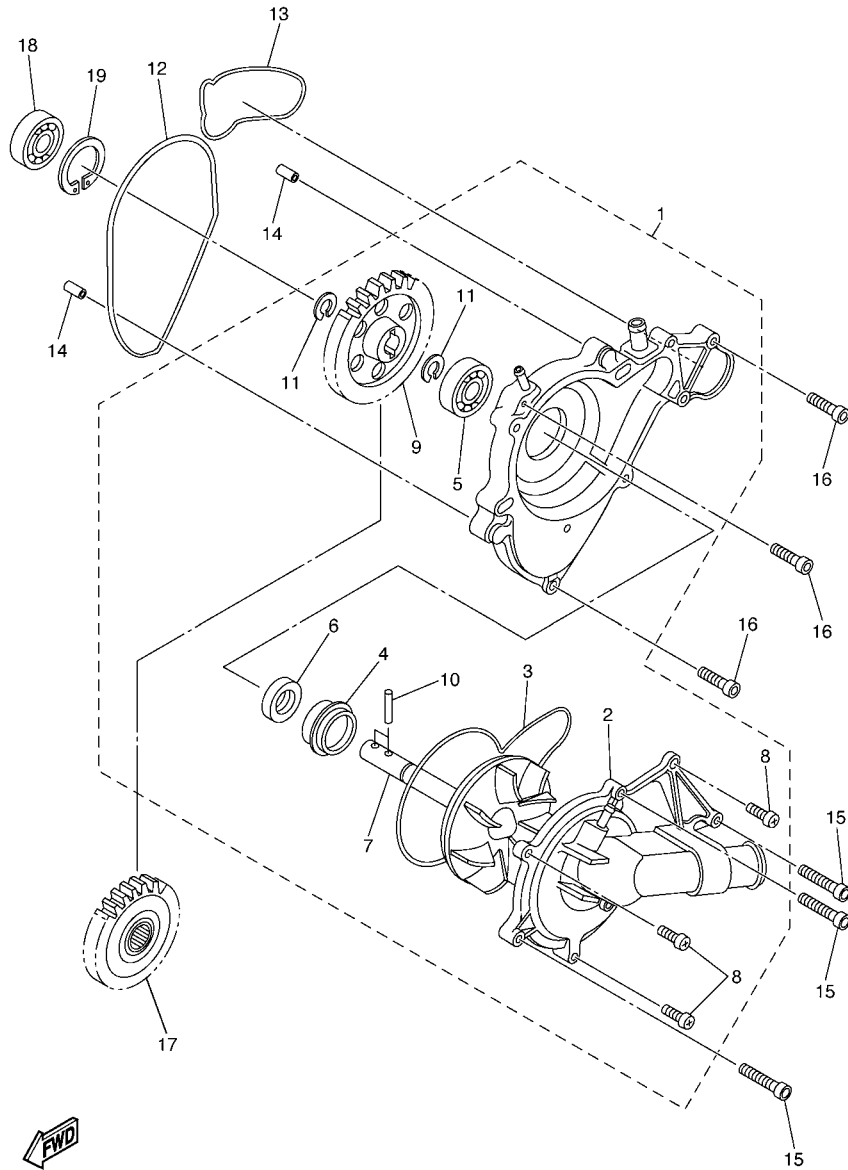
REF. NO.	PART NO.	DESCRIPTION	8K62			REMARKS
8	3LD-12169-G0	PAD, ADJUSTING (2.20)	12			UR
	3LD-12169-J0	PAD, ADJUSTING (2.25)	12			UR
	3LD-12169-L0	PAD, ADJUSTING (2.30)	12			UR
	3LD-12169-N0	PAD, ADJUSTING (2.35)	12			UR
	3LD-12169-T0	PAD, ADJUSTING (2.40)	12			UR
9	5EB-12153-10	LIFTER, VALVE	12			UR YELLOW
	5EB-12153-09	LIFTER, VALVE (O/S)	12			UR GREEN



  
8ES1100-D040

**FIG. 4 CAMSHAFT & CHAIN**

REF. NO.	PART NO.	DESCRIPTION	8K6Z				REMARKS
1	8ES-12170-01	CAMSHAFT ASSY 1	2				
2	8ES-12176-00	SPROCKET, CAM CHAIN	2				
3	90105-07004	BOLT, FLANGE	4				
4	94591-59140	CHAIN	1				
5	8ES-12210-01	TENSIONER ASSY, CAM CHAIN	1				
6	4FM-12213-00	GASKET, TENSIONER CASE	1				
7	95022-06020	BOLT, FLANGE	2				
8	8ES-12251-00	DAMPER, CHAIN 1	1				
9	8ES-12252-00	DAMPER, CHAIN 2	1				
10	90109-06295	BOLT	2				



8FJ3100-E050

FIG. 5 WATER PUMP

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-12420-02	WATER PUMP ASSY	1				
2	8ES-12422-00	.COVER, HOUSING	1				
3	8ES-12427-00	.GASKET, HOUSING COVER 1	1				
4	8ES-12438-00	.SEAL, MECHANICAL	1				
5	93306-00006	.BEARING	1				
6	93102-10207	.OIL SEAL (SD 10-21-5 HS)	1				
7	8ES-12450-01	.IMPELLER SHAFT ASSY	1				
8	98502-06016	.SCREW, PAN HEAD	3				
9	8ES-12459-01	.GEAR, IMPELLER SHAFT	1				
10	93604-16092	.PIN, DOWEL	2				
11	99002-08600	.CLIP	2				
12	8ES-12435-00	GASKET	1				
13	8ES-12434-00	GASKET	1				
14	99530-08012	PIN, DOWEL	2				
15	91312-06040	BOLT	4				
16	91312-06025	BOLT	3				
17	8ES-12436-00	GEAR, DRIVE	1				
18	93306-00006	BEARING	1				
19	93420-26077	CIRCLIP	1				

FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-12482-00	PIPE 2	1				
2	8ES-12485-01	PIPE 5	1				
3	90467-110A2	CLIP	2				
4	8FN-12577-00	HOSE 2	1				
5	90467-110A2	CLIP	1				
6	8FN-1243E-00	HOSE 2	1				
7	90450-38040	HOSE CLAMP ASSY	1				
8	90467-110A2	CLIP	1				
9	8FW-1249A-00	COCK ASSY	1				
10	95812-06014	BOLT, FLANGE	2				
11	8FN-12579-00	HOSE 4	1				
12	90467-110A2	CLIP	1				
13	90467-110A2	CLIP	1				
14	90450-35001	HOSE CLAMP ASSY	1				
15	93210-26006	O-RING	1				
16	91312-06016	BOLT	1				
17	8ES-12578-00	HOSE 3	1				
18	90467-110A2	CLIP	2				
19	8ES-12588-00	HOSE 5	1				
20	90467-17089	CLIP	2				
21	8FN-12589-00	HOSE 6	1				
22	90467-17089	CLIP	1				
23	90467-17089	CLIP	1				
24	8FN-12580-11	JOINT ASSY	1				
25	5EB-12413-00	.COVER, THERMOSTAT	1				
26	8FN-12410-00	.THERMOSTAT ASSY	1				
27	8EK-12412-00	..SEAL, THERMOSTAT	1				

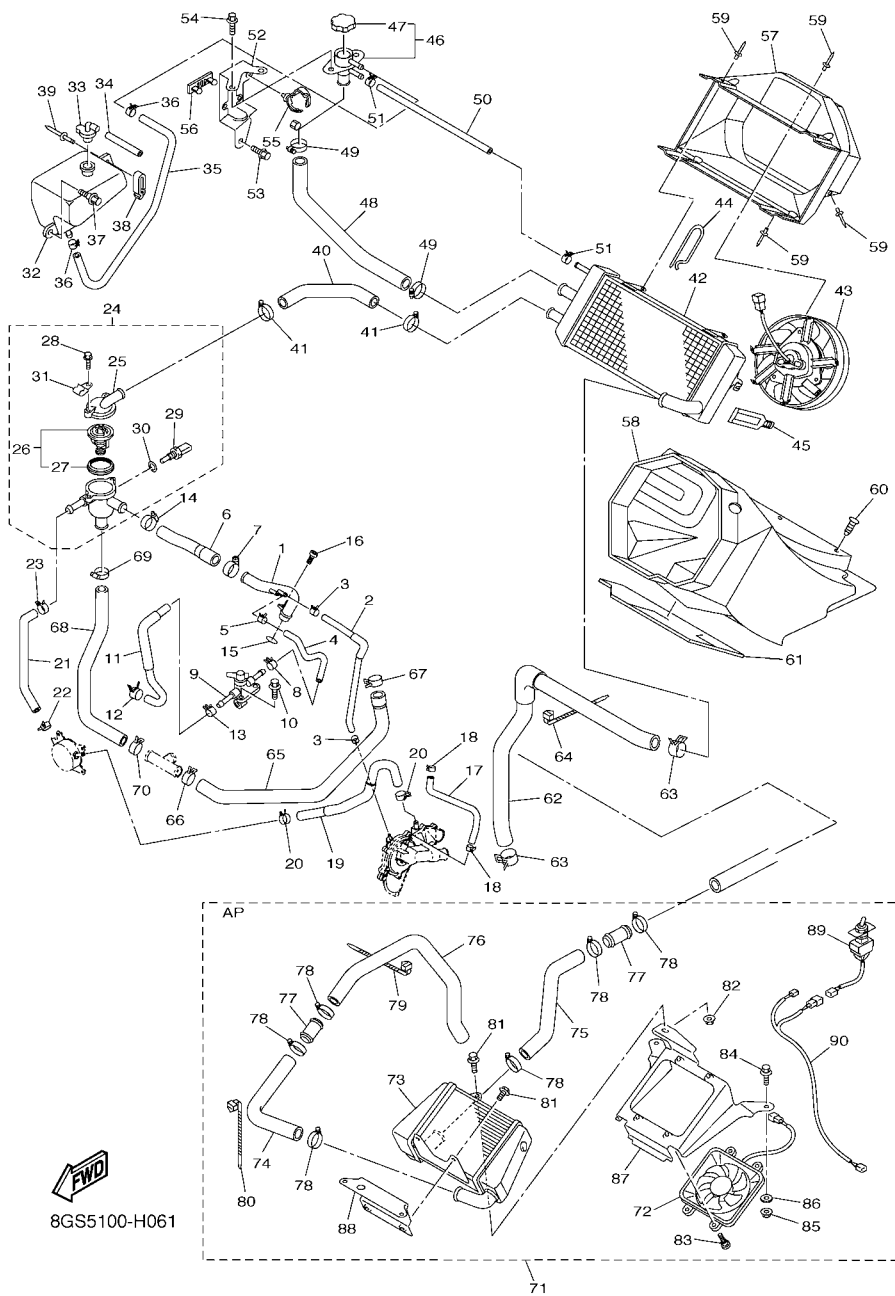


FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
28	95022-06020	.BOLT, FLANGE	2				
29	5YP-85790-00	.THERMOSENSOR ASSY	1				
30	90201-12790	.WASHER, PLATE	1				
31	90465-06M28	.CLAMP	1				
32	8FN-21871-00	TANK, RECOVERY	1				
33	89A-21815-00	CAP	1				
34	90445-112E0	HOSE (L70)	1				
35	90445-120J8	HOSE (L450)	1				
36	90467-11032	CLIP	2				
37	90149-06148	SCREW	2				
38	90465-10048	CLAMP	1				
39	90267-48182	RIVET, BLIND (4.8X23)	1				
40	8FN-1244G-00	HOSE, 4	1				
41	90450-35001	HOSE CLAMP ASSY	2				
42	8FN-12460-00	RADIATOR ASSY	1				
43	8FN-12405-01	BLOWER ASSY	1				
44	8CR-77384-01	PIN	1				
45	8FA-2389E-00	LATCH	1				
46	8FN-12590-00	CONDUCTION ASSY	1				
47	3XP-12462-00	.CAP, RADIATOR	1				
48	8FN-1244H-00	HOSE 5	1				
49	90450-28014	HOSE CLAMP ASSY	2				
50	90445-120J6	HOSE (L250)	1				
51	90467-11032	CLIP	2				
52	8FN-1244E-00	BRACKET 1	1				
53	95822-06012	BOLT, FLANGE	2				
54	95812-06016	BOLT, FLANGE	2				

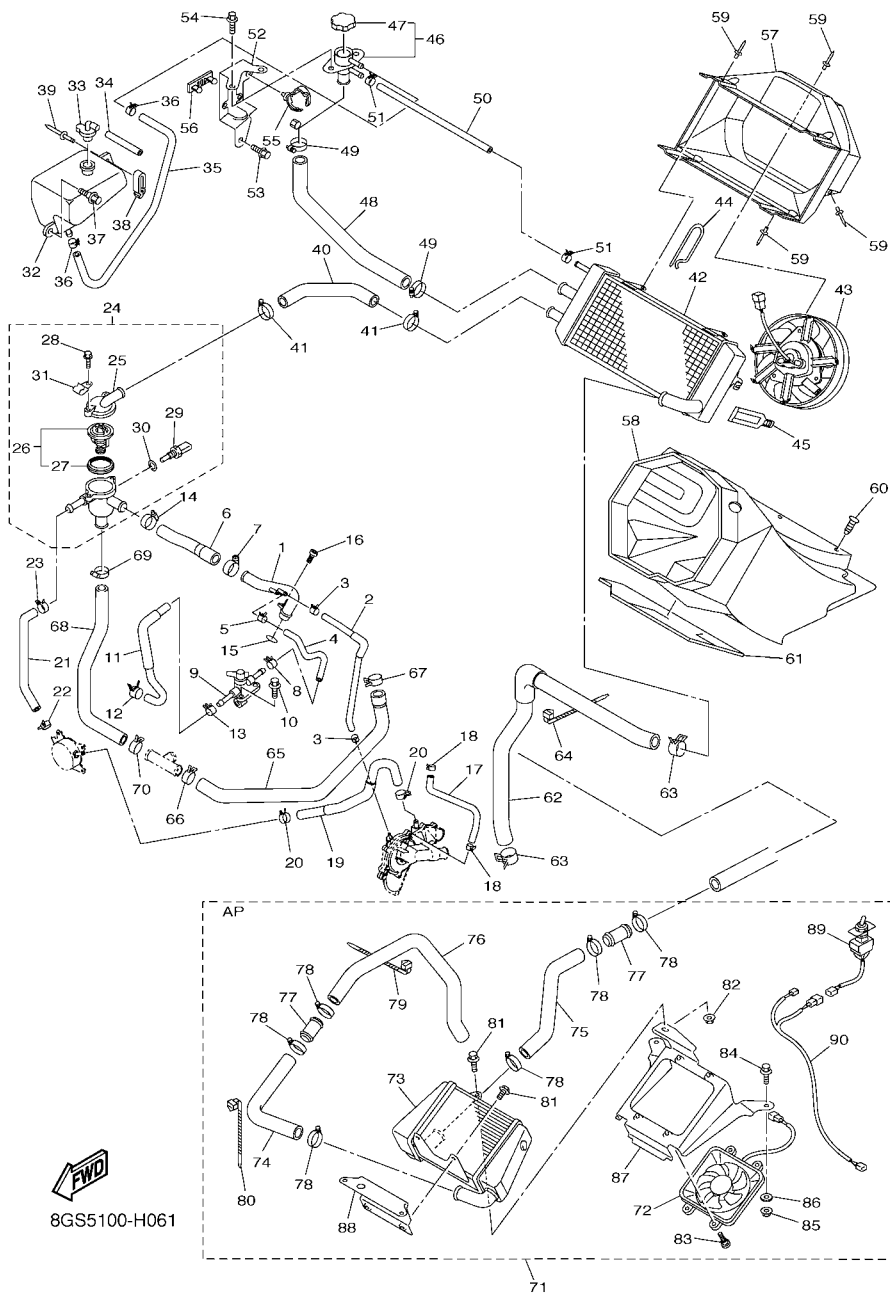


FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
55	90464-20181	CLAMP	1				
56	8FA-83614-00	BRACKET	1				
57	8FN-12467-00	COVER, RADIATOR	1				
58	8FN-21851-00	DUCT, COOLER	1				
59	90267-48018	RIVET, BLIND (4.8X18.6 BLACK)	7				
60	90269-05055	RIVET	6				
61	8FN-77261-00	LINING, SHROUD 1	1				
62	8FN-12477-02	PIPE 7	1				
63	90467-28144	CLIP	2				
64	90460-15126	CLAMP, HOSE	1				
65	8FN-1248A-00	PIPE 8	1				
66	90467-28046	CLIP	1				
67	90467-310A0	CLIP	1				
68	8FN-1248E-00	PIPE 9	1				
69	90450-35001	HOSE CLAMP ASSY	1				
70	90467-28144	CLIP	1				
71	8GS-W1246-01	VK10 SUB RADIATOR KIT	1				AP
72	8FP-12405-01	.BLOWER ASSY	1				AP
73	8GS-12461-00	.RADIATOR COMP	1				AP
74	8FN-1244J-00	.HOSE 6	1				AP
75	8FN-1243A-00	.HOSE 1	1				AP
76	8FN-1243F-00	.HOSE,3	1				AP
77	8FN-12469-00	.JOINT 1	2				AP
78	90450-35001	.HOSE CLAMP ASSY	6				AP
79	90464-15195	.CLAMP	1				AP
80	90460-15126	.CLAMP, HOSE	1				AP
81	95822-06012	.BOLT, FLANGE	3				AP

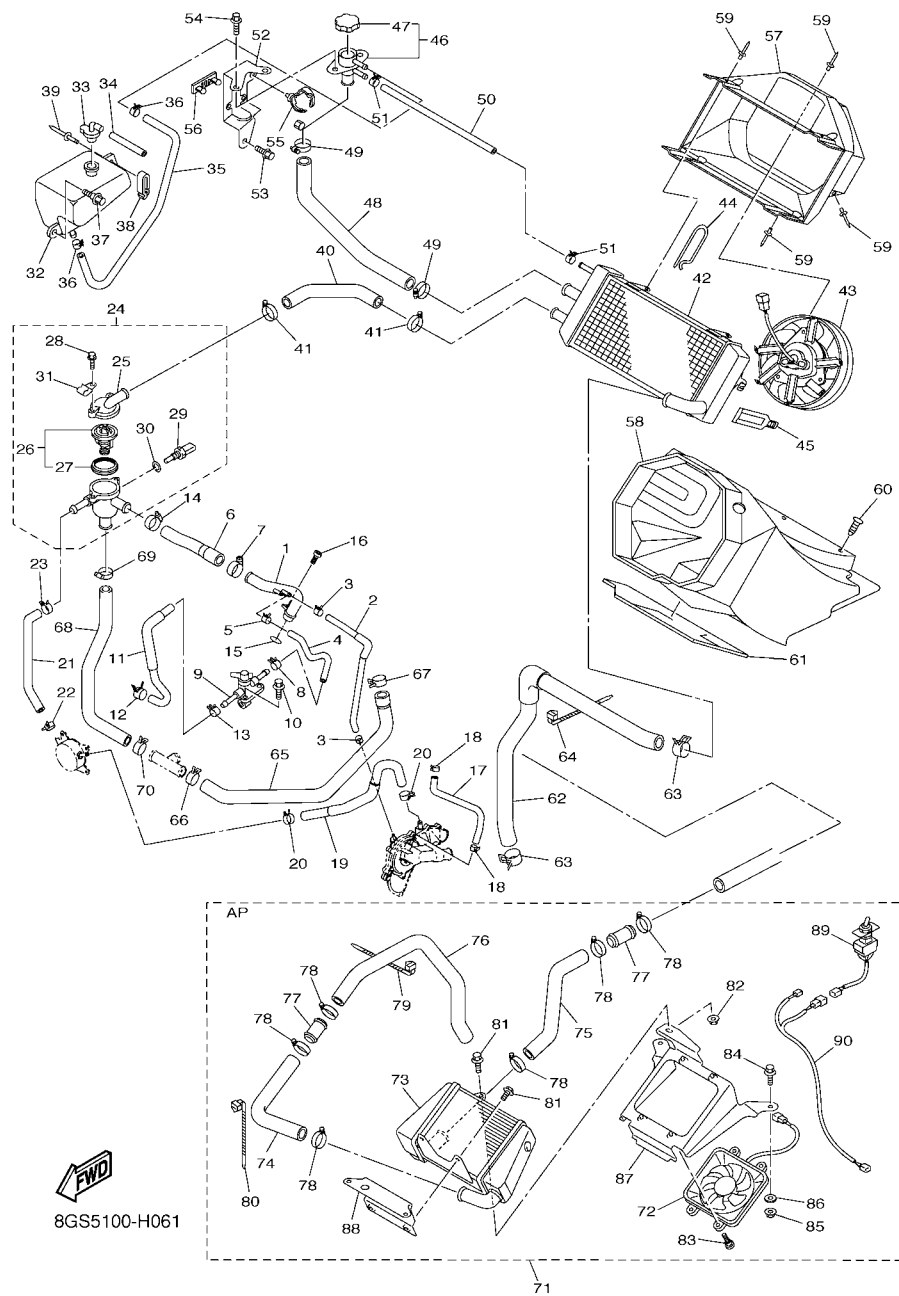
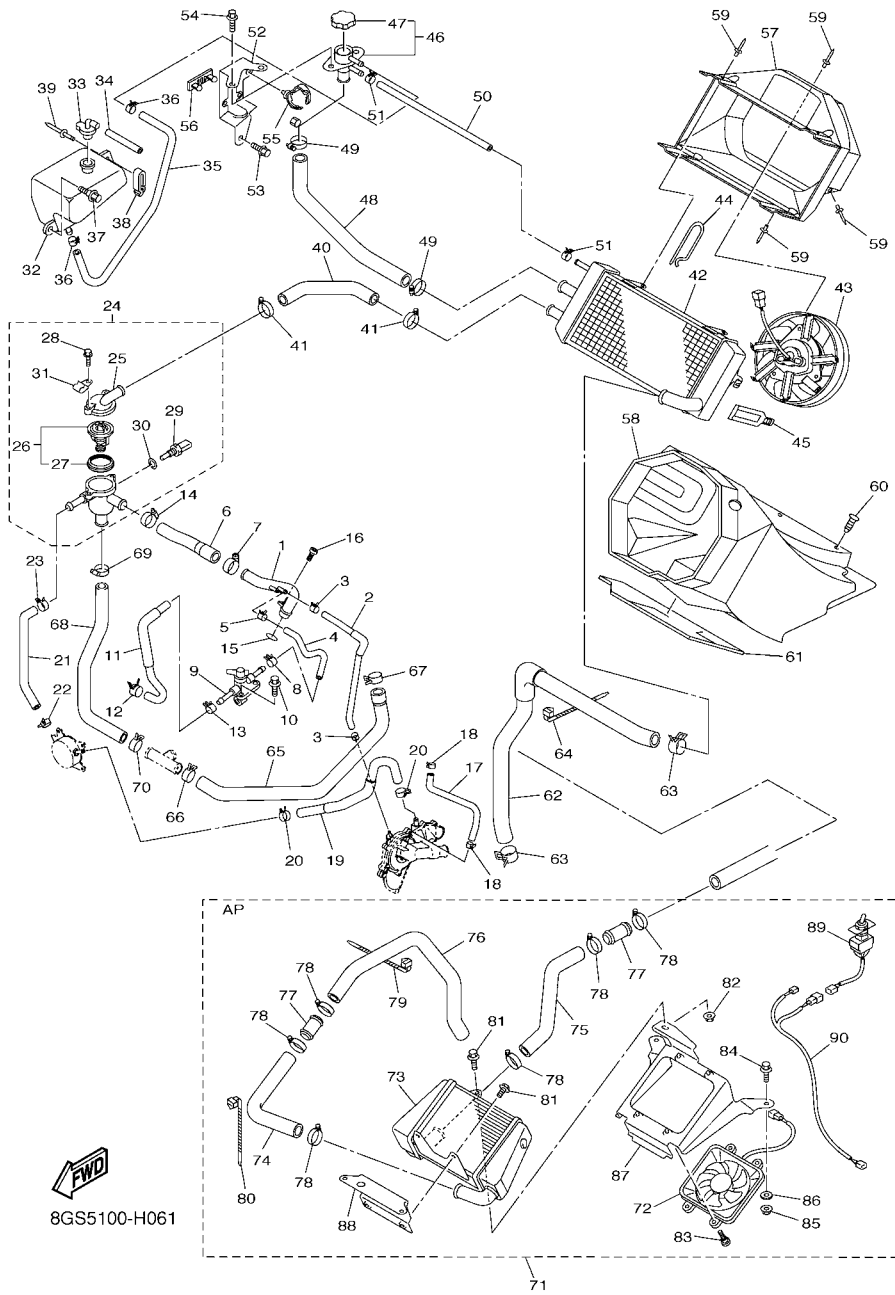
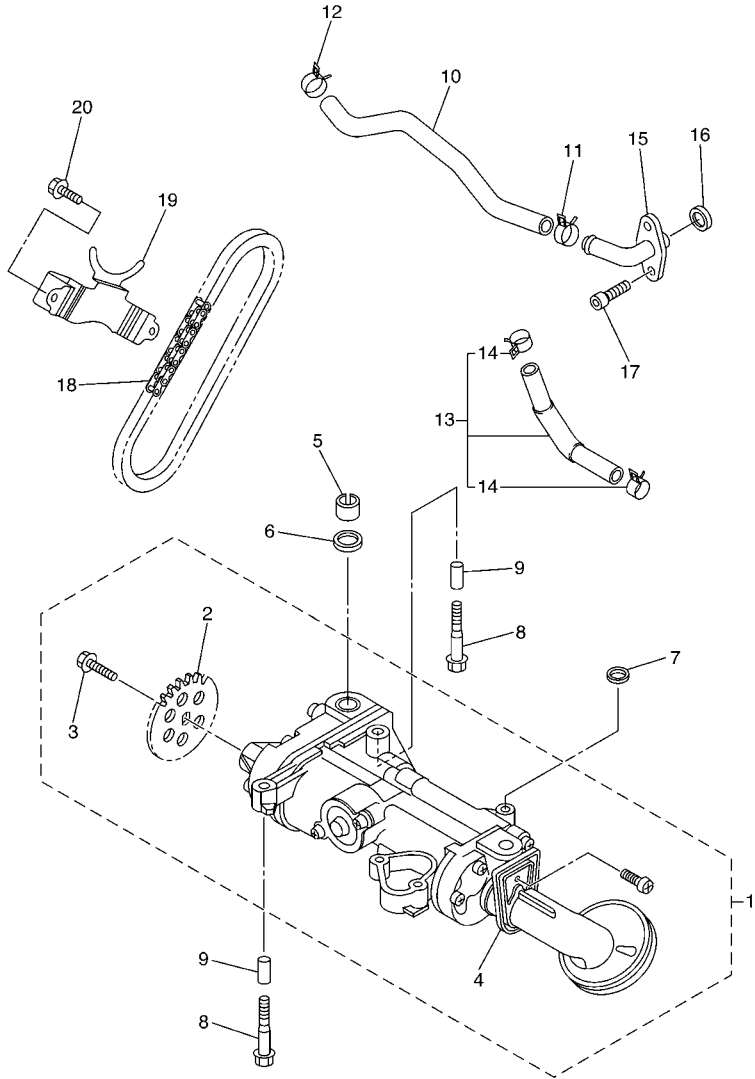


FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
82	95702-06500	.NUT, FLANGE	1			AP
83	90149-05129	.SCREW	4			AP
84	95822-08016	.BOLT, FLANGE	2			AP
85	95702-08500	.NUT, FLANGE	2			AP
86	90201-08784	.WASHER, PLATE	2			AP
87	8FN-1244F-00	.BRACKET 2	1			AP
88	8FN-12464-00	.STAY, RADIATOR	1			AP
89	8CN-82917-01	.SWITCH	1			AP
90	8FN-82509-00	.WIRE, SUB LEAD	1			AP







8GS3100-G070

**FIG. 7 OIL PUMP**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-13300-00	OIL PUMP ASSY	1				
2	4XV-13355-00	.SPROCKET, DRIVEN	1				
3	90105-06066	.BOLT, FLANGE	1				
4	8ES-13427-00	.SPACER, STRAINER	1				
5	8ES-13284-00	PIPE	1				
6	93210-18322	O-RING	1				
7	93210-14579	O-RING	1				
8	95812-06040	BOLT, FLANGE	5				
9	91808-22019	PIN, DOWEL	2				
10	8FN-13464-00	HOSE, OIL 1	1				
11	90467-22097	CLIP	1				
12	90467-22097	CLIP	1				
13	8FN-1319B-02	HOSE SUB-ASSY., 2	1				
14	90467-22097	.CLIP	2				
15	8ES-13115-00	CONNECTOR, SUCTION PIPE	1				
16	93210-16629	O-RING	1				
17	91312-06016	BOLT	2				
18	94580-25064	CHAIN	1				
19	8ES-13898-00	HOLDER	1				
20	95812-06012	BOLT, FLANGE	2				

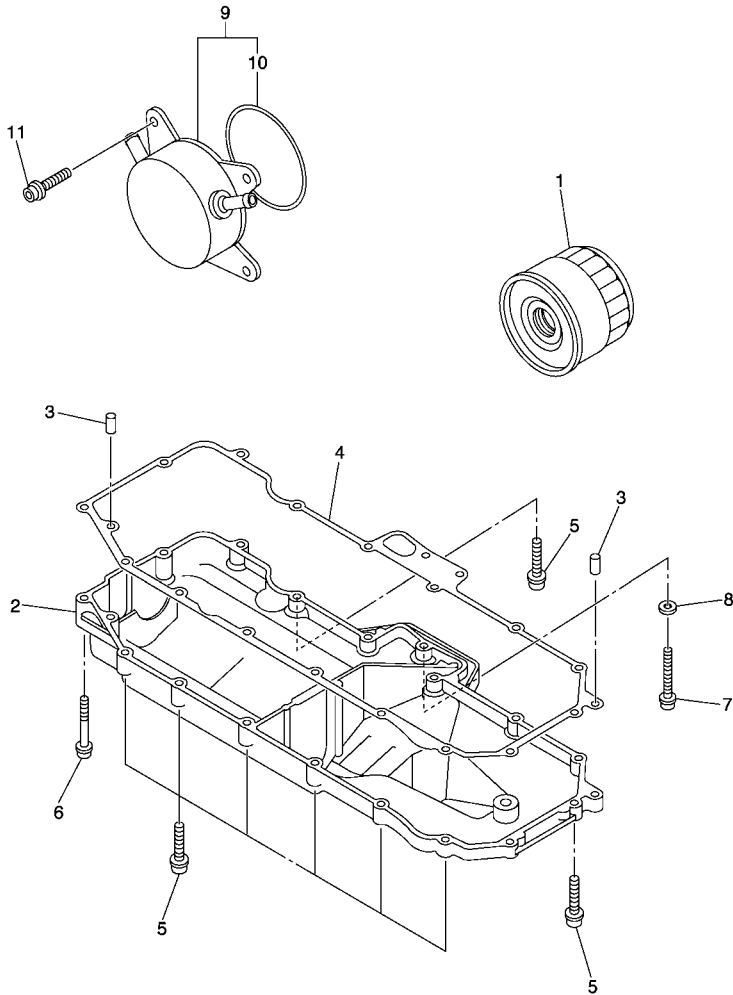
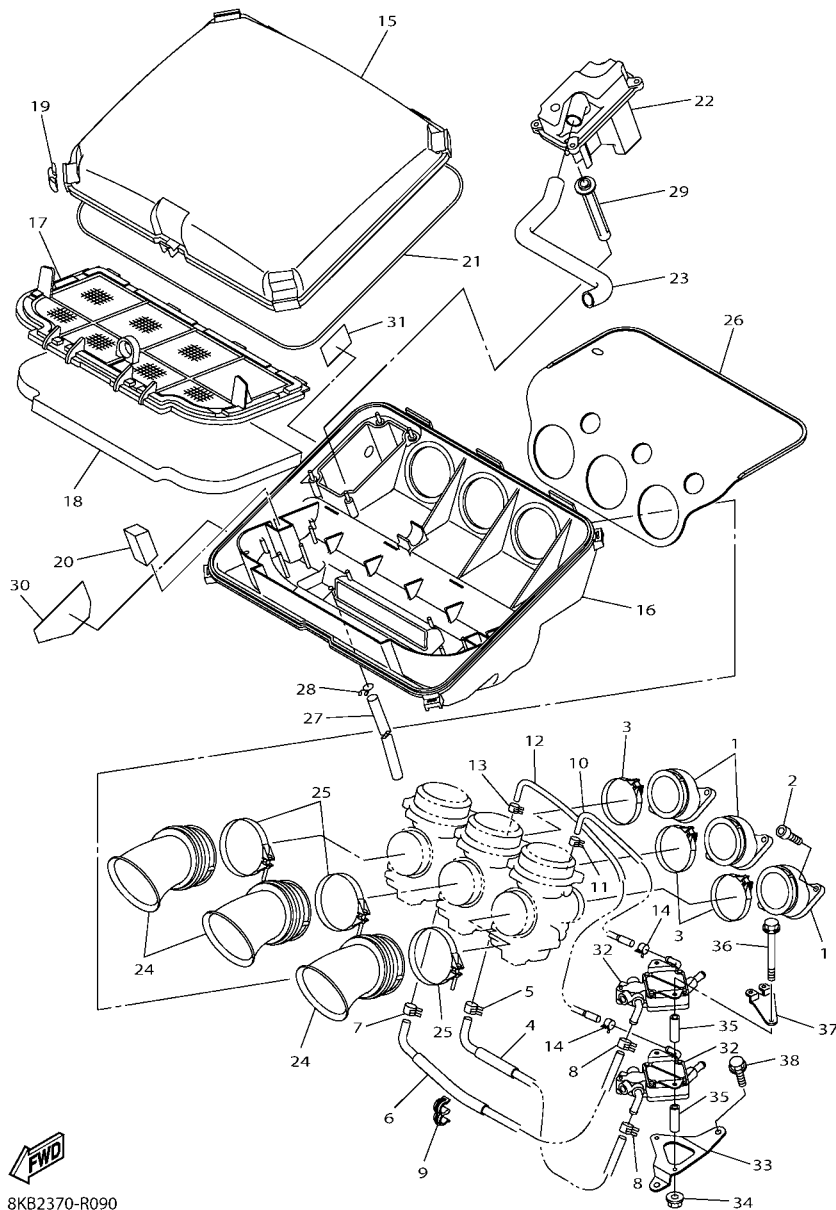


FIG. 8 OIL CLEANER

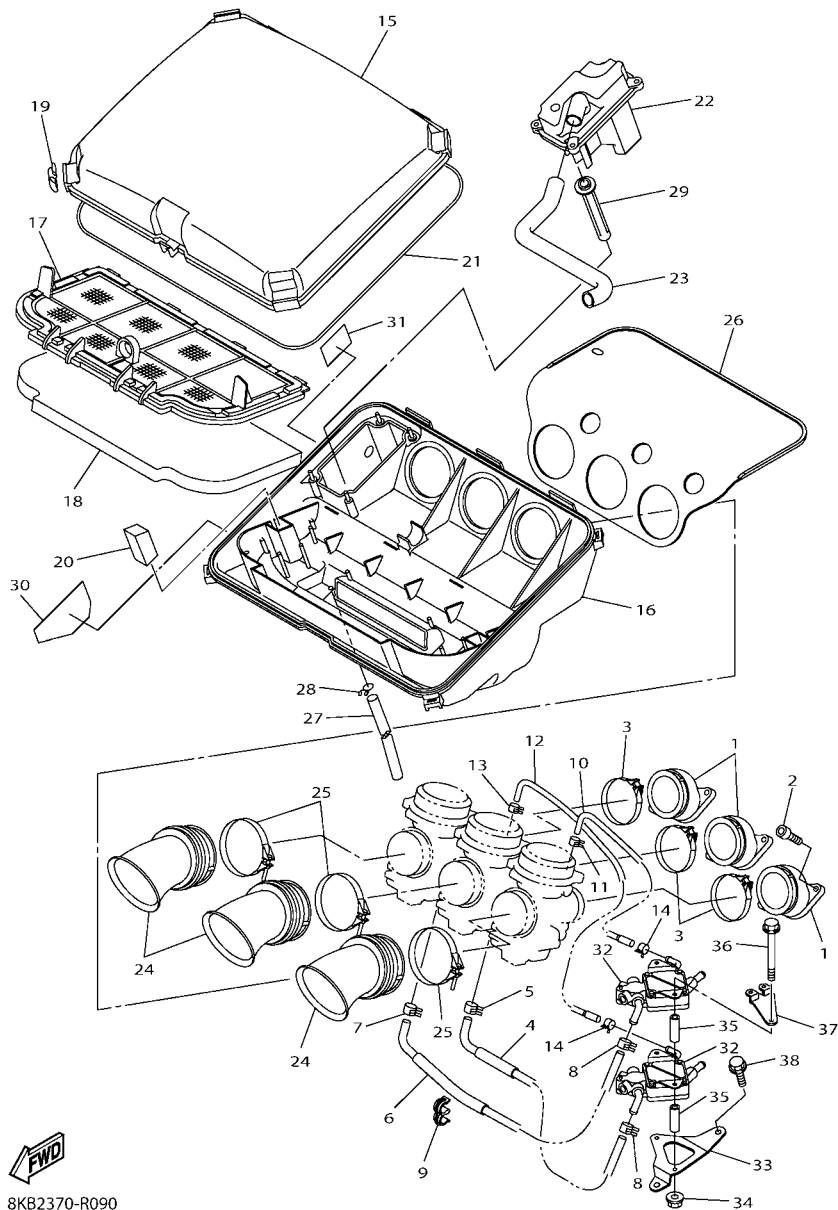
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	5DM-13440-00	ELEMENT ASSY, OIL CLEANER	1				
2	8ES-13417-00	COVER, STRAINER	1				
3	99530-08012	PIN, DOWEL	2				
4	8ES-13414-01	GASKET, STRAINER COVER	1				
5	90109-06015	BOLT	15				
6	90109-06081	BOLT	2				
7	90109-06031	BOLT	1				
8	90430-06192	GASKET	1				
9	8ES-13470-01	OIL COOLER ASSY	1				
10	5JW-13473-00	.O-RING	1				
11	90110-06164	BOLT, HEXAGON SOCKET HEAD	4				



8KB2370-R090

FIG. 9 INTAKE

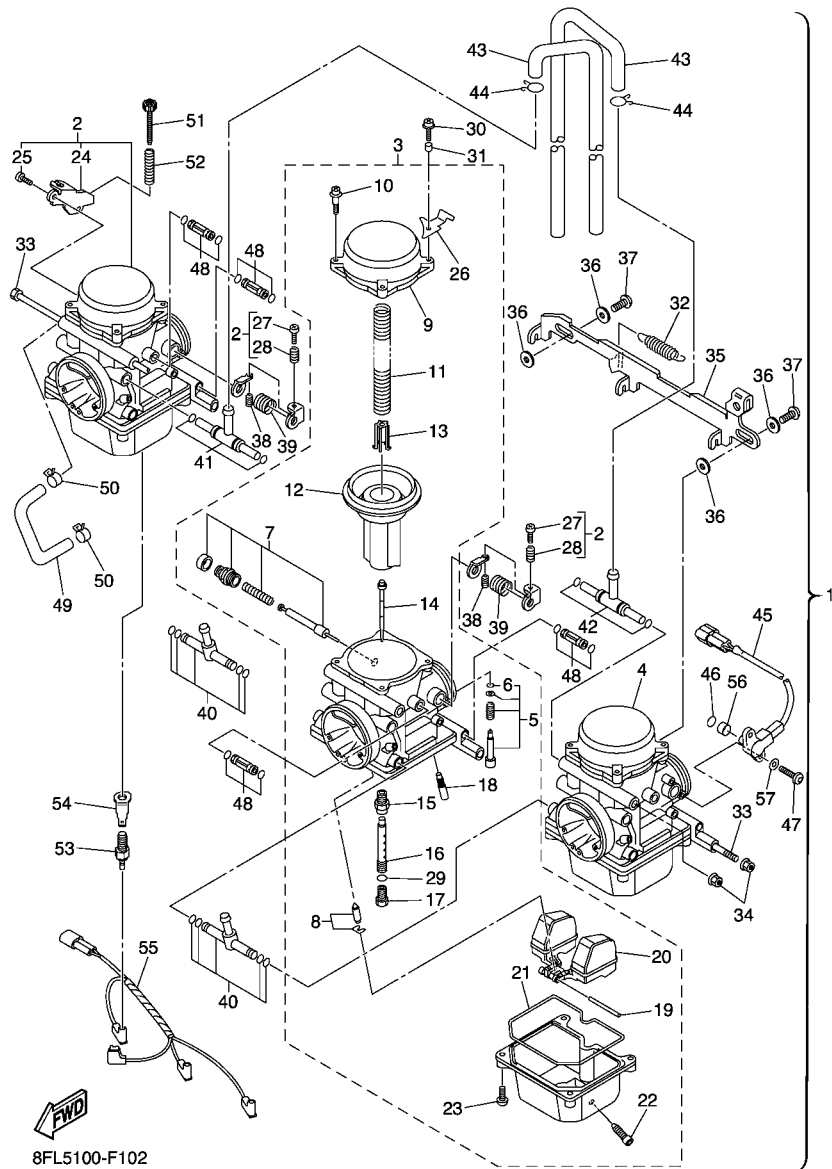
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-13586-10	JOINT, CARBURETOR 1	3				
2	91312-06020	BOLT	6				
3	90450-57016	HOSE CLAMP ASSY	3				
4	8ES-14294-00	HOSE	1				
5	90467-11028	CLIP	1				
6	8ES-14298-00	PIPE	1				
7	90467-11028	CLIP	1				
8	90467-11028	CLIP	2				
9	90464-13194	CLAMP	1				
10	8ES-13895-00	HOSE, AIR	1				
11	90467-08092	CLIP	1				
12	8ES-13892-00	HOSE, AIR 2	1				
13	90467-08092	CLIP	1				
14	90467-09026	CLIP	2				
15	8ES-14431-00	SILENCER, INTAKE 1	1				
16	8ES-14441-00	SILENCER, INTAKE 2	1				
17	8FN-14472-00	PLATE, ELEMENT	1				
18	8ES-14451-00	ELEMENT, AIR CLEANER	1				
19	8FA-14436-00	HOOK	4				
20	8ES-14425-00	DAMPER 1	2				
21	8ES-14452-00	SEAL	1				
22	8ES-1441A-00	COVER, CLEANER CASE 1	1				
23	8ES-14419-00	PIPE	1				
24	8ES-14453-00	JOINT, AIR CLEANER 1	3				
25	90450-67003	HOSE CLAMP ASSY	3				
26	8ES-14283-00	COVER, CARBURETOR 1	1				
27	90445-11M52	HOSE (L150)	1				



8KB2370-R090

FIG. 9 INTAKE

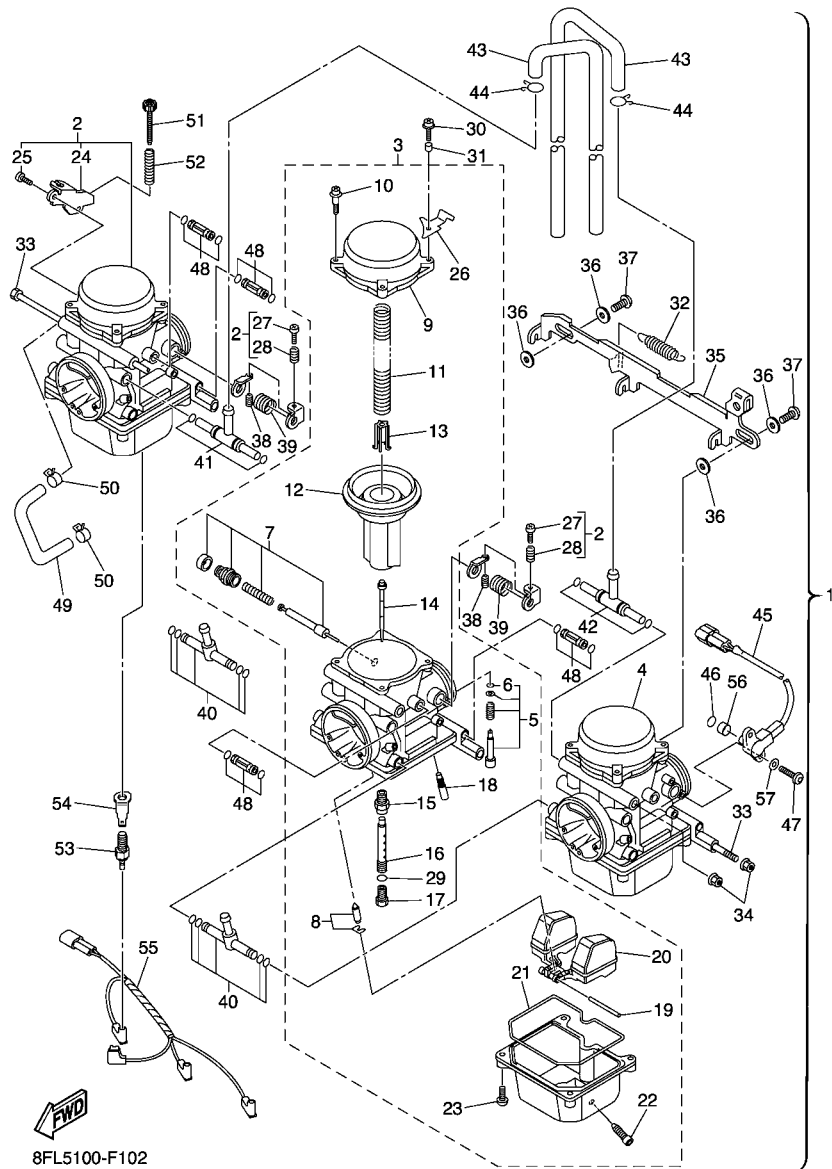
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
28	90467-10041	CLIP	1				
29	8ES-14148-00	PIPE	1				
30	8GS-2815J-S0	LABEL, NOTICE BREATHER PIPE	1				
31	8ES-14427-00	LABEL, INSTRUCTION	1				
32	8FA-13910-00	FUEL PUMP ASSY	2				
33	8FA-24491-00	BRACKET, FUEL PUMP	1				
34	95702-06500	NUT, FLANGE	2				
35	90387-065V0	COLLAR	4				
36	95022-06085	BOLT, FLANGE	2				
37	8FN-12443-00	STAY	1				
38	95822-06016	BOLT, FLANGE	2				



8FL5100-F102

FIG. 10 CARBURETOR

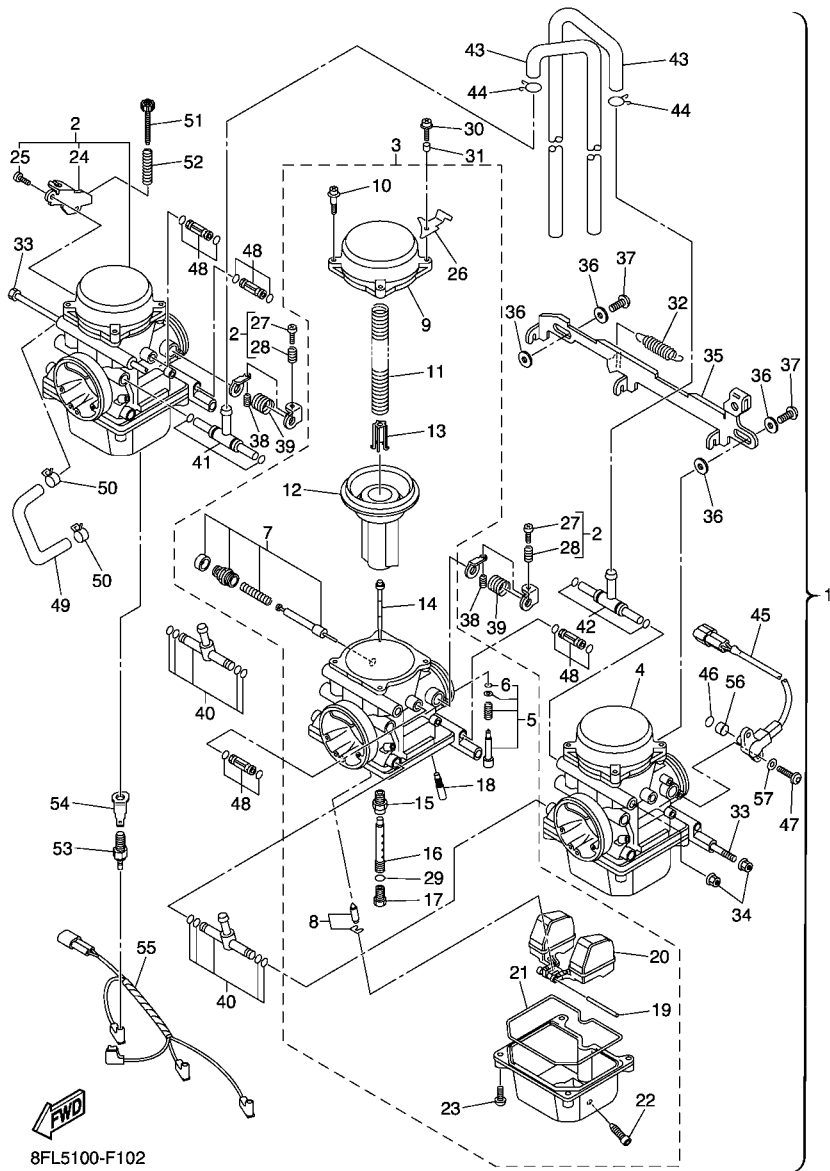
REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
1	8ES-14900-02	CARBURETOR ASSY	1			
2	8ES-14901-01	.CARBURETOR ASSY 1	1			
3	8ES-14902-01	.CARBURETOR ASSY 2	1			
4	8ES-14903-01	.CARBURETOR ASSY 3	1			
5	8ES-14105-00	..PILOT SCREW SET	1			
6	8ES-14147-00	..O-RING	1			
7	8ES-1410A-00	..STARTER SET	1			
8	8ES-14107-00	..NEEDLE VALVE SET	1			
9	8ES-14958-00	..COVER, DIAPHRAGM	1			
10	4JH-14216-00	..SCREW	4			#1,3
	4JH-14216-00	..SCREW	3			#2
11	8ES-14933-00	..SPRING, DIAPHRAGM	1			
12	8ES-14940-00	..DIAPHRAGM ASSY	1			
13	4JH-14936-00	..SEAT, SPRING	1			
14	8ES-14916-00	..JET NEEDLE COMP.	1			
15	8ES-14947-00	..JET, NEEDLE	1			
16	8ES-1414G-00	..PIPE, MAIN BLEED	1			
17	3TJ-14943-87	..JET, MAIN (#148)	1			STD
	3TJ-14943-36	..JET, MAIN (#145)	1			AP
	3TJ-14943-37	..JET, MAIN (#150)	1			AP
18	8ES-14948-05	..JET (#45)	1			STD
	8ES-14948-03	..JET (#40)	1			AP
	8ES-14948-07	..JET (#50)	1			AP
	8ES-14948-06	..JET (#48)	1			AP
19	676-14548-00	..PIN, FLOAT ARM	1			
20	8ES-14985-00	..FLOAT	1			
21	8ES-14984-00	..GASKET, FLOAT CHAMBER	1			



8FL5100-F102

FIG. 10 CARBURETOR

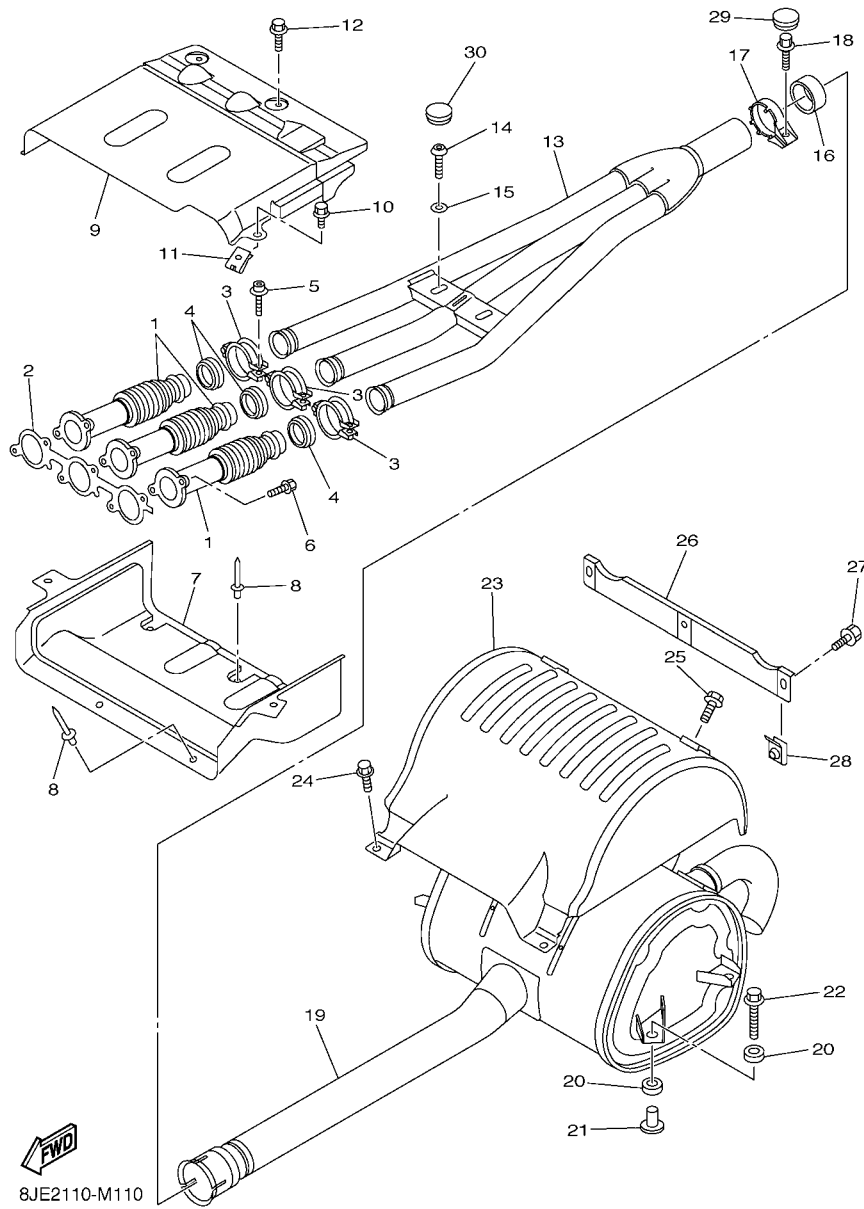
REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
22	3TJ-14191-40	..PLUG, DRAIN	1			
23	98502-04014	..SCREW, PAN HEAD	4			
24	8ES-14926-01	..BRACKET, THROTTLE 1	1			#1
25	8ES-14592-00	..SCREW	1			#1
26	4TV-14926-00	..BRACKET, THROTTLE 1	1			#2
27	4JH-14121-00	..SCREW, THROTTLE STOP	1			#1,2
28	7A9-14555-00	..SPRING	1			#1,2
29	8ES-14561-00	..O-RING	1			
30	8ES-14565-00	.SCREW	1			
31	4JH-14264-00	.COLLAR	1			
32	8ES-14935-00	.SPRING	1			
33	8ES-14162-00	.BOLT, HOLDING	2			
34	4JH-14358-00	.NUT	2			
35	8ES-14965-00	.LEVER, STARTER	1			
36	8ES-14578-00	.COLLAR	4			
37	8ES-14567-00	.SCREW	2			
38	4YR-14133-00	.SPRING, THROTTLE STOP	2			
39	4JH-14487-00	.SPRING	2			
40	8ES-14295-00	.PIPE, FUEL	2			
41	8ES-13815-00	.JOINT 1	1			
42	8ES-13816-00	.JOINT 2	1			
43	8ES-14197-01	.PIPE	2			
44	3TJ-14937-40	.CLIP	2			
45	8ES-85885-01	.THROTTLE SENSOR ASSY	1			
46	4TV-14562-00	.O-RING	1			
47	4YR-14216-00	.SCREW	2			
48	8ES-14454-00	.JOINT	4			



8FL5100-F102

FIG. 10 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
49	8ES-14987-00	.HOSE	1				
50	4TV-12486-00	.CLIP	2				
51	8ES-14121-00	.SCREW, THROTTLE STOP	1				
52	4YR-14934-00	.SPRING, THROTTLE STOP	1				
53	5FU-83790-20	.HEATER ASSY (30W)	3				
54	8FA-82103-00	.TERMINAL 1	1				
55	8ES-81517-01	.WIRE, SUB LEAD	1				
56	4TV-14534-00	.COLLAR	1				
57	4YR-14557-00	.WASHER	2				

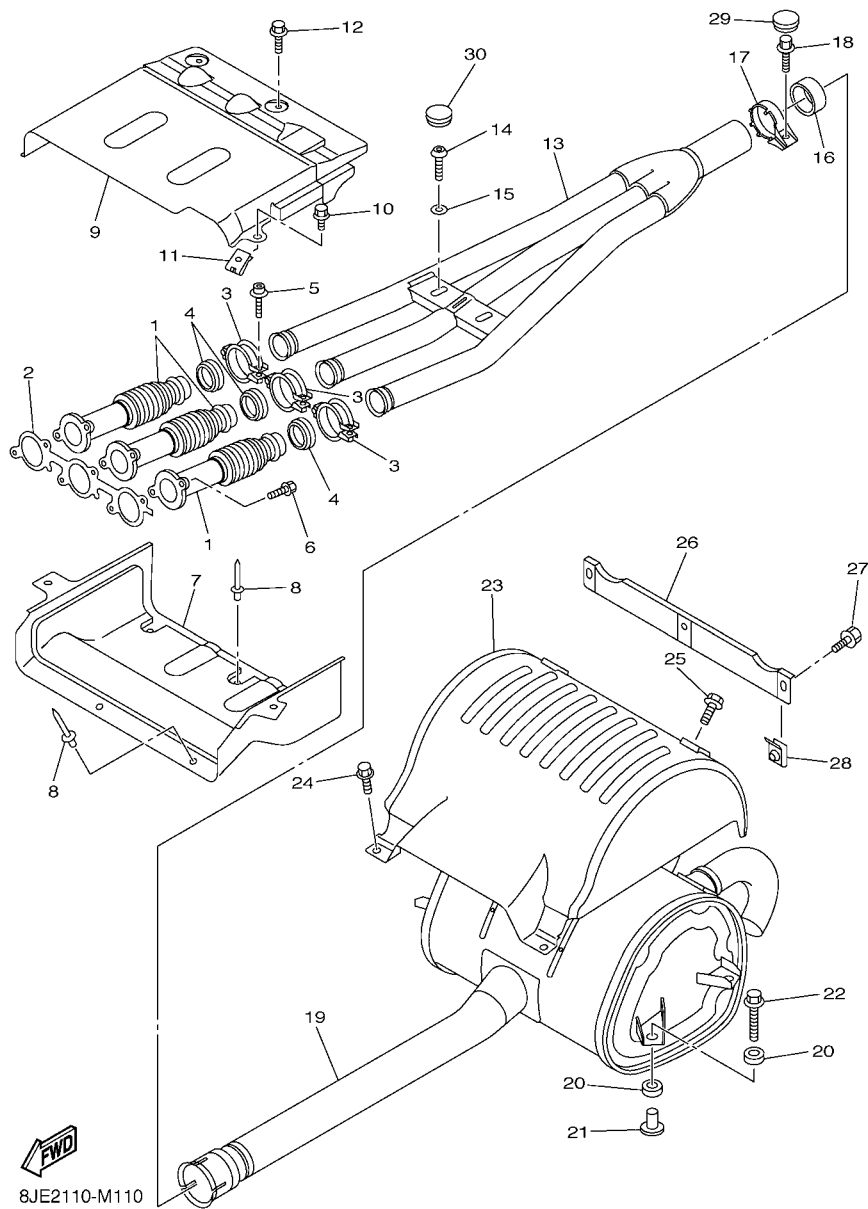


8JE2110-M110

FIG. 11 EXHAUST

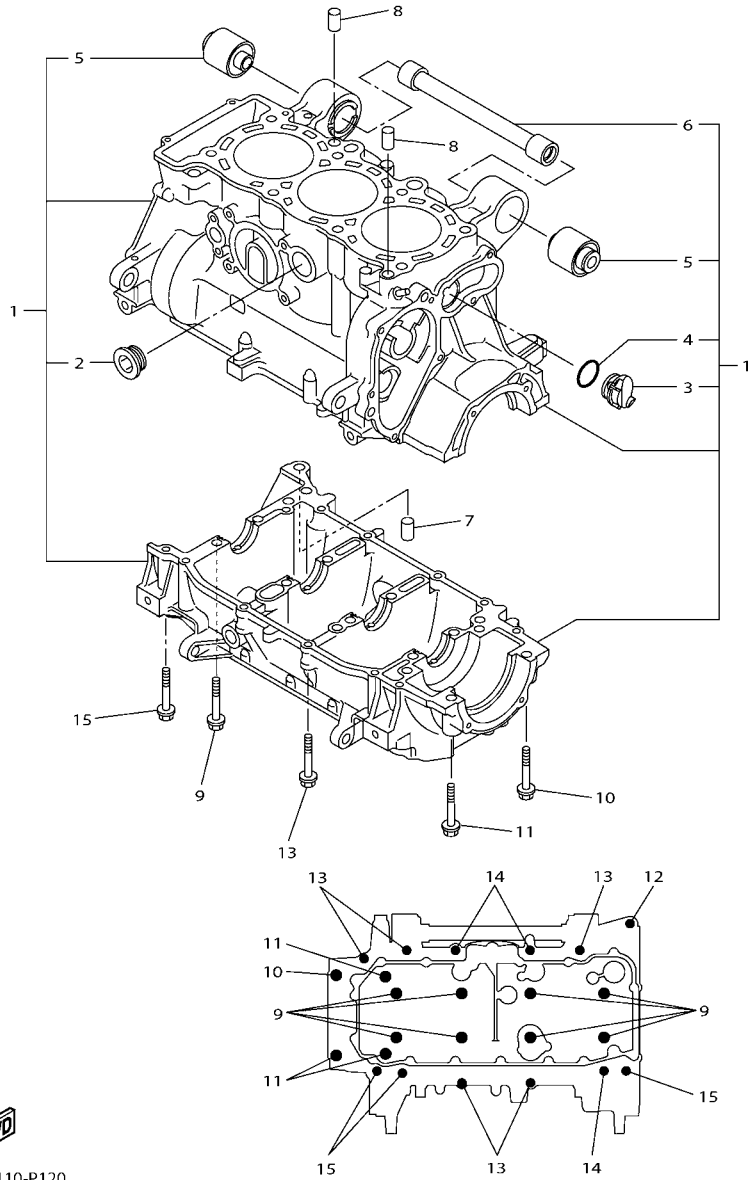
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-14615-01	JOINT, EXHAUST 1	3				
2	8ES-14613-00	GASKET, EXHAUST PIPE	1				
3	8FA-14715-00	BAND, MUFFLER	3				
4	8FA-14623-10	GASKET, EXHAUST PIPE	3				
5	90109-06031	BOLT	3				
6	95022-08020	BOLT, FLANGE	6				
7	8ES-14627-00	COVER, EXHAUST	1				
8	90267-47195	RIVET, BLIND(4.7X16.4 YELLOW)	3				
9	8FN-14637-00	EXHAUST COVER ASS'Y	1				
10	95812-06008	BOLT, FLANGE	2				
11	90183-060A0	NUT, SPRING	2				
12	95812-06016	BOLT, FLANGE	2				
13	8ES-14610-00	EXHAUST PIPE ASSY 1	1				
14	92012-08025	BOLT, BUTTON HEAD	2				
15	92990-08200	WASHER, PLAIN	2				
16	8FA-14714-10	GASKET, MUFFLER	1				
17	8FA-14788-00	BAND, SILENCER	1				
18	95812-08020	BOLT, FLANGE	1				
19	8FN-14750-00	SILENCER ASSY	1				
20	8FA-14737-00	DAMPER, MUFFLER	8				
21	90387-08071	COLLAR	4				
22	90119-08112	BOLT, WITH WASHER	4				
23	8JE-14708-00	PROTECTOR ASSY	1				
24	90119-06179	BOLT, WITH WASHER	2				
25	95812-06008	BOLT, FLANGE	2				
26	8ES-1478N-00	PLATE, 8	1				
27	95812-06008	BOLT, FLANGE	3				





**FIG. 11 EXHAUST**

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
28	90183-060A0	NUT, SPRING	3			
29	90338-20004	PLUG	1			
30	90338-20007	PLUG	2			
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8ETF110-P120

FIG. 12 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
1	8ES-15109-09	CRANKCASE ASSY	1				
2	90340-27129	.PLUG, STRAIGHT SCREW	1				
3	8ES-15167-00	.PLUG, BLIND 1	1				
4	93210-24709	.O-RING	1				
5	8FA-2139X-00	.DAMPER	2				
6	8ES-21459-00	.SPACER	1				
7	99530-10014	PIN, DOWEL	1				
8	99530-10114	PIN, DOWEL	2				
9	90119-09004	BOLT, WITH WASHER	8				
10	95812-08055	BOLT, FLANGE	1				
11	95812-08070	BOLT, FLANGE	3				
12	90109-06185	BOLT	1				
13	95812-06055	BOLT, FLANGE	5				
14	95812-06080	BOLT, FLANGE	3				
15	90105-06123	BOLT, FLANGE	3				



8KB2370-R130

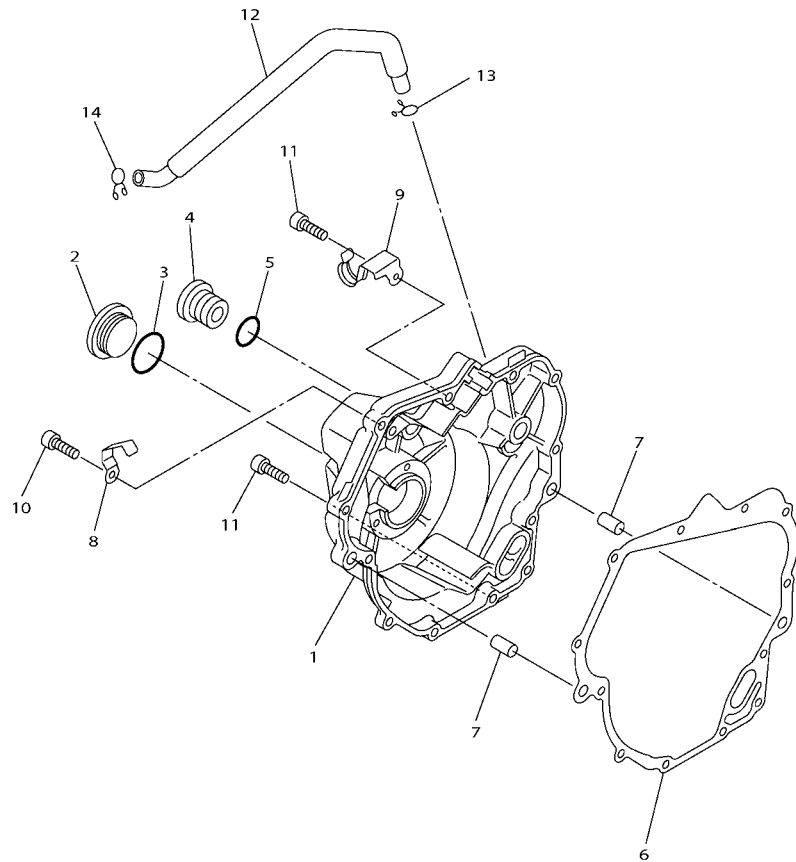


FIG. 13 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-15421-01	COVER, CRANKCASE 2	1				
2	90340-32080	PLUG, STRAIGHT SCREW	1				
3	93210-32172	O-RING	1				
4	90340-14117	PLUG, STRAIGHT SCREW	1				
5	93210-14369	O-RING	1				
6	8ES-15461-01	GASKET, CRANKCASE COVER 2	1				
7	99530-08012	PIN, DOWEL	2				
8	90462-08225	CLAMP	1				
9	90465-10038	CLAMP	1				
10	90109-06015	BOLT	10				
11	90110-06234	BOLT, HEXAGON SOCKET HEAD	2				
12	8ES-1531A-00	HOSE, BREATHER 1	1				
13	90467-100A1	CLIP	1				
14	90467-11019	CLIP	1				



8GM1100-G140

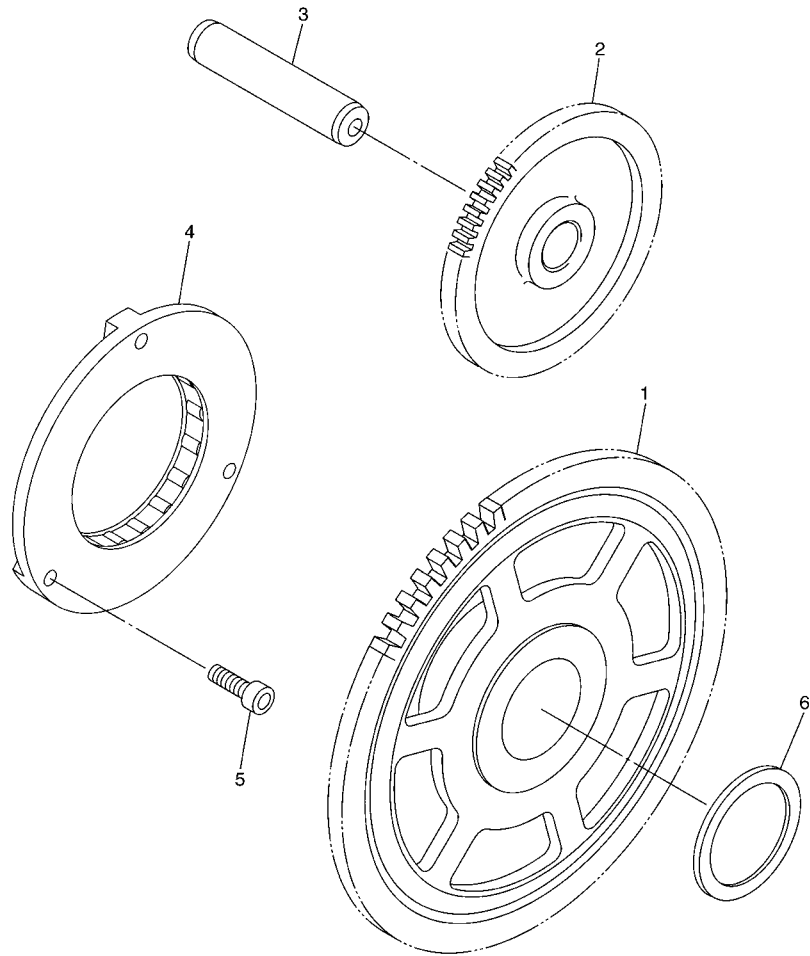
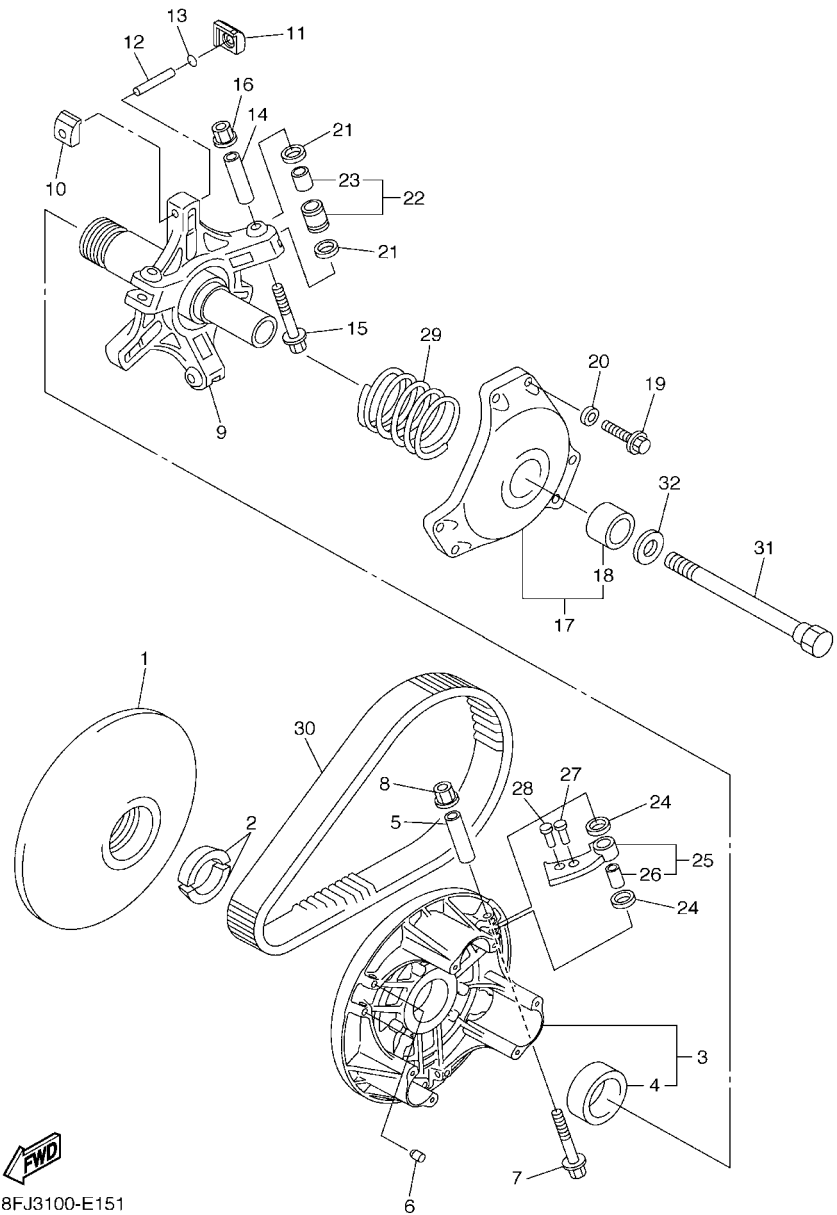


FIG. 14 STARTER

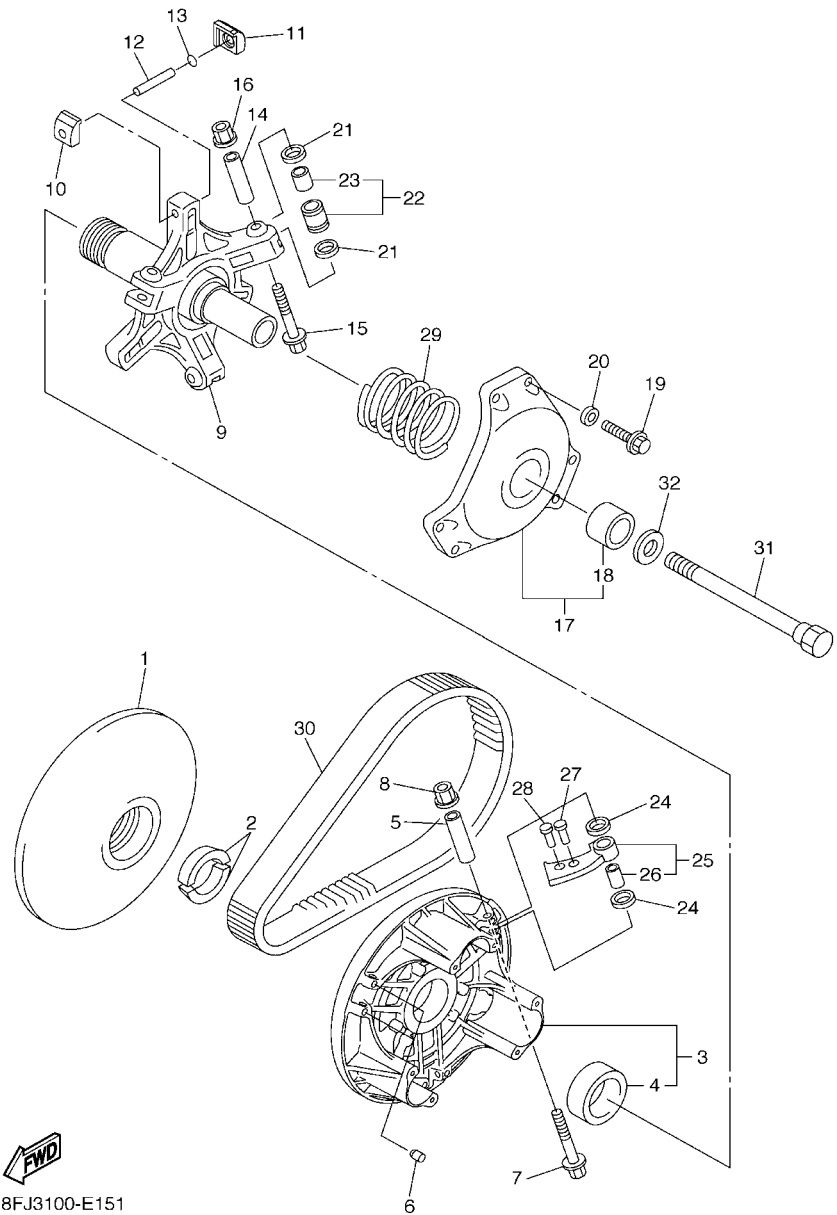
REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
1	8FA-15515-00	GEAR 3	1			
2	8ES-15512-01	GEAR, IDLER 1	1			
3	8ES-15521-00	SHAFT 1	1			
4	8GL-15590-00	STARTER ONE-WAY ASSY	1			
5	90110-06168	BOLT, HEXAGON SOCKET HEAD	3			
6	90201-30013	WASHER, PLATE	1			



8FJ3100-E151

FIG. 15 PRIMARY SHEAVE

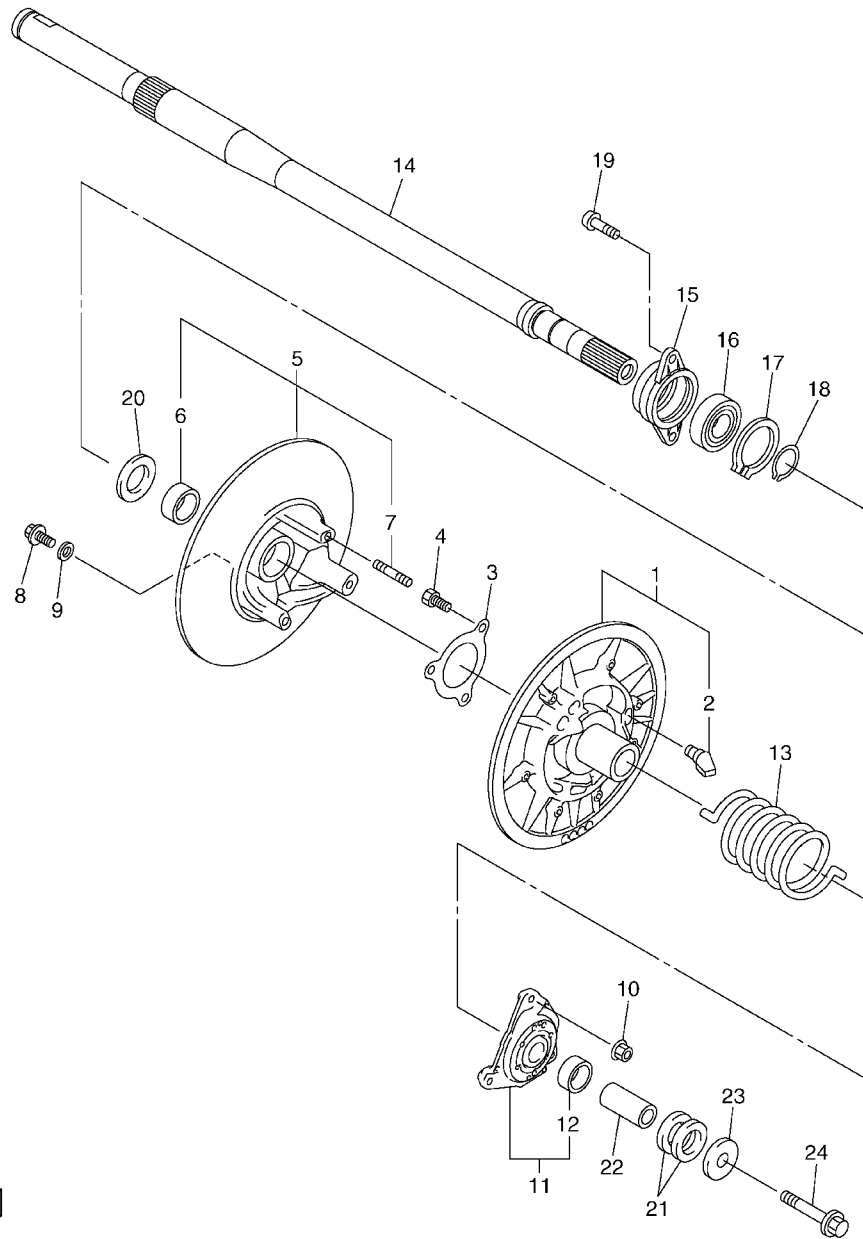
REF. NO.	PART NO.	DESCRIPTION	8KBZ				REMARKS
1	8FA-17611-01	SHEAVE, PRIMARY FIXED	1				
2	8V0-17639-00	STOPPER	2				
3	8FP-17620-00	PRIMARY SLIDING SHEAVE COMP.	1				
4	90384-41242	.BUSH, BIMETAL FORMED	1				
5	90387-0514T	COLLAR	3				
6	90113-05053	BOLT, SET	6				
7	90105-05644	BOLT, FLANGE	3				
8	95602-05200	NUT, SELF-LOCKING	3				
9	8ES-17640-02	SPIDER COMPLETE	1				
10	8BW-17653-00	SLIDER	3				
11	8ES-17653-00	SLIDER	3				
12	91609-50032	PIN, SPRING	3				
13	8ES-17655-00	DAMPER, SLIDER	3				
14	90387-0514U	COLLAR	3				
15	90105-05644	BOLT, FLANGE	3				
16	95602-05200	NUT, SELF-LOCKING	3				
17	8DF-17630-00	PRIMARY SHEAVE CAP COMP.	1				
18	90380-28237	.BUSH, SOLID	1				
19	97017-06030	BOLT	6				
20	92907-06600	WASHER, PLATE	6				
21	90202-09227	WASHER, PLATE	6				
22	8FG-17624-20	ROLLER, COMP	3				
23	90386-09001	.BUSH	1				
24	90202-08204	WASHER, PLATE	6				
25	8FN-17605-00	WEIGHT COMP	3				
26	90386-08002	.BUSH	1				
27	90269-06006	RIVET (ST17.2MM)	3				IN



8FJ3100-E151

FIG. 15 PRIMARY SHEAVE

REF. NO.	PART NO.	DESCRIPTION	8KGB2			REMARKS
28	90261-06033	RIVET, COUNTERSUNK (ST17.2MM)	3			OUT
29	90501-600A1	SPRING, COMPRESSION	1			(P-BL-P)
30	8GS-17641-00	V-BELT	1			
31	8V0-17647-00	BOLT (L=156.5MM)	1			
32	92907-16100	WASHER	1			
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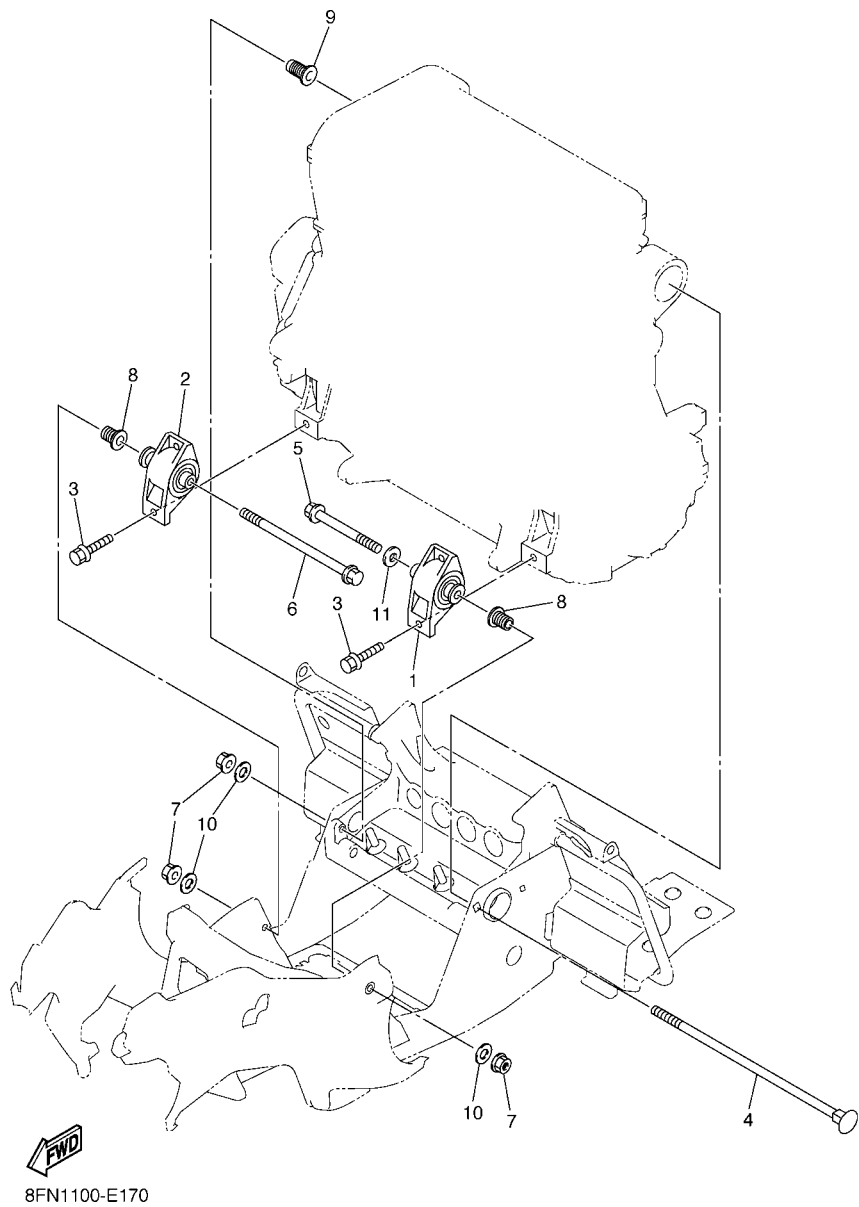


**FIG. 16 SECONDARY SHEAVE**

REF. NO.	PART NO.	DESCRIPTION	8KQ2				REMARKS
1	8CR-17660-30	SECONDARY FIXED SHEAVE COMP.	1				
2	8AV-17688-10	.SHOE, RAMP	3				
3	8BV-17656-00	STOPPER, HOLDER	1				
4	90154-06062	SCREW, BINDING	3				
5	8BU-17670-30	SECONDARY SLIDING SHEAVE	1				
6	90384-38243	.BUSH, BIMETAL FORMED	1				
7	95617-08630	.BOLT, STUD	3				
8	90105-06734	BOLT, FLANGE	3				
9	90201-06037	WASHER, PLATE (T=1.0)	3				UR UN
	90201-061H1	WASHER, PLATE (T=0.5)	3				UR UN
10	90179-08655	NUT	3				
11	8BV-17604-91	SEAT SPRING SET	1				
12	90384-38243	.BUSH, BIMETAL FORMED	1				
13	90508-60018	SPRING, TORSION	1				(P-P)
14	8GS-17681-02	SHAFT, SECONDARY	1				
15	8FN-47631-00	HOUSING, BEARING	1				
16	93306-30579	BEARING	1				
17	99009-62500	CIRCLIP	1				
18	99009-25400	CIRCLIP	1				
19	90149-08034	SCREW	2				
20	90201-25526	WASHER, PLATE (T2.0)	2				UN
21	90201-225A4	WASHER, PLATE (T=1.0)	3				UR UN
	90201-222F0	WASHER, PLATE (T=0.5)	1				UR UN
22	90387-14019	COLLAR	1				
23	90201-141A3	WASHER, PLATE	1				
24	90105-14766	BOLT, FLANGE	1				



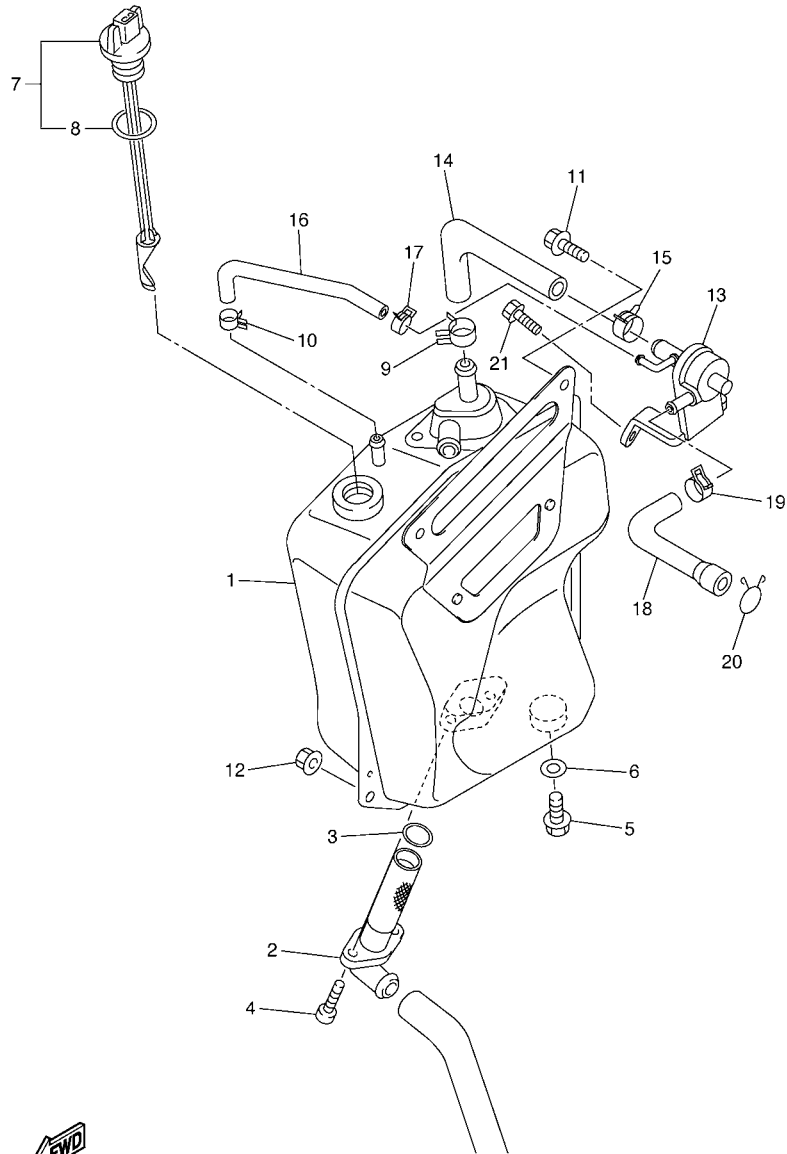
8GS1100-F161



**FIG. 17 ENGINE BRACKET**

REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
1	8ES-21410-00	ENGINE BRACKET COMP.	1				
2	8ES-21420-00	ENGINE BRACKET COMP. 2	1				
3	95812-08030	BOLT, FLANGE	4				
4	8FN-21481-02	BOLT, ENGINE MOUNTING 1	1				
5	95817-12100	BOLT, FLANGE	1				
6	95817-12200	BOLT, FLANGE	1				
7	90179-12004	NUT	3				
8	8FG-21495-00	BOLT, ENGINE ADJUSTING	2				
9	8FG-2149C-00	BOLT	1				
10	90201-120T5	WASHER, PLATE	3				
11	90201-125A3	WASHER, PLATE	1				





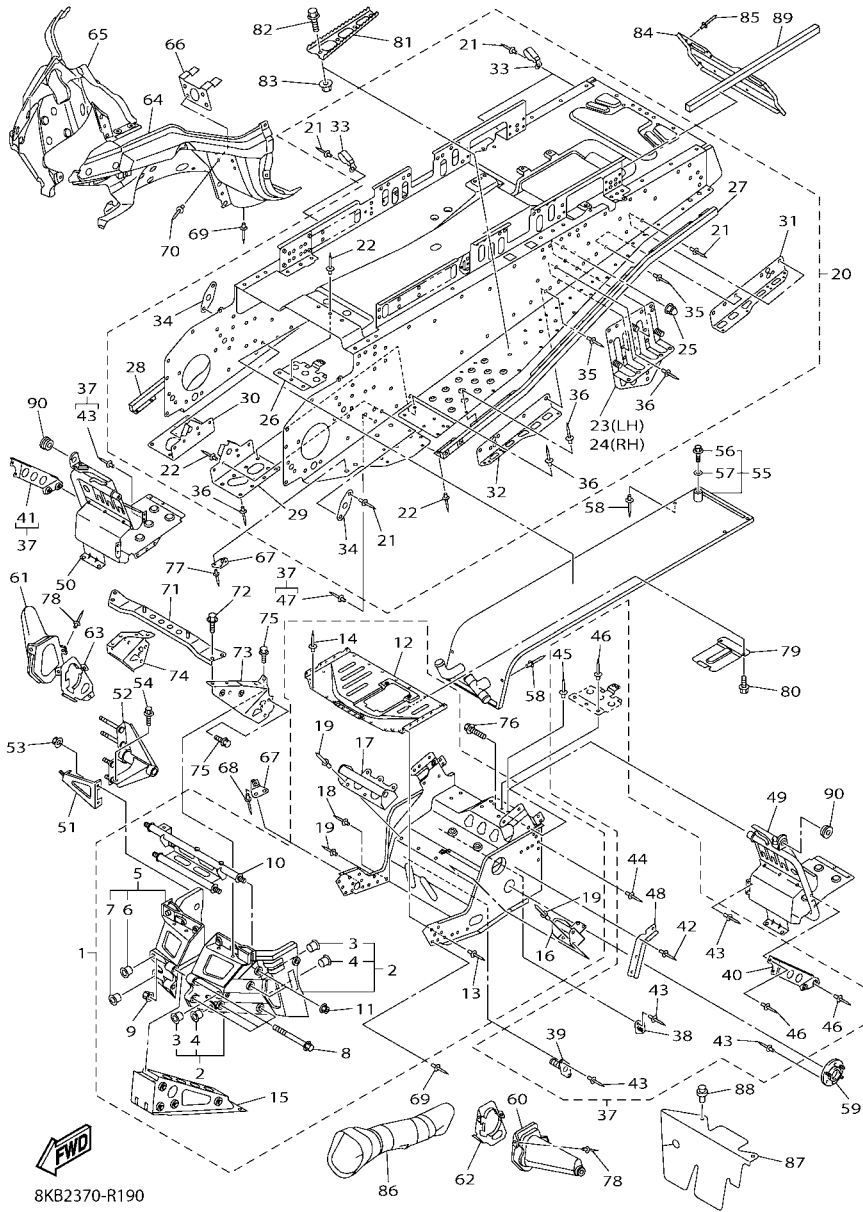
8FN1100-E180

FIG. 18 OIL TANK

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FG-21751-02	TANK, OIL	1				
2	8FG-13406-00	OIL PIPE COMP. 2	1				
3	93210-19026	O-RING	1				
4	91317-06016	BOLT	2				
5	95807-08012	BOLT, FLANGE	1				
6	90430-08204	GASKET	1				
7	8FA-85720-01	OIL LEVEL GAUGE ASSY	1				
8	8FP-85075-00	.O-RING	1				
9	90468-08104	CLIP	1				
10	90467-12053	CLIP	1				
11	95812-06016	BOLT, FLANGE	2				
12	95602-08200	NUT, SELF-LOCKING	1				
13	8FN-13520-00	VALVE ASSY.	1				
14	8ES-21745-00	PIPE, OIL TANK BREATHER	1				
15	90468-08104	CLIP	1				
16	8ES-2174N-00	PIPE, OIL TANK	1				
17	90467-12053	CLIP	1				
18	8FN-21816-00	PIPE 1	1				
19	90467-20085	CLIP	1				
20	90467-22080	CLIP	1				
21	95822-06020	BOLT, FLANGE	2				

FIG. 19 FRAME

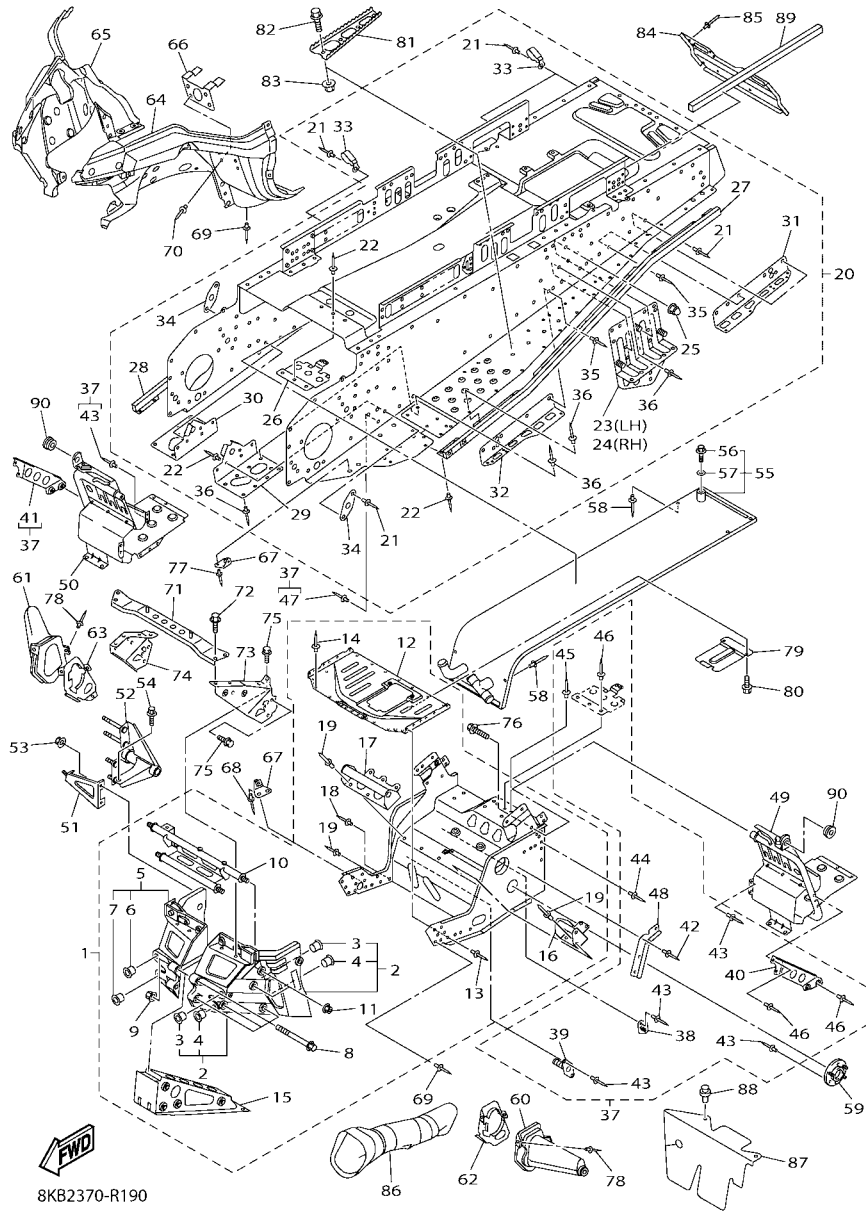
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8GS-21940-12	FRONT FRAME COMP.	1				
2	8FN-W2197-02	.BULKHEAD	1				
3	90381-15001	..BUSH, SOLID	2				
4	90381-16004	..BUSH, SOLID	2				
5	8FN-Y291E-02	.BULKHEAD 2	1				
6	90381-15001	..BUSH, SOLID	2				
7	90381-16004	..BUSH, SOLID	2				
8	90105-08072	.BOLT, FLANGE	4				
9	95607-08200	.NUT, SELF-LOCKING	4				
10	8FN-21947-00	.BRACKET, STEERING 1	1				
11	95607-10200	.NUT, U FLANGE	4				
12	8GS-2193A-01	.PROTECTOR	1				
13	90267-47195	.RIVET, BLIND(4.7X16.4 YELLOW)	47				
14	90267-48016	.RIVET, BLIND (4.8X16.4 YELLOW)	21				
15	8FN-2198E-00	.REINFORCEMENT, FRAME 3	1				
16	8FN-2194F-00	.BRACKET, ENGINE 2	1				
17	8FN-2194G-00	.BRACKET, ENGINE 3	1				
18	90267-48176	.RIVET, BLIND (4.8X17 YELLOW)	2				
19	90267-48177	.RIVET, BLIND (4.8X14 YELLOW)	11				
20	8KB-21950-00	REAR FRAME COMP.	1				
21	90267-48023	.RIVET, BLIND(4.8X12.1 YELLOW)	41				
22	90267-48177	.RIVET, BLIND (4.8X14 YELLOW)	39				
23	8JE-21944-00	.BRACKET,RR.TRACK SUSPENTION 1	1				
24	8JE-21954-00	.BRACKET,RR.TRACK SUSPENTION 2	1				
25	90176-10033	.NUT, CROWN	6				
26	8FN-2194H-00	.PROTECTOR, MUFFLER	1				
27	8FN-21926-00	.REINFORCEMENT, FOOTREST 1	1				



8KB2370-R190

FIG. 19 FRAME

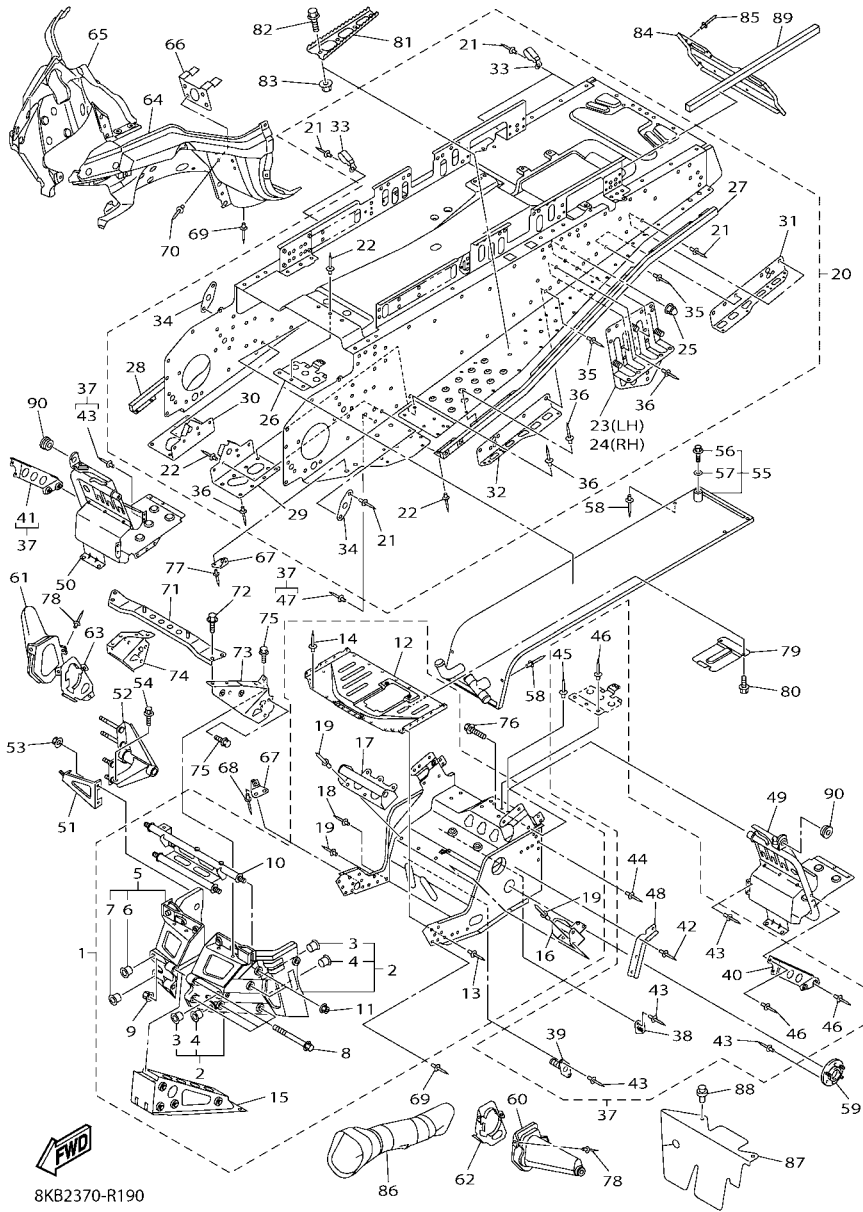
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
28	8FN-21936-00	.REINFORCEMENT, FOOTREST 2	1				
29	8JE-21943-00	.BRACKET, MAIN TRACK 1	1				
30	8JE-21953-00	.BRACKET, MAIN TRACK 2	1				
31	8FN-21962-01	.PATCH 2	2				
32	8FN-21963-01	.PATCH 3	2				
33	90465-08368	.CLAMP	7				
34	8FN-21953-00	.BRACKET, MAIN TRACK 2	2				
35	90267-48026	.RIVET, BLIND (4.8X12.1 BLACK)	52				
36	90267-48028	.RIVET, BLIND (4.8X14 BLACK)	78				
37	8KB-W2195-00	FRAME CONNECTION KIT	1				
38	8CR-21939-01	.BRACKET, CHAIN HOUSING	1				
39	8FN-21939-00	.BRACKET, CHAIN HOUSING	1				
40	8FG-2196M-00	.BRACKET, 5	1				
41	8FG-2197M-00	.BRACKET, 6	1				
42	90267-48018	.RIVET, BLIND (4.8X18.6 BLACK)	4				
43	90267-47195	.RIVET, BLIND(4.7X16.4 YELLOW)	44				UN
44	90267-48016	.RIVET, BLIND (4.8X16.4 YELLOW)	6				
45	90267-48023	.RIVET, BLIND(4.8X12.1 YELLOW)	6				
46	90267-48177	.RIVET, BLIND (4.8X14 YELLOW)	22				
47	90267-48176	.RIVET, BLIND (4.8X17 YELLOW)	2				
48	8FA-21999-00	.CLAMP, WIRE HARNESS	1				
49	8FN-21960-01	FOOTREST COMP. 1	1				
50	8GS-21970-00	FOOTREST COMP. 2	1				
51	8FN-2193E-00	BRACKET, OIL TANK 1	1				
52	8FN-2194E-00	BRACKET, ENGINE	1				
53	95602-08200	NUT, SELF-LOCKING	2				
54	95822-10016	BOLT, FLANGE	1				



8KB2370-R190

FIG. 19 FRAME

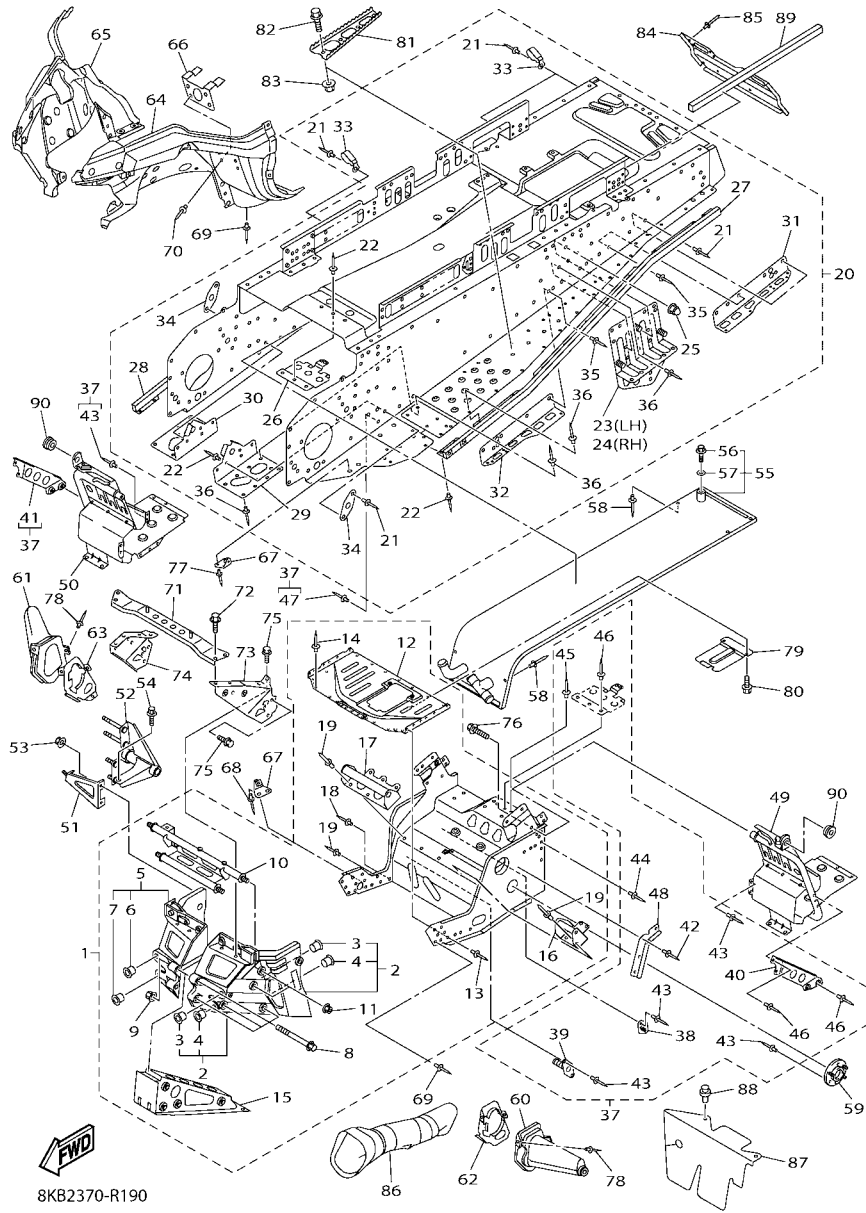
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
55	8FN-12440-01	HEAT EXCHANGER ASSY	1				
56	95812-06016	.BOLT, FLANGE	1				
57	90210-06006	.WASHER, SEAL	1				
58	90267-48016	RIVET, BLIND (4.8X16.4 YELLOW)	8				
59	8EK-21920-01	HOUSING, REINF SUB-ASSY(L.H)	1				
60	8FU-2198F-01	COVER 1	1				
61	8FU-2198J-01	COVER 3	1				
62	8FU-2195E-01	PLATE, STRG BRACKET 1	1				
63	8FU-2195F-01	PLATE, STRG BRACKET 2	1				
64	8ES-2196A-01	FRAME UNDER 1	1				
65	8FA-2196E-01	FRAME, UNDER 2	1				
66	8FA-21972-01	BRACKET, GUARD FITTING	1				
67	8FA-2196F-00	BRACKET 3	6				
68	90267-48083	RIVET,BLIND (4.8X15.2 SILVER)	8				
69	90267-48018	RIVET, BLIND (4.8X18.6 BLACK)	14				
70	90267-47187	RIVET, BLIND (4.7X16.4 BLACK)	4				
71	8FN-77512-00	BUMPER, FRONT 2	1				
72	95822-06012	BOLT, FLANGE	4				
73	8FN-21949-00	BRACKET, FRONT	1				
74	8FN-21959-00	BRACKET, FRONT BUMPER	1				
75	95822-08016	BOLT, FLANGE	6				
76	95822-08020	BOLT, FLANGE	2				
77	90267-48095	RIVET,BLIND (4.8X12.6 SILVER)	4				
78	90267-47195	RIVET, BLIND(4.7X16.4 YELLOW)	6				
79	8FR-2197E-00	PROTECTOR, FRAME FR	1				
80	92012-06012	BOLT, BUTTON HEAD	2				
81	8JE-27431-00	FOOTREST, REAR 1	2				



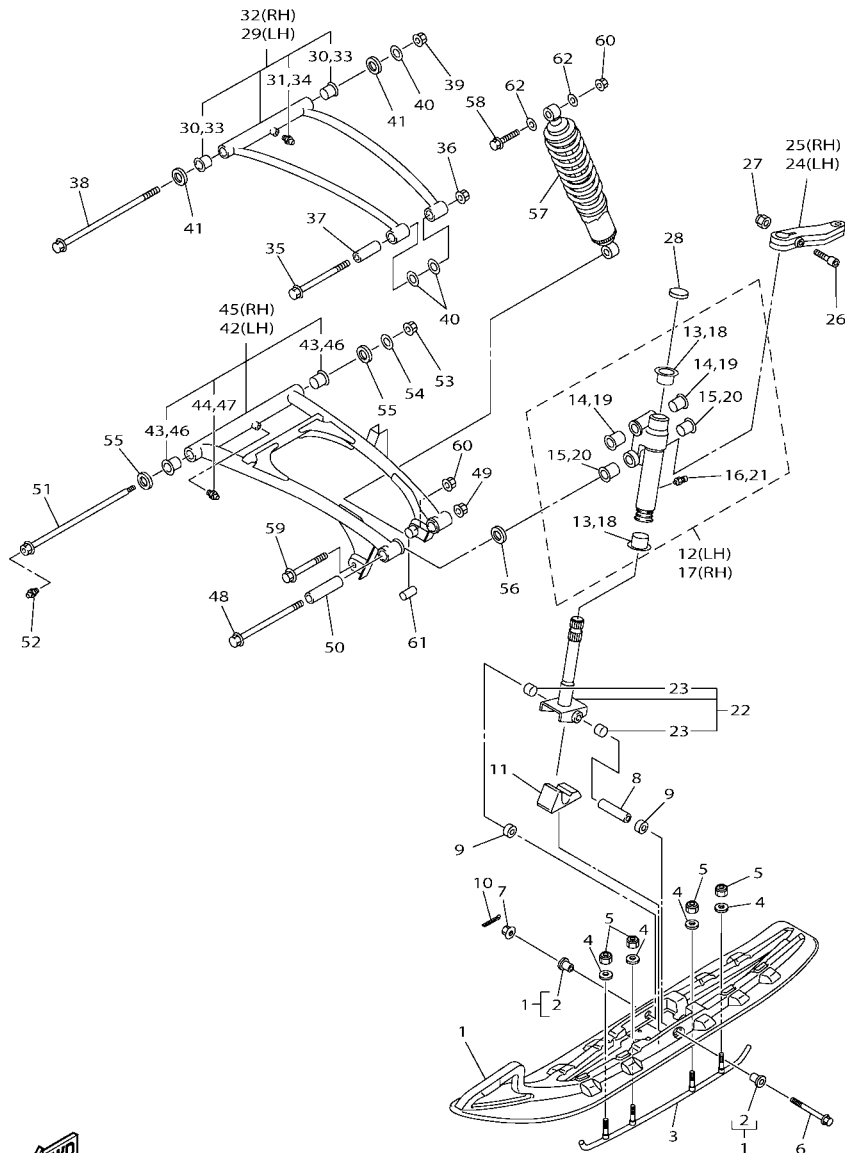
8KB2370-R190

FIG. 19 FRAME

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
82	95807-06012	BOLT, FLANGE	8				
83	95707-06500	NUT, FLANGE	8				
84	8FN-21933-01	REINFORCEMENT, FRAME REAR 2	1				
85	90267-47195	RIVET, BLIND(4.7X16.4 YELLOW)	8				
86	8FN-21557-00	DUCT, AIR	1				
87	8FN-2198F-00	COVER 1	1				
88	90269-09002	RIVET	2				
89	8FN-241A5-00	SEAL 5	1				
90	90480-16278	GROMMET	2				



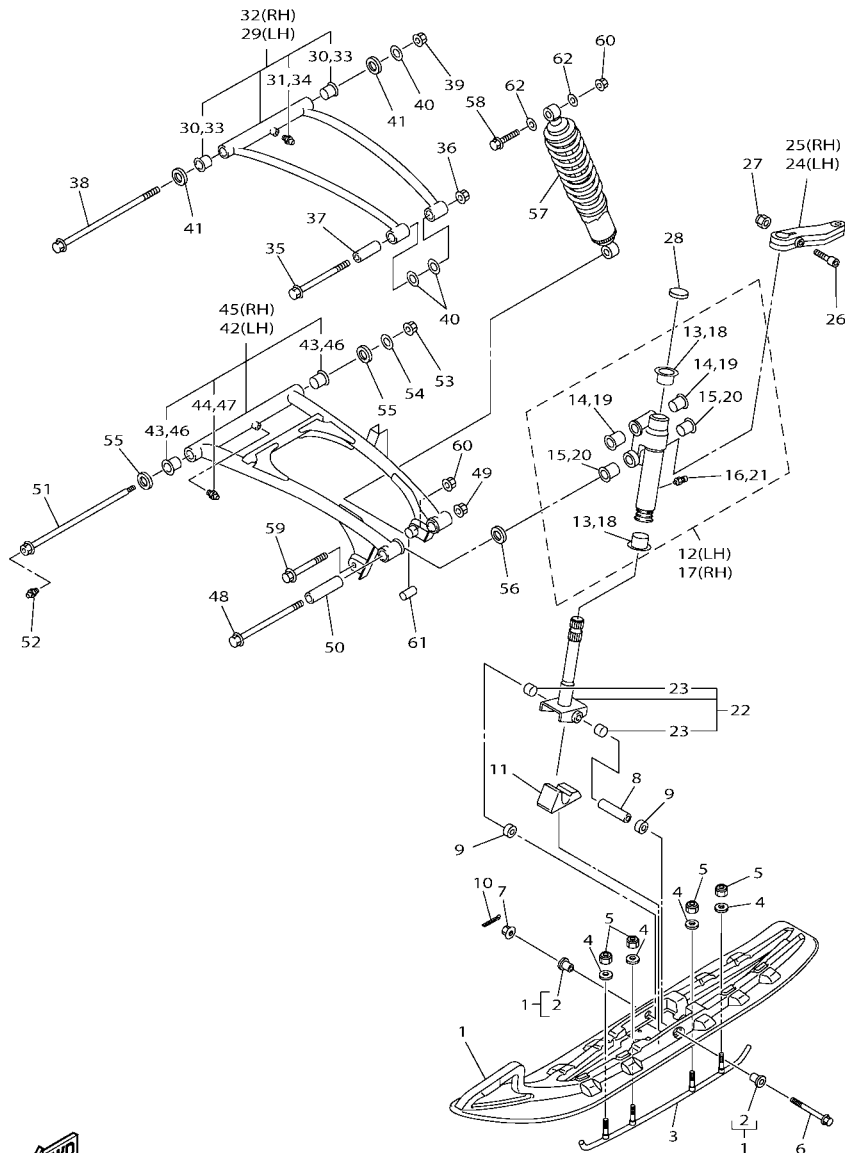
8KB2370-R190



8KB2370-R200

FIG. 20 SKI

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
1	8JE-23710-00	SKI COMP. 1	2			
2	8HR-23754-00	.COLLAR 1	2			
3	8JD-23731-00	RUNNER 1	2			
4	90201-08053	WASHER, PLATE	8			
5	95702-08300	NUT, NYLON	8			
6	90105-10410	BOLT, FLANGE	2			
7	95602-10200	NUT, U FLANGE	2			
8	90387-1012H	COLLAR	2			
9	90387-10029	COLLAR	4			
10	91401-20020	PIN, COTTER	2			
11	8ES-23743-00	STOPPER 1	2			
12	8ES-23501-10	STEERING KNUCKLE ASSY (LEFT)	1			
13	90381-25115	.BUSH, SOLID	2			
14	90381-15N50	.BUSH, SOLID	2			
15	90381-18N51	.BUSH, SOLID	2			
16	93700-06004	.NIPPLE, GREASE	1			
17	8ES-23502-10	STEERING KNUCKLE ASSY (RIGHT)	1			
18	90381-25115	.BUSH, SOLID	2			
19	90381-15N50	.BUSH, SOLID	2			
20	90381-18N51	.BUSH, SOLID	2			
21	93700-06004	.NIPPLE, GREASE	1			
22	8ES-23803-00	COLUMN, SKI ASSY	2			
23	90384-16N51	.BUSH, BIMETAL FORMED	2			
24	8FN-23851-00	ARM, OUTSIDE 1	1			
25	8FN-23852-00	ARM, OUTSIDE 2	1			
26	90110-08104	BOLT, HEXAGON SOCKET HEAD	2			
27	95602-08200	NUT, SELF-LOCKING	2			

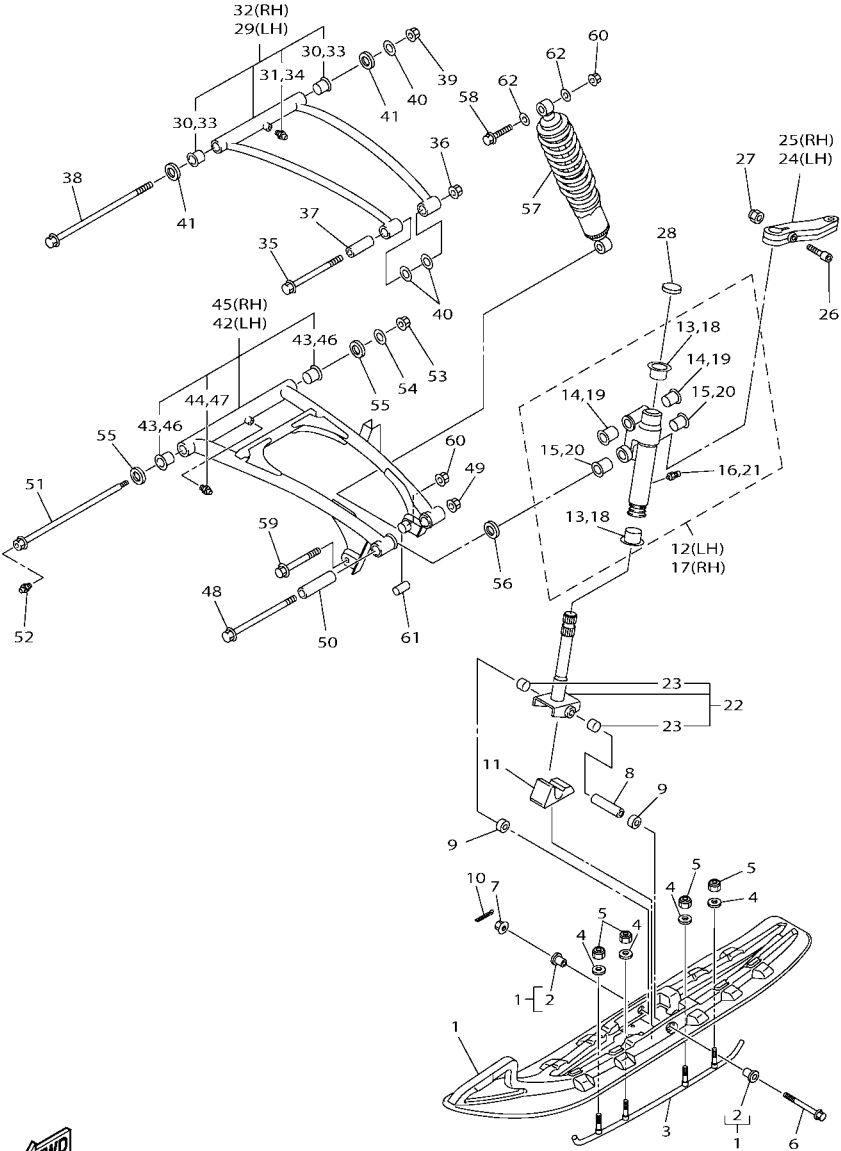


8KB2370-R200

FIG. 20 SKI

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
28	3YK-22472-40	CAP, CASE	2			
29	8GS-23540-10	FRONT UPPER ARM COMP. (LEFT)	1			
30	90381-15N50	.BUSH, SOLID	2			
31	93700-06004	.NIPPLE, GREASE	1			
32	8GS-23550-10	FRONT UPPER ARM COMP. (RIGHT)	1			
33	90381-15N50	.BUSH, SOLID	2			
34	93700-06004	.NIPPLE, GREASE	1			
35	90105-10230	BOLT, FLANGE	2			
36	95602-10200	NUT, U FLANGE	2			
37	90387-10099	COLLAR	2			
38	90109-10056	BOLT	2			
39	95602-10200	NUT, U FLANGE	2			
40	90201-10052	WASHER, PLATE	6			
41	90209-15N50	WASHER	4			
42	8GS-23570-10	FRONT LOWER ARM COMP. (LEFT)	1			
43	90381-16N51	.BUSH, SOLID	2			
44	93700-06004	.NIPPLE, GREASE	1			
45	8GS-23580-10	FRONT LOWER ARM COMP. (RIGHT)	1			
46	90381-16N51	.BUSH, SOLID	2			
47	93700-06004	.NIPPLE, GREASE	1			
48	90105-12078	BOLT, FLANGE	2			
49	95602-12200	NUT, SELF-LOCKING	2			
50	90387-12054	COLLAR	2			
51	90401-10045	BOLT, UNION	2			
52	93700-06004	NIPPLE, GREASE	2			
53	95602-10200	NUT, U FLANGE	2			
54	90201-10052	WASHER, PLATE	2			

**FIG. 20 SKI**



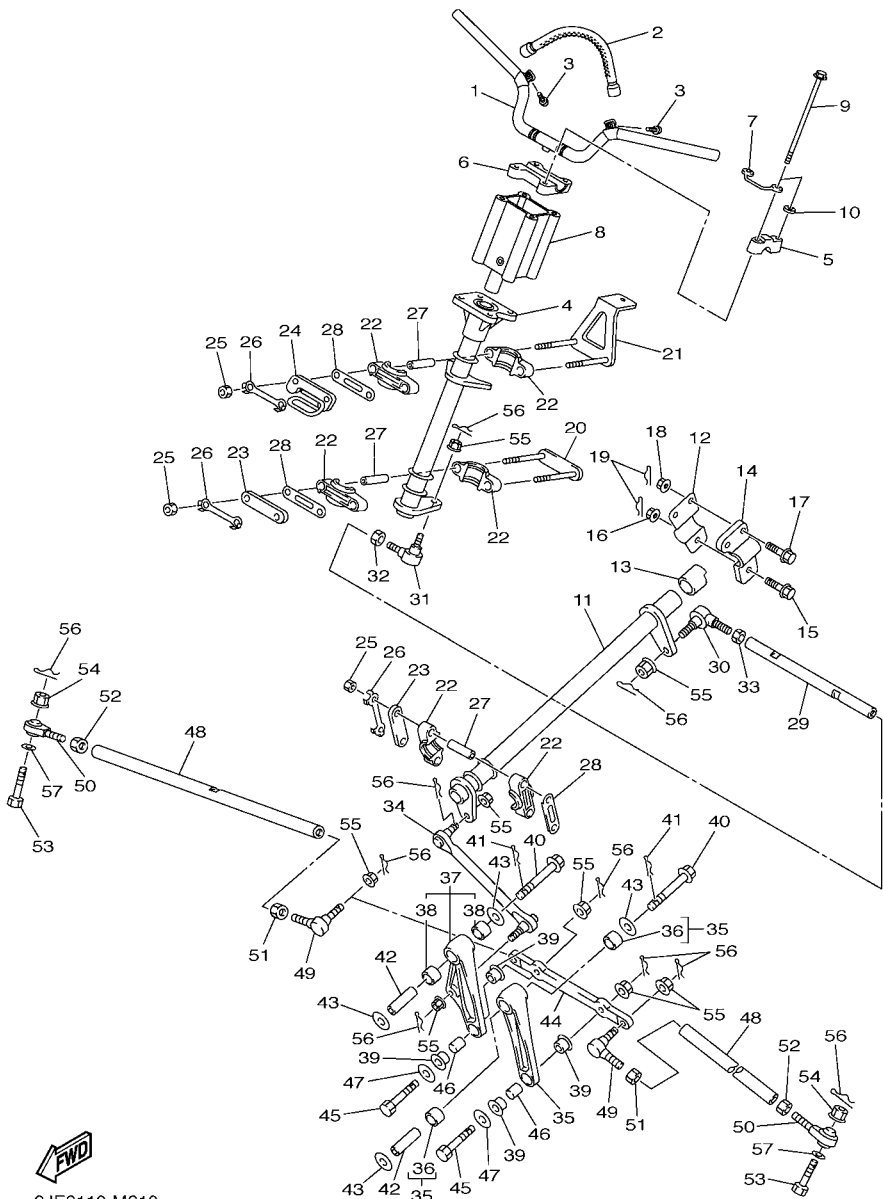
8KB2370-R200

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
55	90209-15N50	WASHER	4			
56	90201-12032	WASHER, PLATE	4			
57	8JE-2376A-00	ABSORBER ASSY 1	2			
58	90105-10232	BOLT, FLANGE	2			
59	90105-10392	BOLT, FLANGE	2			
60	95602-10200	NUT, U FLANGE	4			
61	90387-10N59	COLLAR	2			
62	90201-106F2	WASHER, PLATE	4			



FIG. 21 STEERING

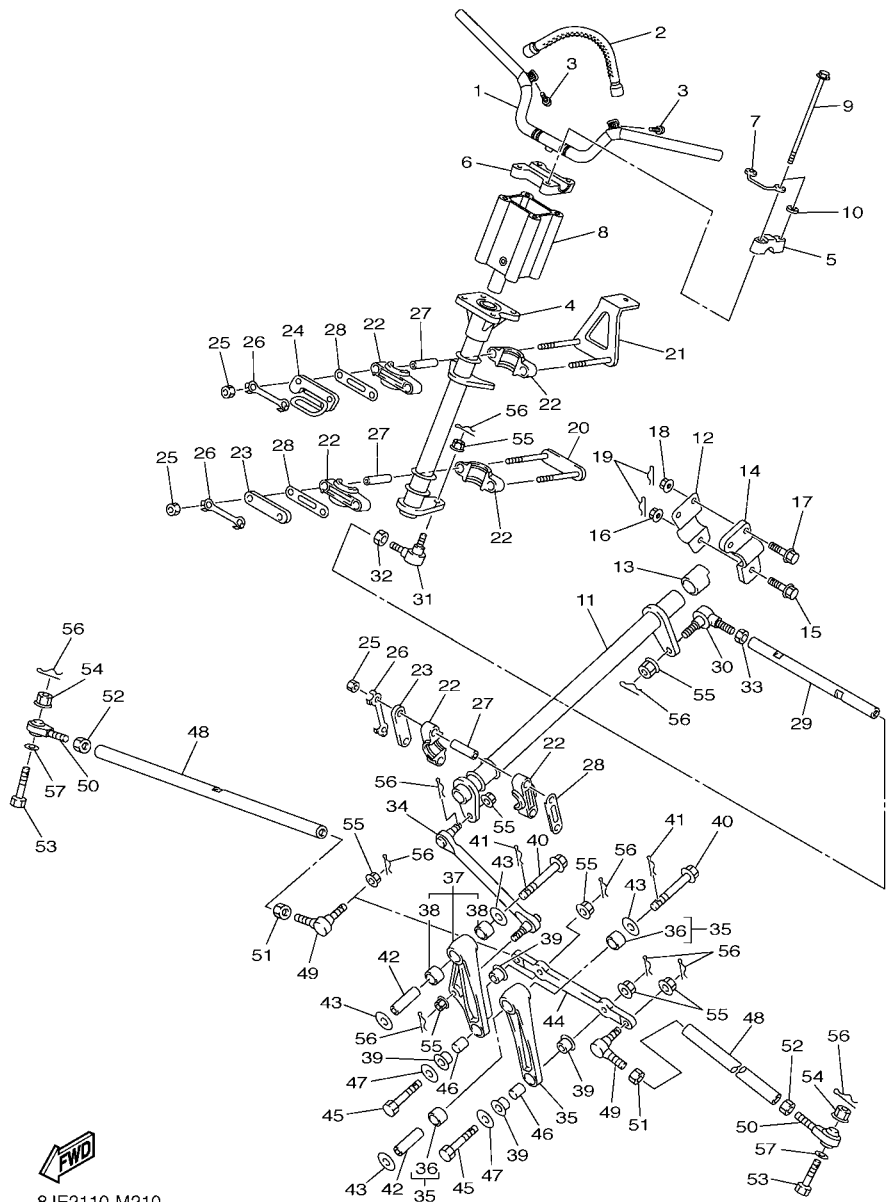
REF. NO.	PART NO.	DESCRIPTION	8KBZ				REMARKS
1	8FN-26110-10	HANDLE COMP.	1				
2	8FS-23829-00	STRAP, STRG	1				
3	92014-06020	BOLT, BUTTON HEAD	2				
4	8FA-23813-01	COLUMN, STEERING 2	1				
5	8K1-23814-00	HOLDER, HANDLE	2				
6	8ED-23442-00	HOLDER, HANDLE LOWER	1				
7	8DF-23857-00	HOLDER	1				
8	8FK-2381B-00	JOINT	1				
9	90105-08072	BOLT, FLANGE	4				
10	90201-08020	WASHER, PLATE	2				
11	8FA-23811-00	COLUMN, STEERING	1				
12	8FA-23818-02	COVER, STEERING	1				
13	8FA-23873-01	BEARING, STEERING UPPER	1				
14	8FN-23867-00	HOLDER 2	1				
15	90105-10549	BOLT, FLANGE	1				
16	95602-10200	NUT, U FLANGE	1				
17	90105-08552	BOLT, FLANGE	2				
18	95602-08200	NUT, SELF-LOCKING	2				
19	90468-12006	CLIP	3				
20	8FA-23872-00	HOLDER, BEARING	1				
21	8FN-2376H-00	HOLDER, BEARING	1				
22	8FA-23812-00	BEARING, STEERING	6				
23	8FA-23867-00	HOLDER 2	2				
24	8FN-23872-00	HOLDER, BEARING	1				
25	95312-08600	NUT	6				
26	1UY-23894-01	WASHER, LOCK 1	3				
27	8HF-2412G-00	COLLAR	6				



8JE2110-M210

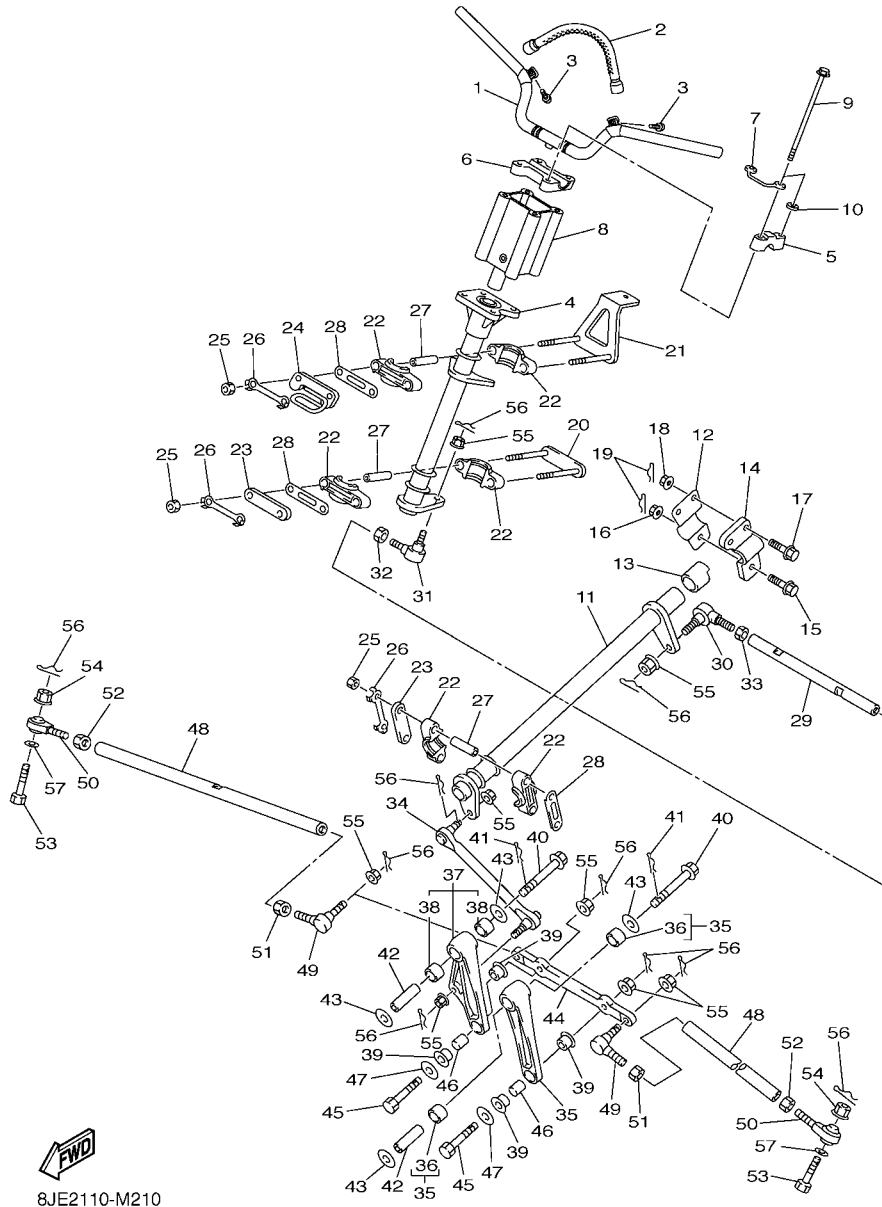
**FIG. 21 STEERING**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
28	8FA-23843-00	WASHER, PLAIN	3				
29	8FN-23828-00	ROD, STEERING	1				
30	8CR-23847-00	JOINT, UNIVERSAL 3	1				
31	8CR-23845-10	JOINT, UNIVERSAL 2	1				
32	95307-10700	NUT	1				
33	90170-10186	NUT	1				(L.H. THREAD)
34	8FA-23821-00	ROD, STEERING RELAY	1				
35	8FN-2389K-00	ARM PIVOT ASSY	1				
36	90383-17001	.BUSH, FORMED	2				
37	8FN-2389M-00	PIVOT ARM ASSY 2	1				
38	93317-41785	.BEARING	2				
39	90381-14001	BUSH, SOLID	4				
40	90105-12017	BOLT, FLANGE	2				
41	8FA-2384N-00	CLIP, RING	2				
42	8FA-2412G-00	COLLAR	2				
43	90201-121U3	WASHER, PLATE	4				
44	8FN-23826-00	ARM, IDLER	1				
45	90102-10044	BOLT, WITH HOLE	2				
46	90387-10008	COLLAR	2				
47	90201-10742	WASHER, PLATE	2				
48	8FN-23831-00	ROD, TIE	2				
49	8CR-23845-10	JOINT, UNIVERSAL 2	2				
50	8FA-23847-00	JOINT, UNIVERSAL 3	2				
51	95307-10700	NUT	2				
52	90170-10186	NUT	2				(L.H. THREAD)
53	90102-10044	BOLT, WITH HOLE	2				
54	95702-10300	NUT, NYLON	2				



8JE2110-M210

FIG. 21 STEERING

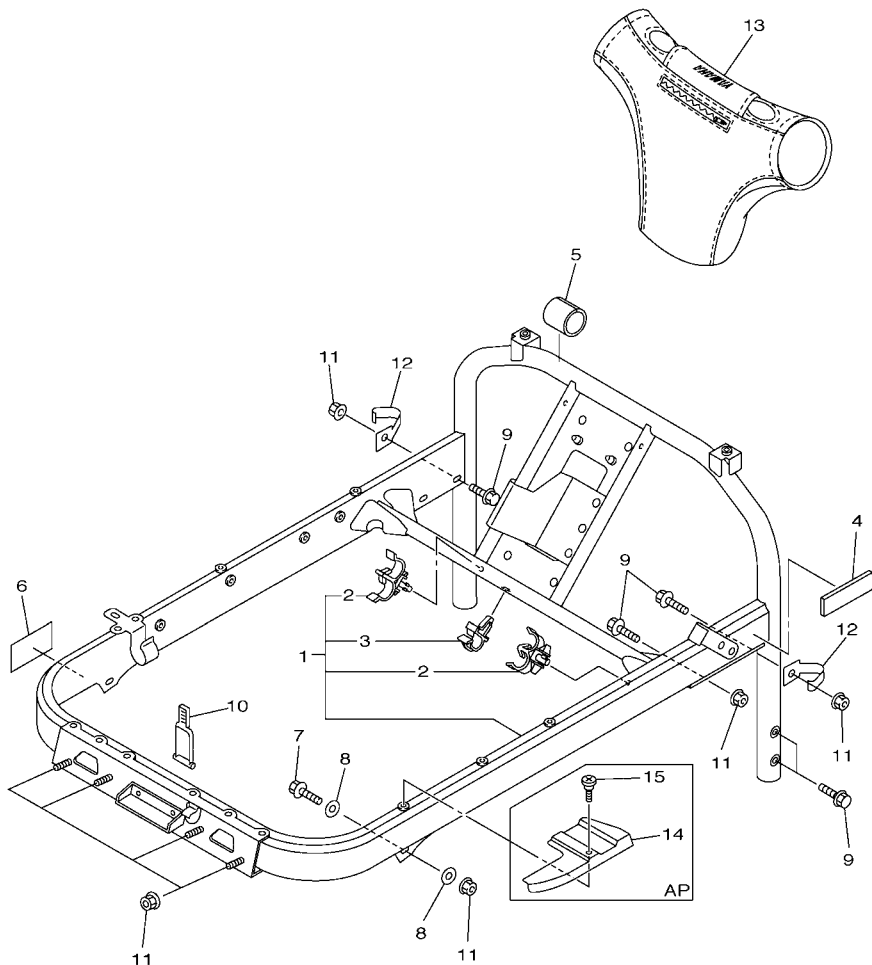


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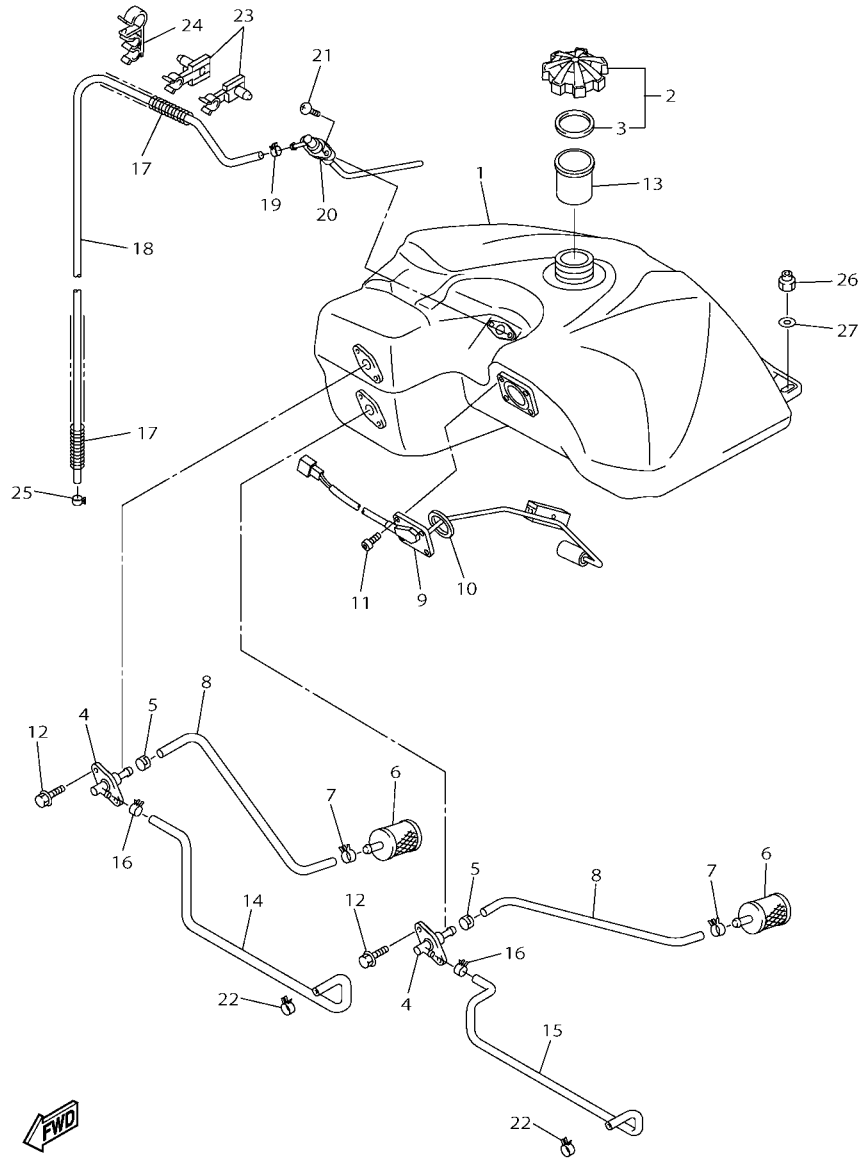
REF. NO.	PART NO.	DESCRIPTION	8KBZ					REMARKS
55	95702-10500	NUT, FLANGE	8					
56	91402-20020	PIN, COTTER	10					
57	90201-08759	WASHER, PLATE	2					

**FIG. 22 STEERING GATE**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8GS-23870-01	STEERING GATE COMP.	1				
2	90464-11007	.CLAMP	2				
3	90464-14M55	.CLAMP	1				
4	8FN-24181-00	DAMPER, LOCATING 1	2				
5	8FN-24182-00	DAMPER, LOCATING 2	1				
6	8FA-2389C-S0	LABEL, CAUTION	1				
7	90105-081A7	BOLT, FLANGE	2				
8	90201-08326	WASHER, PLATE	4				
9	95822-08020	BOLT, FLANGE	7				
10	8FA-2389E-00	LATCH	1				
11	95602-08200	NUT, SELF-LOCKING	9				
12	90462-10022	CLAMP	2				
13	8FN-23815-00	PAD, STEERING	1				
14	8ES-14146-00	PLATE	1				AP
15	90150-06015	SCREW, ROUND HEAD	1				AP



8JE2110-M220



8KB1100-P230

FIG. 23 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FN-24111-01	TANK, FUEL	1				
2	8FG-24610-01	CAP ASSY	1				
3	8HV-24641-00	.GASKET, CAP 1	1				
4	8CR-24301-01	SUCTION PIPE COMP. 1	2				
5	90468-04092	CLIP	2				
6	8H5-24560-00	FILTER ASSY	2				
7	90467-11032	CLIP	2				
8	8FA-24335-00	PIPE, SUCTION 1	2				
9	8GS-85752-00	SENDER UNIT ASSY, FUEL METER	1				
10	93210-41041	O-RING	1				
11	98902-05008	SCREW, BIND	4				
12	90105-060A6	BOLT, FLANGE	4				
13	8FN-24114-00	TUBE, FILLER	1				
14	8FN-24311-00	PIPE, FUEL 1	1				
15	8FN-24311-10	PIPE, FUEL 1	1				
16	90467-11032	CLIP	2				
17	90501-08668	SPRING, COMPRESSION	2				
18	91A20-05130	TUBE, FLEXIBLE VINYL	1				
19	90467-09026	CLIP	1				
20	8FN-2418A-01	BREATHER COMP.	1				
21	90149-06330	SCREW	2				
22	90467-11032	CLIP	2				
23	90464-09015	CLAMP	2				
24	90464-16010	CLAMP	1				
25	90467-09026	CLIP	1				
26	95702-08300	NUT, NYLON	2				
27	90201-08053	WASHER, PLATE	2				

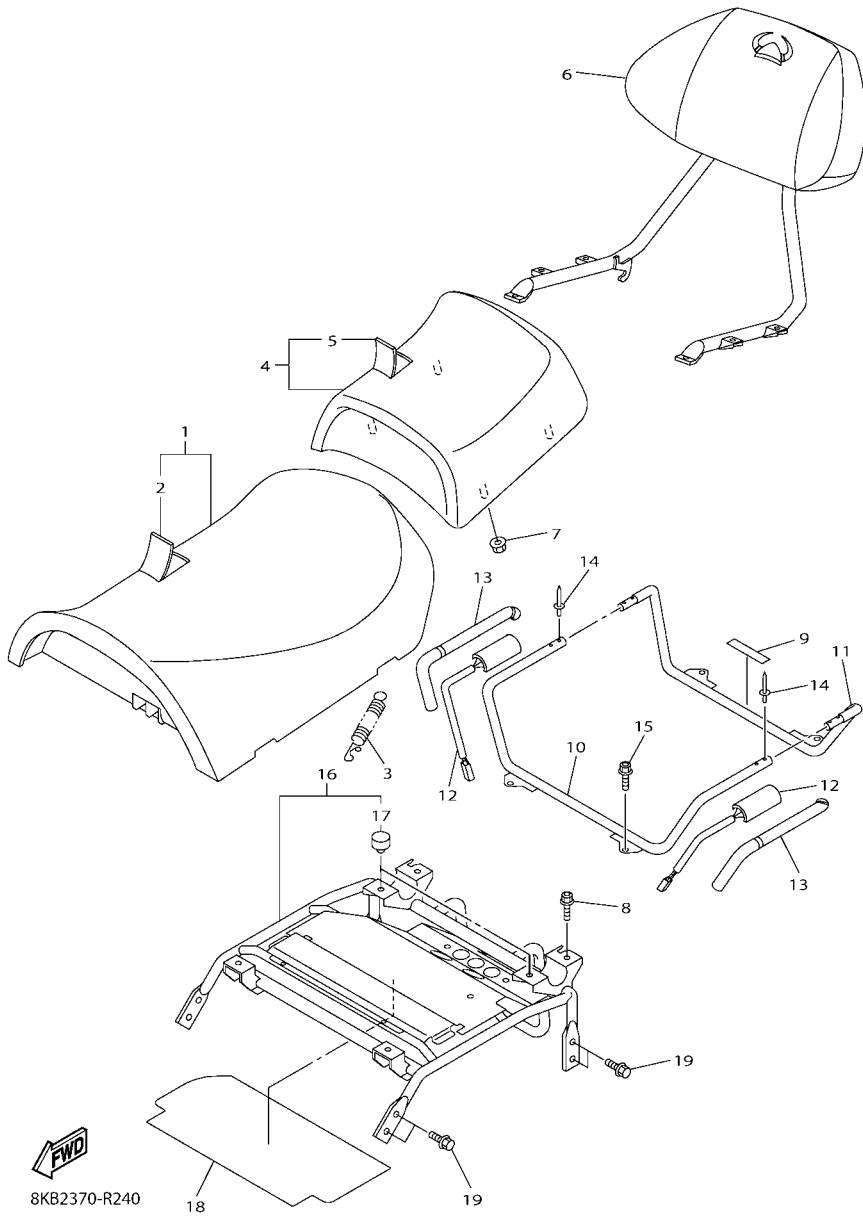
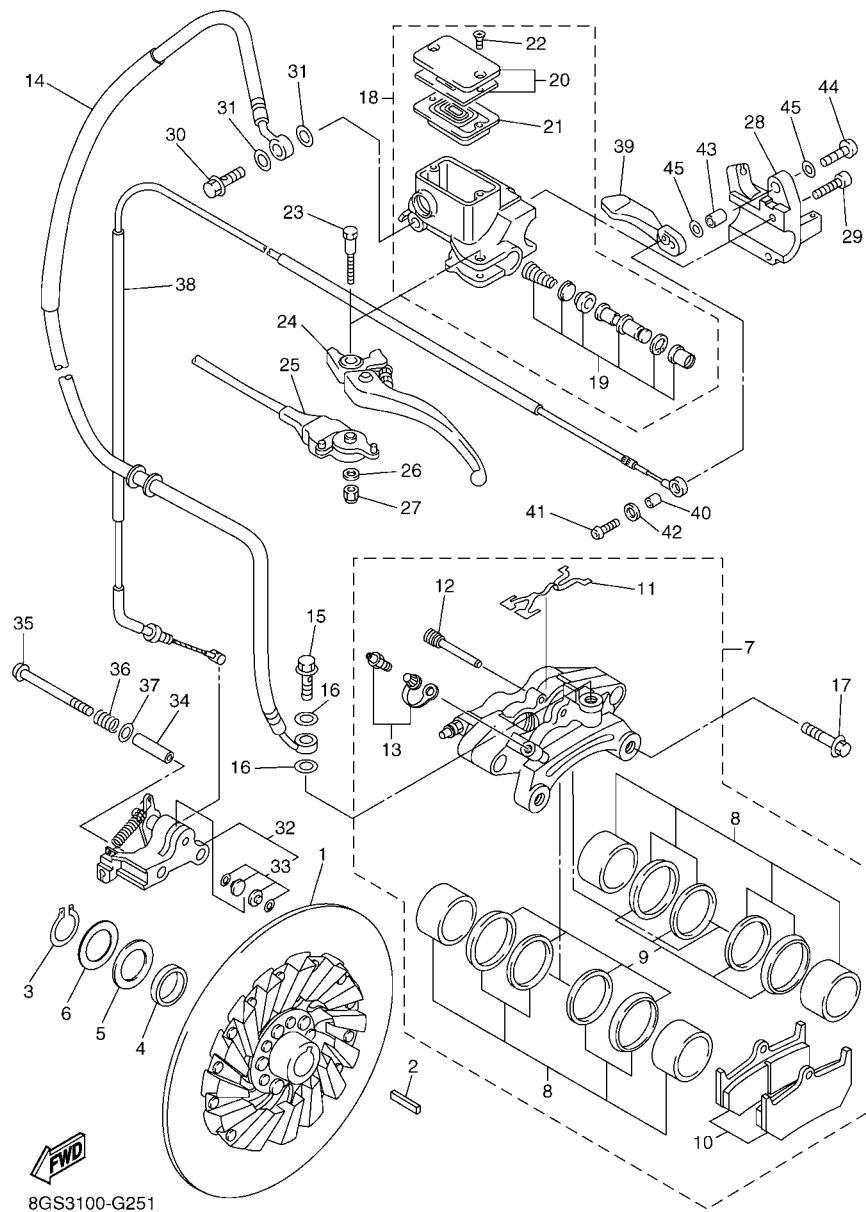


FIG. 24 SEAT

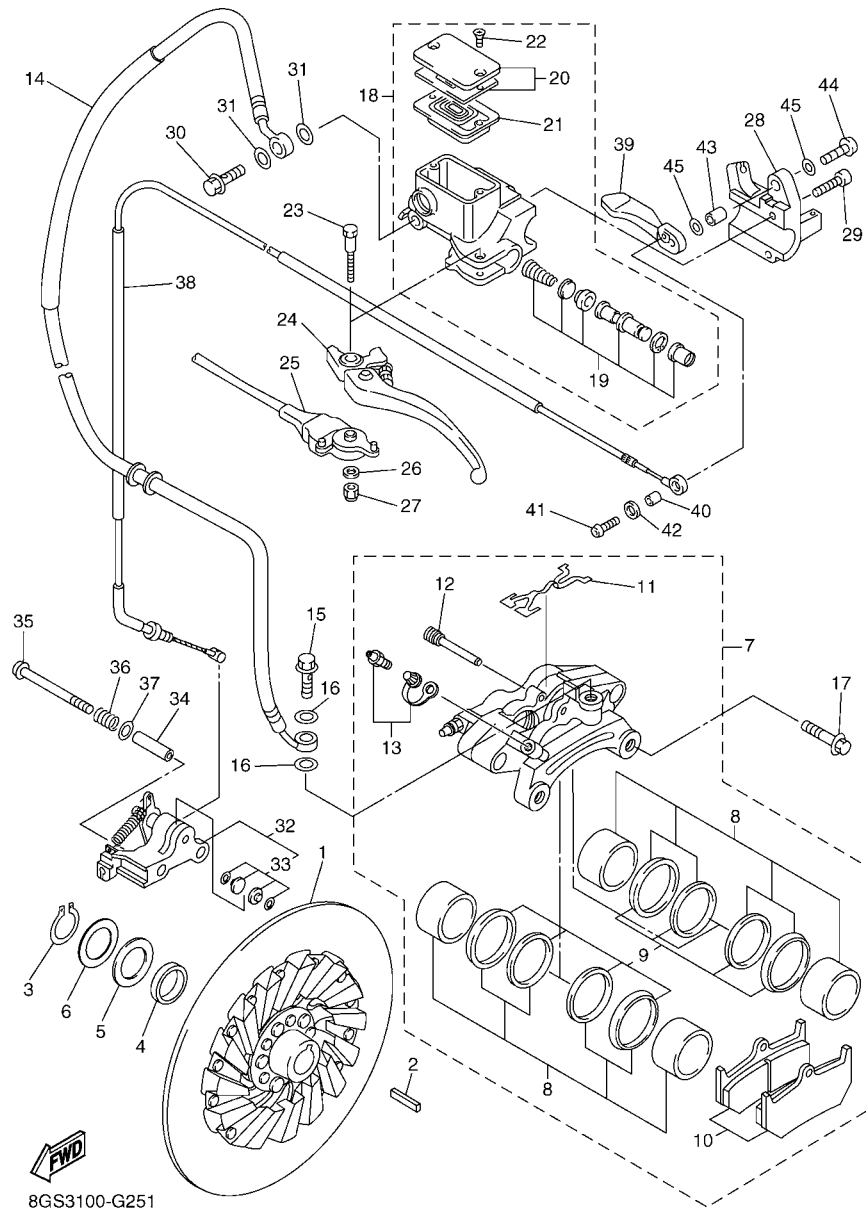
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FN-24710-10	SINGLE SEAT ASSY	1				
2	8FN-2470F-10	.SEAT COVER COMP.	1				
3	89A-77159-00	CLAMP, ROD	1				
4	8FN-24750-10	TANDEM SEAT ASSY	1				
5	8FN-2470H-10	.SEAT COVER COMP. ,2	1				
6	8FN-24790-10	SEAT BACK ASSY	1				
7	95702-06500	NUT, FLANGE	4				
8	90105-10151	BOLT, FLANGE	2				
9	8FN-24897-10	EMBLEM	1				
10	8FN-2474A-00	ASSIST, GRIP	1				
11	8FN-2474W-00	ASSIST,GRIP 2	1				
12	8GS-2474B-00	ASSIST GRIP WARMER ASSY 1	2				
13	8GJ-2842M-00	COVER 1	2				
14	90267-47186	RIVET, BLIND (4.7X16.4 BLACK)	6				
15	90105-10151	BOLT, FLANGE	2				
16	8FN-2474H-00	BRACKET, ASSIST GRIP 1	1				
17	8FA-27114-00	.STOPPER	2				
18	8FN-2476U-00	PROTECTOR 1	1				
19	95822-08014	BOLT, FLANGE	8				



8GS3100-G251

FIG. 25 BRAKE

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FU-2581T-00	DISK BRAKE ASSY	1				
2	90282-07002	KEY, STRAIGHT	1				
3	99009-24400	CIRCLIP	1				
4	90387-25011	COLLAR	1				
5	90201-25527	WASHER, PLATE (T1.0)	2				UN
6	90201-252F1	WASHER, PLATE (T0.5)	2				UN
7	8FU-2580T-01	CALIPER ASSY (LEFT)	1				
8	8FU-W0057-00	.PISTON ASSY, CALIPER	2				
9	3JD-W0047-10	..CALIPER SEAL KIT	1				
10	8FU-W0046-01	.BRAKE PAD KIT 2	1				
11	8FU-25919-00	.SUPPORT, PAD	1				
12	8FU-25924-00	.PIN, PAD	1				
13	8CR-W0048-00	.BLEED SCREW KIT	2				
14	8GS-25872-01	HOSE, BRAKE 1	1				
15	90401-10015	BOLT, UNION	1				
16	90201-10118	WASHER, PLATE	2				
17	90105-10096	BOLT, FLANGE	2				
18	8EN-W2587-00	MASTER CYLINDER SUB ASSY	1				
19	8CR-W0041-00	.CYLINDER KIT, MASTER	1				
20	8CR-W2585-00	.RESERVOIR CAP SET	1				
21	55U-25854-00	.DIAPHRAGM, RESERVOIR	1				
22	98706-04012	.SCREW, FLAT HEAD	2				
23	8CR-2589F-00	BOLT, LEVER	1				
24	8CR-83912-00	LEVER 1	1				STD
	8DN-83912-00	LEVER 1	1				AP
25	8CR-82530-01	STOP SWITCH ASSY	1				
26	8CR-8398X-00	WASHER, PLATE	1				



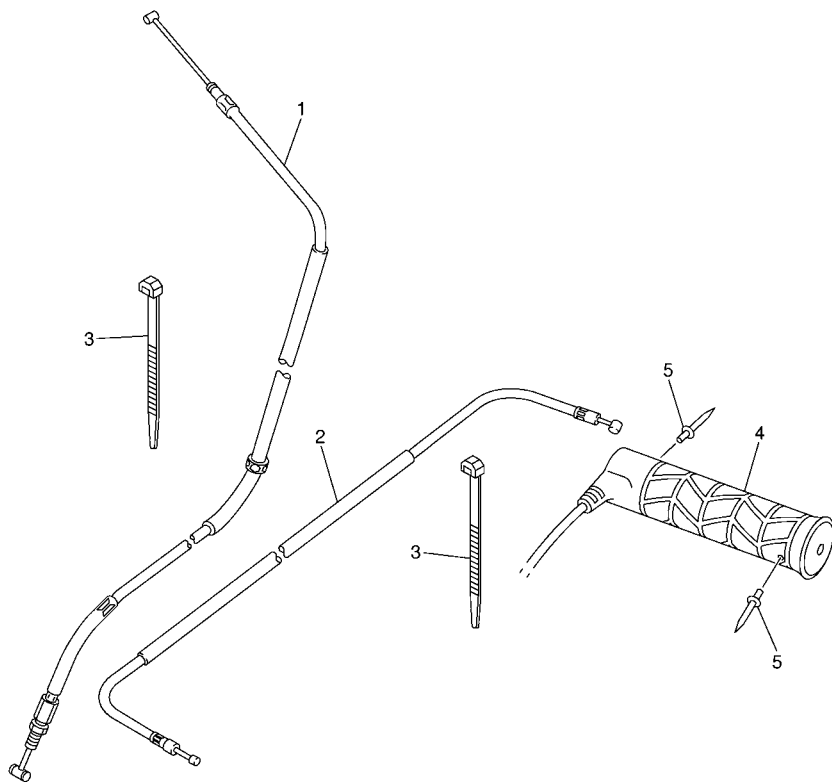
8GS3100-G251

**FIG. 25 BRAKE**

REF. NO.	PART NO.	DESCRIPTION	8K82				REMARKS
27	95707-05300	NUT, FLANGE	1				
28	8FA-25867-00	BRACKET, MASTER CYLINDER	1				
29	91316-06022	BOLT	2				
30	90401-10015	BOLT, UNION	1				
31	90201-10118	WASHER, PLATE	2				
32	8FU-25970-01	PARKING BRAKE COMP.	1				
33	8FA-W0045-00	.PARKING BRAKE PAD KIT	1				
34	90387-06058	COLLAR	2				
35	90111-06042	BOLT,HEX. SOCKET BUTTON	2				
36	90501-120A0	SPRING, COMPRESSION	2				
37	90201-12161	WASHER, PLATE	2				
38	8FN-26351-10	CABLE, BRAKE	1				
39	8FA-83922-00	LEVER 2	1				
40	90387-06043	COLLAR	1				
41	92017-06014	BOLT, BUTTON HEAD	1				
42	90201-06050	WASHER, PLATE	1				
43	90387-081M9	COLLAR	1				
44	90111-08054	BOLT,HEX. SOCKET BUTTON	1				
45	90201-08403	WASHER, PLATE	2				



**FIG. 26 CONTROL CABLE**

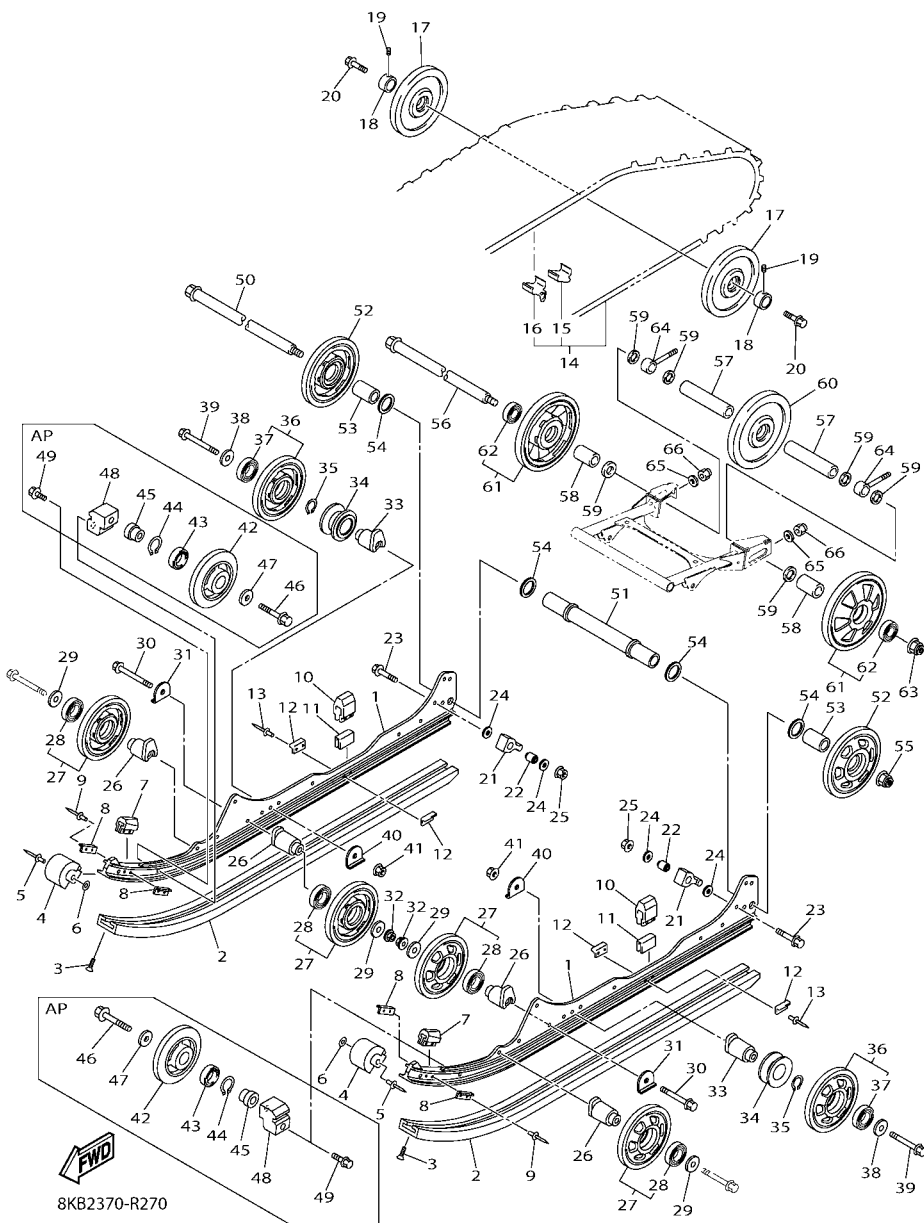


REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FN-26311-00	CABLE, THROTTLE 1	1				
2	8FN-26330-00	STARTER CABLE ASSY	1				
3	90464-13073	CLAMP	2				
4	8DM-26240-02	GRIP ASSY	2				
5	90267-48014	RIVET, BLIND (4.8X15.1 BLACK)	4				
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8FN1100-E260

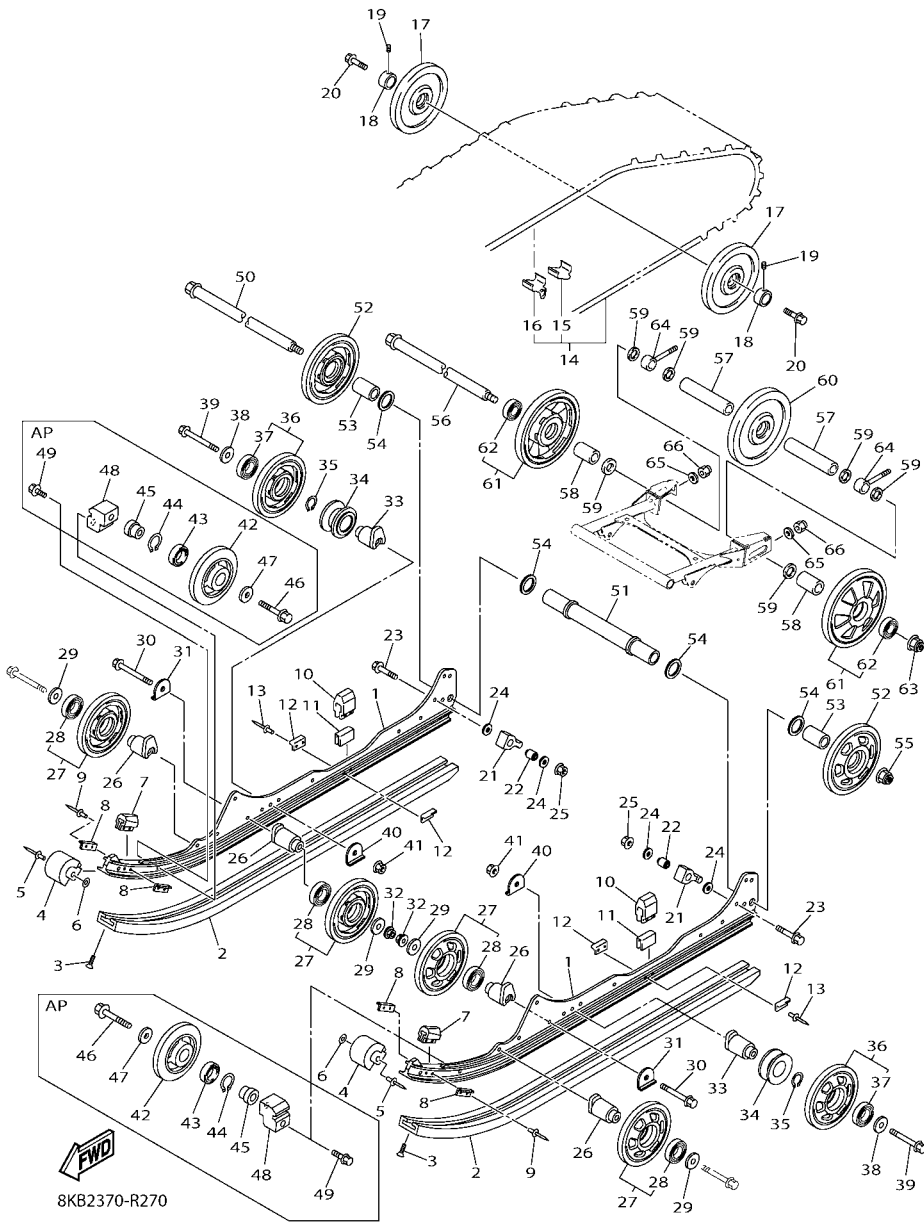
FIG. 27 TRACK SUSPENSION 1



8KB2370-R270

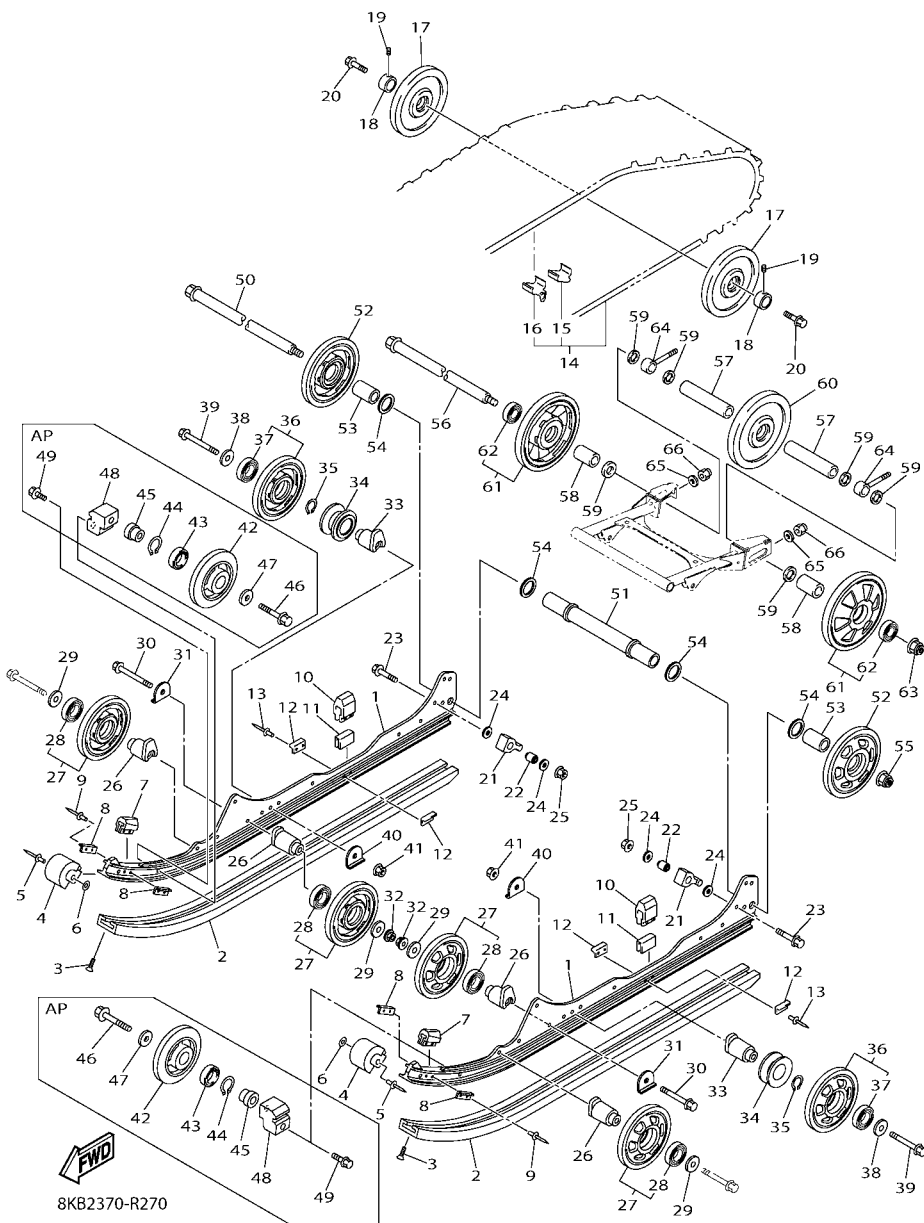
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8KW-4741A-00	FRAME, SLIDING	2				
2	8JE-47421-00	RUNNER, SLIDING 1	2				
3	90151-06010	SCREW, COUNTERSUNK	2				
4	8GL-47422-00	RUNNER, SLIDING 2	2				
5	90267-48194	RIVET, BLIND (4.8X28 SILVER)	4				
6	90201-047R8	WASHER, PLATE	4				
7	8ES-47456-00	DAMPER 1	2				
8	8K2-47458-01	PLATE, DAMPER	4				
9	90267-48199	RIVET, BLIND (4.8X28.3)	4				
10	8AC-47457-00	DAMPER 2	2				
11	8AC-47341-00	SPACER	2				
12	8AX-47458-00	PLATE, DAMPER	4				
13	90267-48199	RIVET, BLIND (4.8X28.3)	4				
14	8JD-47110-01	TRACK ASSY	1				
15	8HR-47113-09	.PLATE, REINFORCEMENT	72				
16	8HR-47115-09	.METAL, SLIDE	36				
17	8AC-47550-00	GUIDE WHEEL ASSY	2				
18	8JD-47365-00	COLLAR 1	2				
19	90113-06039	BOLT, SET	2				
20	90109-10030	BOLT	2				
21	8KW-47496-00	STOPPER 2	2				
22	4GY-22216-20	BUSH, REAR SHOCK ABSORBER	2				
23	90105-10209	BOLT, FLANGE	2				
24	90201-10052	WASHER, PLATE	4				
25	95602-10200	NUT, U FLANGE	2				
26	8ES-47419-20	BRACKET 7	4				
27	8HF-47310-10	SUSPENSION WHEEL ASSY	4				

FIG. 27 TRACK SUSPENSION 1



REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
28	93306-00507	.BEARING	1				
29	90201-10038	WASHER, PLATE	4				
30	95812-10080	BOLT, FLANGE	2				
31	90214-10004	WASHER, CLAW	2				
32	95602-10200	NUT, U FLANGE	2				
33	8ES-47419-10	BRACKET 7	2				
34	8ET-47446-00	HOOK 1	2				
35	99009-35400	CIRCLIP	2				
36	8HF-47310-10	SUSPENSION WHEEL ASSY	2				
37	93306-00507	.BEARING	1				
38	90201-10038	WASHER, PLATE	2				
39	95812-10080	BOLT, FLANGE	2				
40	90214-10003	WASHER, CLAW	2				
41	95602-10200	NUT, U FLANGE	2				
42	8AC-47320-00	SUSPENSION WHEEL COMP.	2				AP
43	93306-00444	BEARING	2				AP
44	99009-42500	CIRCLIP	2				AP
45	8GP-47319-00	COLLAR	2				AP
46	95812-10045	BOLT, FLANGE	2				AP
47	90201-10052	WASHER, PLATE	2				AP
48	8GP-47419-00	BRACKET 7	2				AP
49	90105-10237	BOLT, FLANGE	2				AP
50	8JN-47520-00	REAR AXLE COMP.	1				
51	83R-47469-10	COLLAR 1	1				
52	8HP-47310-10	SUSPENSION WHEEL ASSY	2				
53	90387-20022	COLLAR	2				
54	90201-20022	WASHER, PLATE	4				

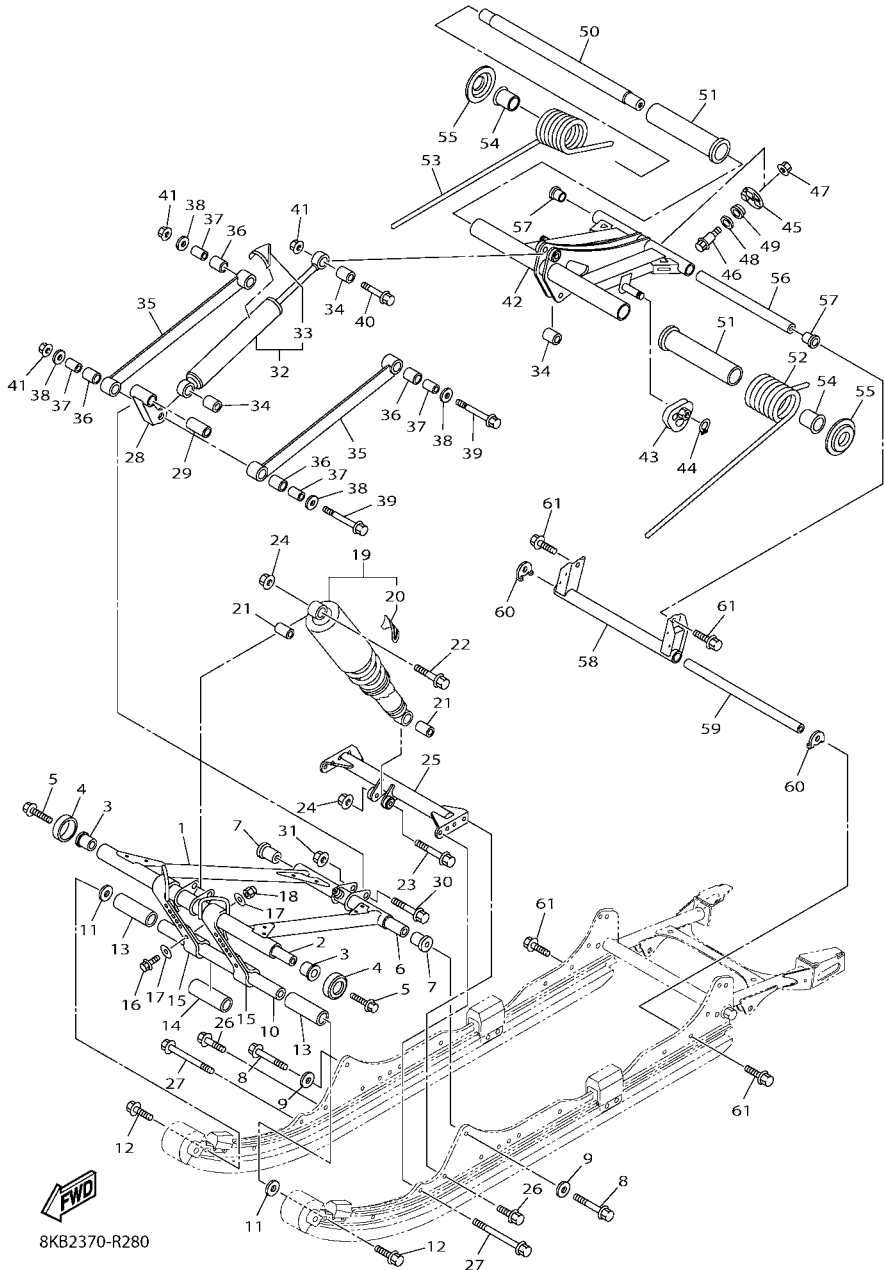
FIG. 27 TRACK SUSPENSION 1



REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
55	95602-14200	NUT, SELF-LOCKING	1				
56	8JN-47520-00	REAR AXLE COMP.	1				
57	90387-20023	COLLAR	2				
58	90387-20022	COLLAR	2				
59	90201-20022	WASHER, PLATE	6				
60	8CR-47550-10	GUIDE WHEEL ASSY	1				
61	8HF-47550-10	GUIDE WHEEL ASSY	2				
62	93306-00444	.BEARING	1				
63	95602-14200	NUT, SELF-LOCKING	1				
64	8DM-47479-00	COLLAR 3	2				
65	92902-10600	WASHER, PLATE	2				
66	95702-10300	NUT, NYLON	2				

**FIG. 28 TRACK SUSPENSION 2**

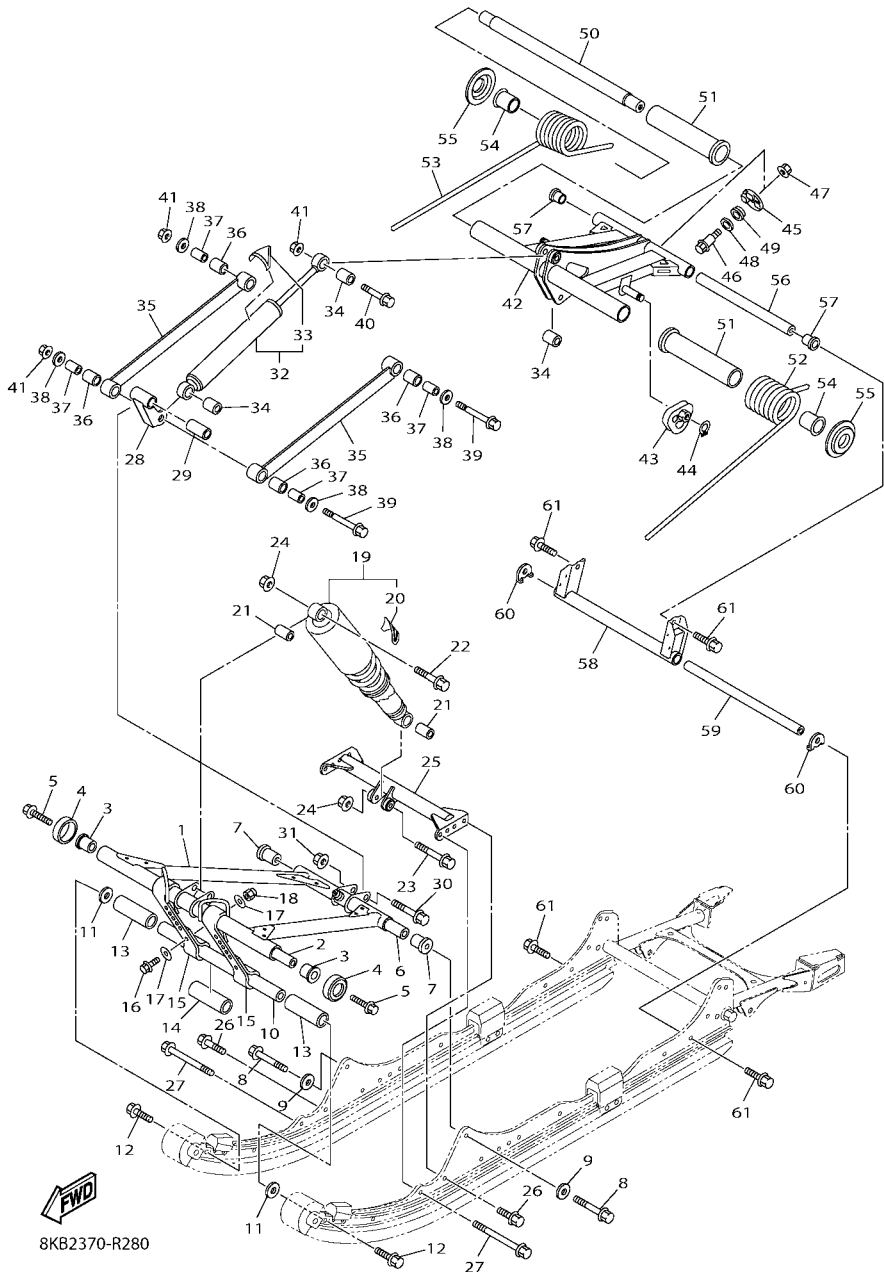
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8KA-47331-00	ARM, PIVOT 1	1				
2	8KA-47465-00	SHAFT 1	1				
3	90383-22001	BUSH, FORMED	2				
4	8KA-47341-00	SPACER	2				
5	90109-10030	BOLT	2				
6	8JD-47486-00	SHAFT 4	1				
7	90387-10022	COLLAR	2				
8	90105-10329	BOLT, FLANGE	2				
9	90201-10072	WASHER, PLATE	2				
10	83R-47485-02	SHAFT 3	1				
11	90201-10126	WASHER, PLATE	2				
12	90105-10237	BOLT, FLANGE	2				
13	90387-19002	COLLAR	2				
14	90387-19007	COLLAR	1				
15	8HR-47495-00	STOPPER 1	2				
16	97002-06025	BOLT	4				
17	90201-06081	WASHER, PLATE	8				
18	95702-06300	NUT, NYLON	4				
19	8KB-47481-00	SHOCK ABSORBER 2	1				
20	4AA-22259-40	.LABEL, WARNING	1				
21	90387-10103	COLLAR	2				
22	95812-10045	BOLT, FLANGE	1				
23	95812-10070	BOLT, FLANGE	1				
24	95602-10200	NUT, U FLANGE	2				
25	8KA-47349-10	BRACKET, ARM PIVOT	1				
26	95812-10020	BOLT, FLANGE	2				
27	95812-10080	BOLT, FLANGE	2				



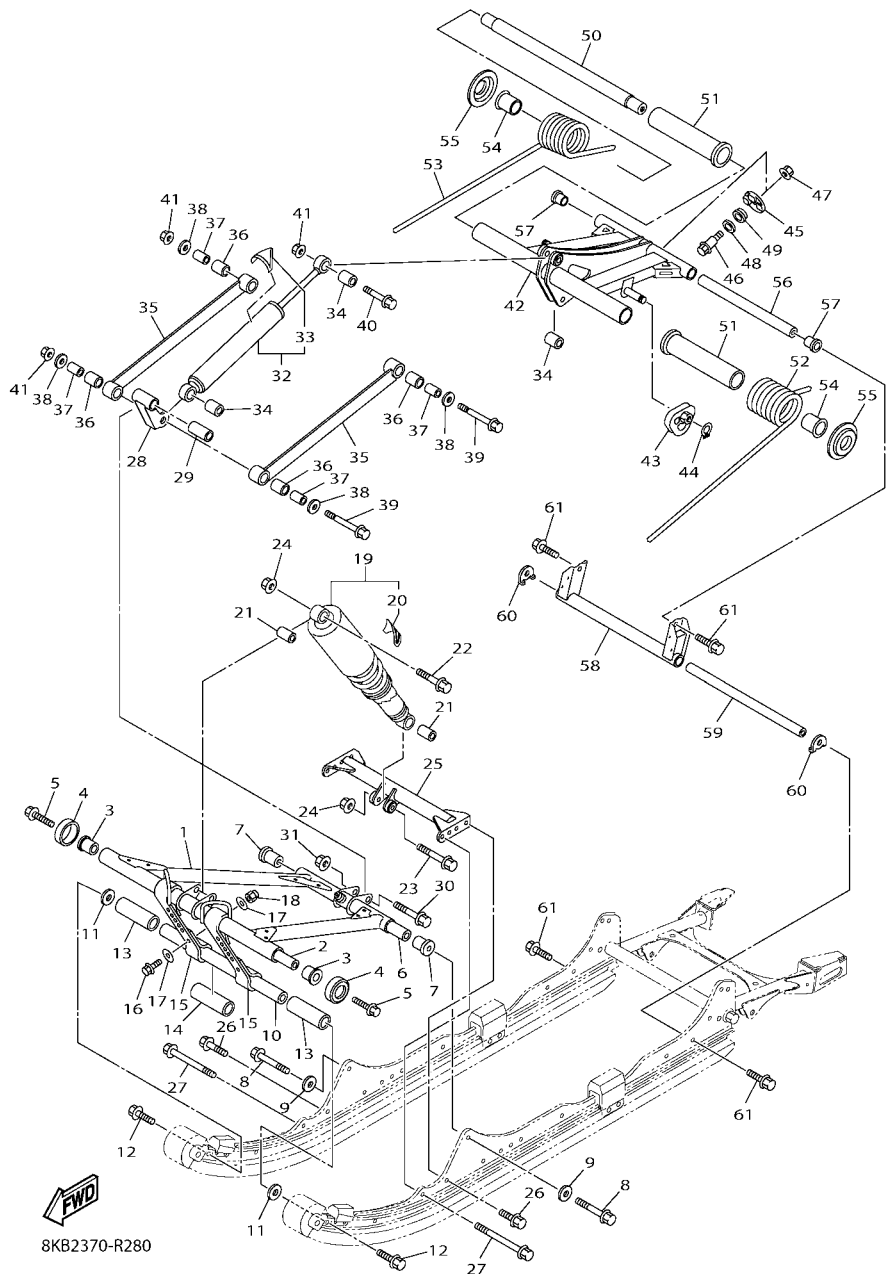
8KB2370-R280

FIG. 28 TRACK SUSPENSION 2

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
28	8KA-47416-10	BRACKET 2	1				
29	90387-10054	COLLAR	1				
30	90105-10390	BOLT, FLANGE	1				
31	95602-10200	NUT, U FLANGE	1				
32	8KB-47480-00	SHOCK ABSORBER	1				
33	4AA-22259-40	.LABEL, WARNING	1				
34	90387-10023	COLLAR	3				
35	8KA-47494-00	ROD, RELAY	2				
36	90386-16001	BUSH	4				
37	90387-101A1	COLLAR	4				
38	90201-10043	WASHER, PLATE	4				
39	90105-10288	BOLT, FLANGE	2				
40	90105-10390	BOLT, FLANGE	1				
41	95602-10200	NUT, U FLANGE	3				
42	8KA-47332-10	ARM, PIVOT 2	1				
43	8ES-47447-00	HOOK 2	2				
44	99009-14400	CIRCLIP	2				
45	8KA-47448-00	HOOK 3	1				
46	90109-08186	BOLT	1				
47	95602-08200	NUT, SELF-LOCKING	1				
48	90480-16501	GROMMET	1				
49	90201-12047	WASHER, PLATE	1				
50	8KA-47475-00	SHAFT 2	1				
51	8GL-47445-00	PROTECTOR	2				
52	8FM-47473-10	SPRING, REAR 1(K=3200NMM/DEG)	1				
53	8FM-47474-10	SPRING, REAR 2(K=3200NMM/DEG)	1				
54	90381-28108	BUSH, SOLID	2				



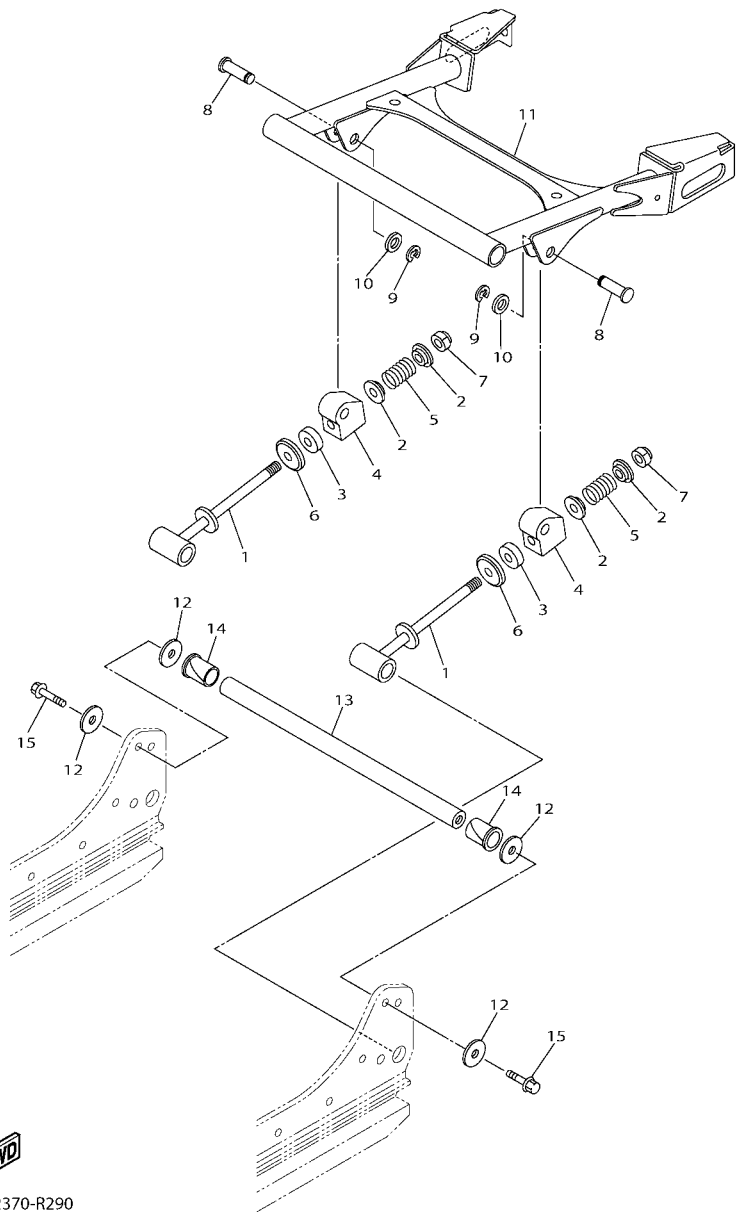
8KB2370-R280



8KB2370-R280

FIG. 28 TRACK SUSPENSION 2

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
55	8ES-47467-00	PLATE, GUIDE	2				
56	8JD-47488-00	SHAFT 6	1				
57	90381-19111	BUSH, SOLID	2				
58	8JD-47417-00	BRACKET 3	1				
59	83R-47485-02	SHAFT 3	1				
60	90214-10007	WASHER, CLAW	2				
61	90105-10237	BOLT, FLANGE	4				
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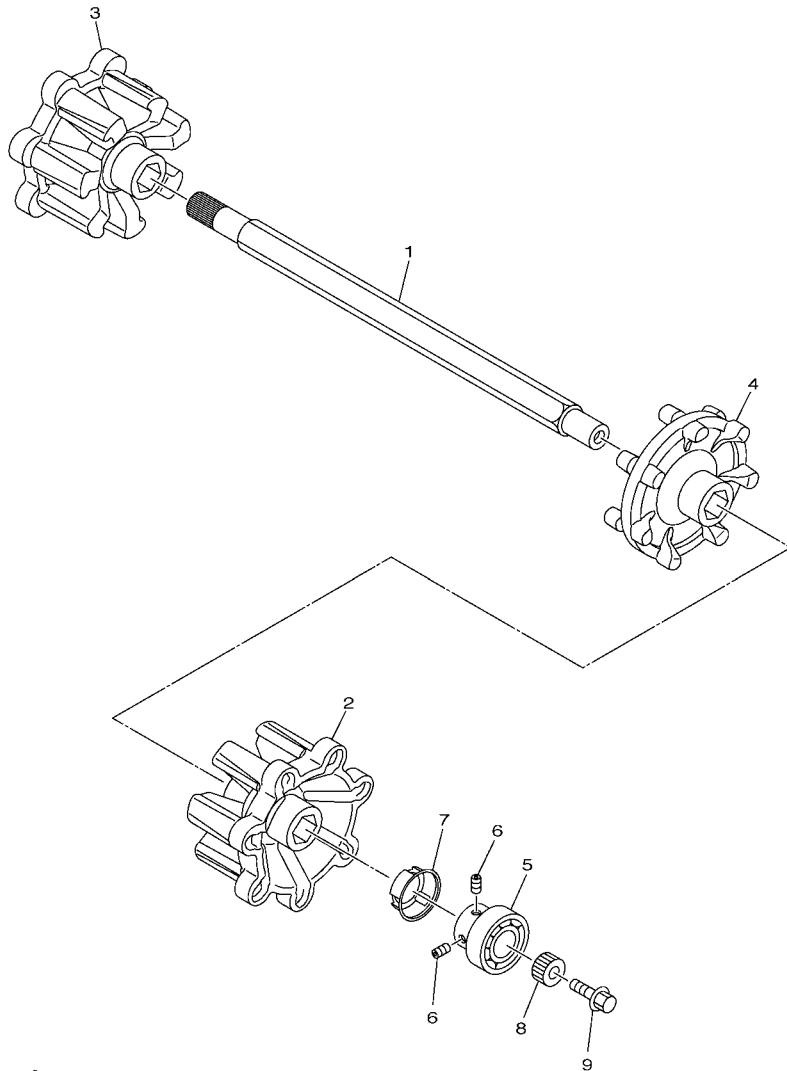


8KB2370-R290

FIG. 29 TRACK SUSPENSION 3

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	83R-47337-10	SHAFT, PIVOT	2				
2	83R-23768-00	SEAT, SPRING 1	4				
3	83R-47335-00	SPRING	2				
4	8KA-47446-00	HOOK 1	2				
5	90501-380A0	SPRING, COMPRESSION	2				
6	8KW-23768-00	SEAT, SPRING 1	2				
7	90185-12058	NUT, SELF-LOCKING	2				
8	90249-12006	PIN	2				
9	99009-12400	CIRCLIP	2				
10	90201-12055	WASHER, PLATE	2				
11	8KA-47333-00	ARM, PIVOT 3	1				
12	90201-10742	WASHER, PLATE	4				
13	83R-47485-02	SHAFT 3	1				
14	90381-19111	BUSH, SOLID	2				
15	90105-10237	BOLT, FLANGE	2				





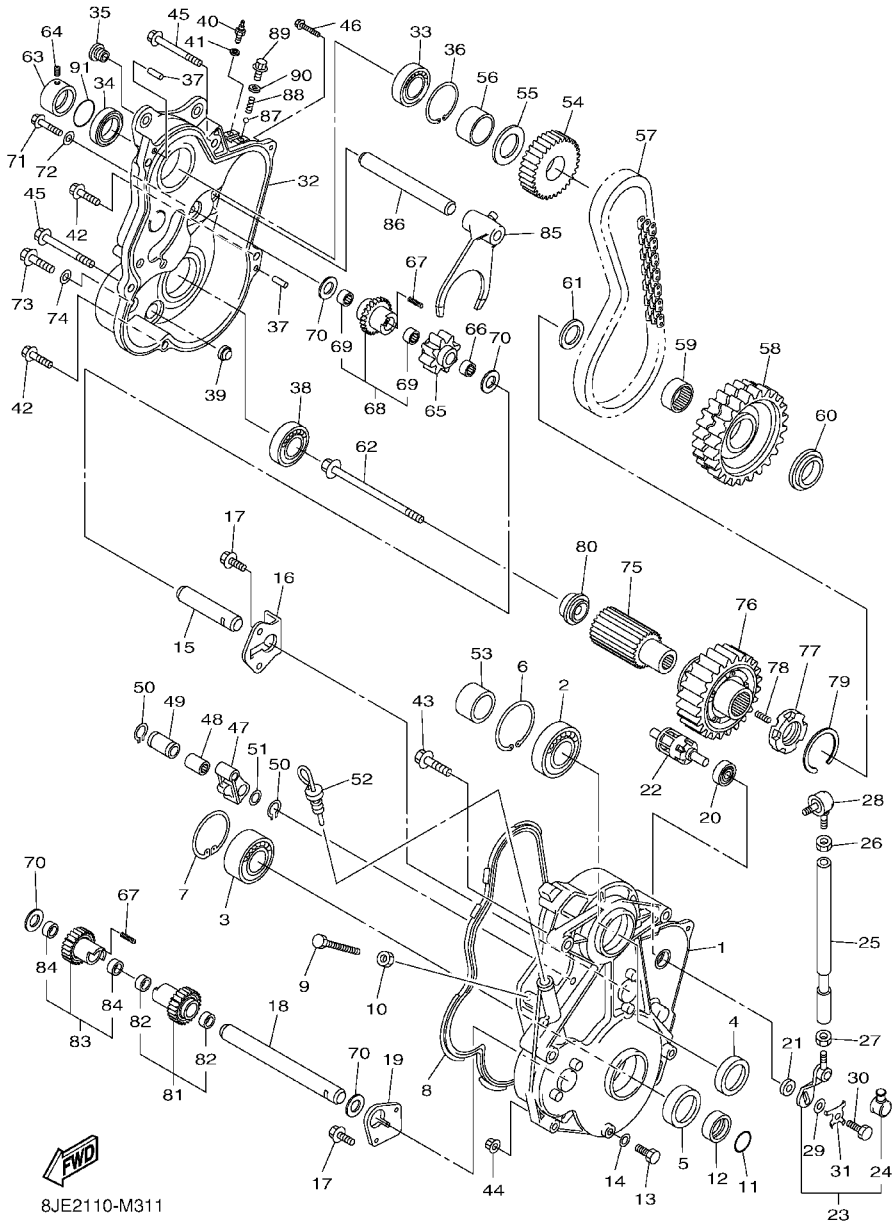
8JE2110-M300

**FIG. 30 TRACK DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8GS-47511-00	AXLE, FRONT	1				
2	8JD-47531-00	WHEEL, SPROCKET 1	1				
3	8JD-47532-00	WHEEL, SPROCKET 2	1				
4	8JD-4753A-00	WHEEL, SPROCKET 3	1				
5	93306-20589	BEARING	1				
6	90113-06064	BOLT, SET	2				
7	8FN-47377-00	CAP	1				
8	8EK-47715-00	JOINT	1				
9	95822-10025	BOLT, FLANGE	1				

FIG. 31 TRACK DRIVE 2

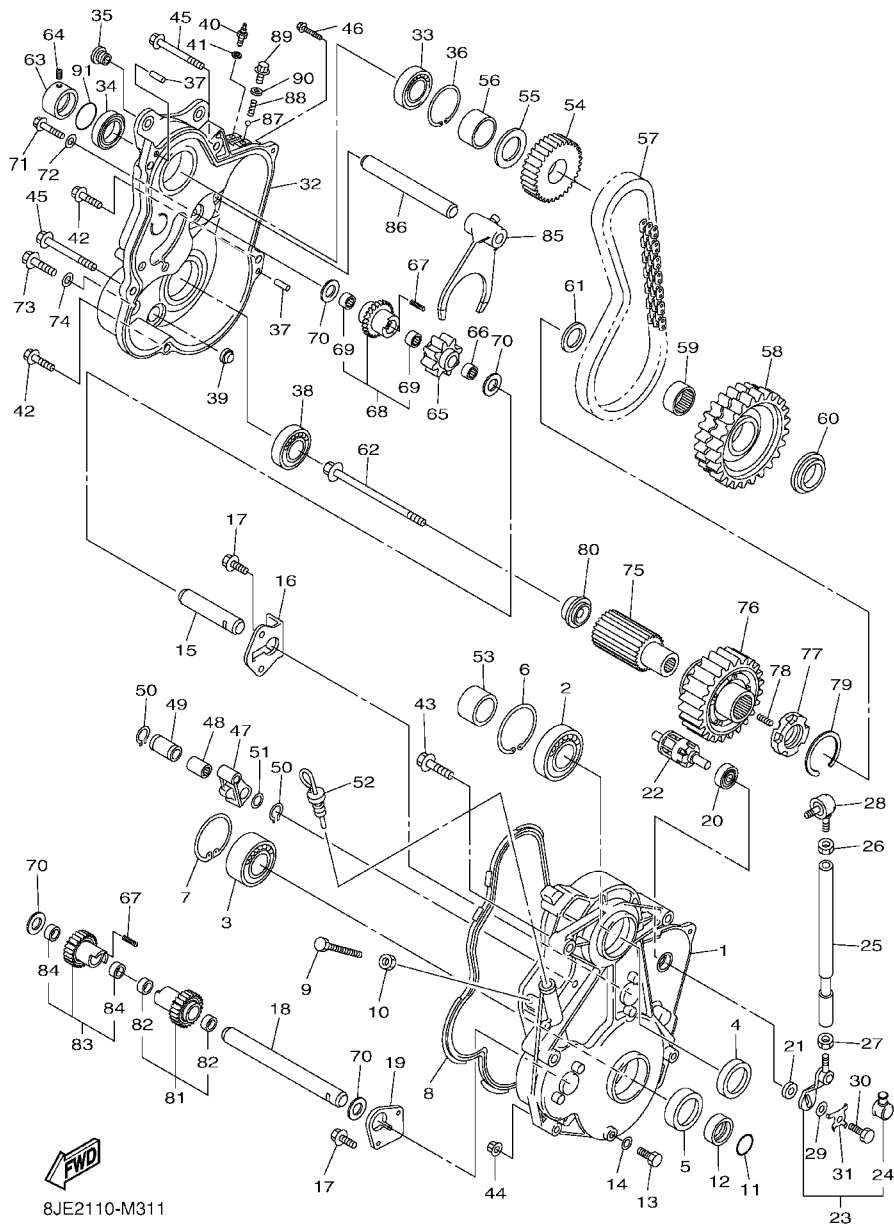
REF. NO.	PART NO.	DESCRIPTION	8K82				REMARKS
1	8GS-47541-00	HOUSING, CHAIN	1				
2	93306-20601	BEARING	1				
3	93304-20511	BEARING	1				
4	93102-30012	OIL SEAL	1				
5	93102-35010	OIL SEAL	1				
6	99009-62500	CIRCLIP	1				
7	99009-52500	CIRCLIP	1				
8	8GS-47558-00	RING, HOUSING	1				
9	90101-10357	BOLT	1				
10	95307-10600	NUT	1				
11	93210-25071	O-RING	1				
12	90387-2508C	COLLAR	1				
13	97002-08014	BOLT	1				
14	90210-08017	WASHER, SEAL	1				
15	8GS-1761A-00	SHAFT 1	1				
16	8CW-47591-00	PLATE	1				
17	90105-060A6	BOLT, FLANGE	4				
18	8JE-1761E-00	SHAFT 2	1				
19	8GS-47591-00	PLATE	1				
20	93306-00208	BEARING	1				
21	93102-15212	OIL SEAL	1				
22	8GS-18541-01	CAM, SHIFT	1				
23	8GS-18191-00	LEVER	1				
24	2H9-18154-00	.COVER, DUST	1				
25	8GS-18115-00	ROD, SHIFT	1				
26	90170-08358	NUT	1				
27	95307-08700	NUT	1				



8JE2110-M311

FIG. 31 TRACK DRIVE 2

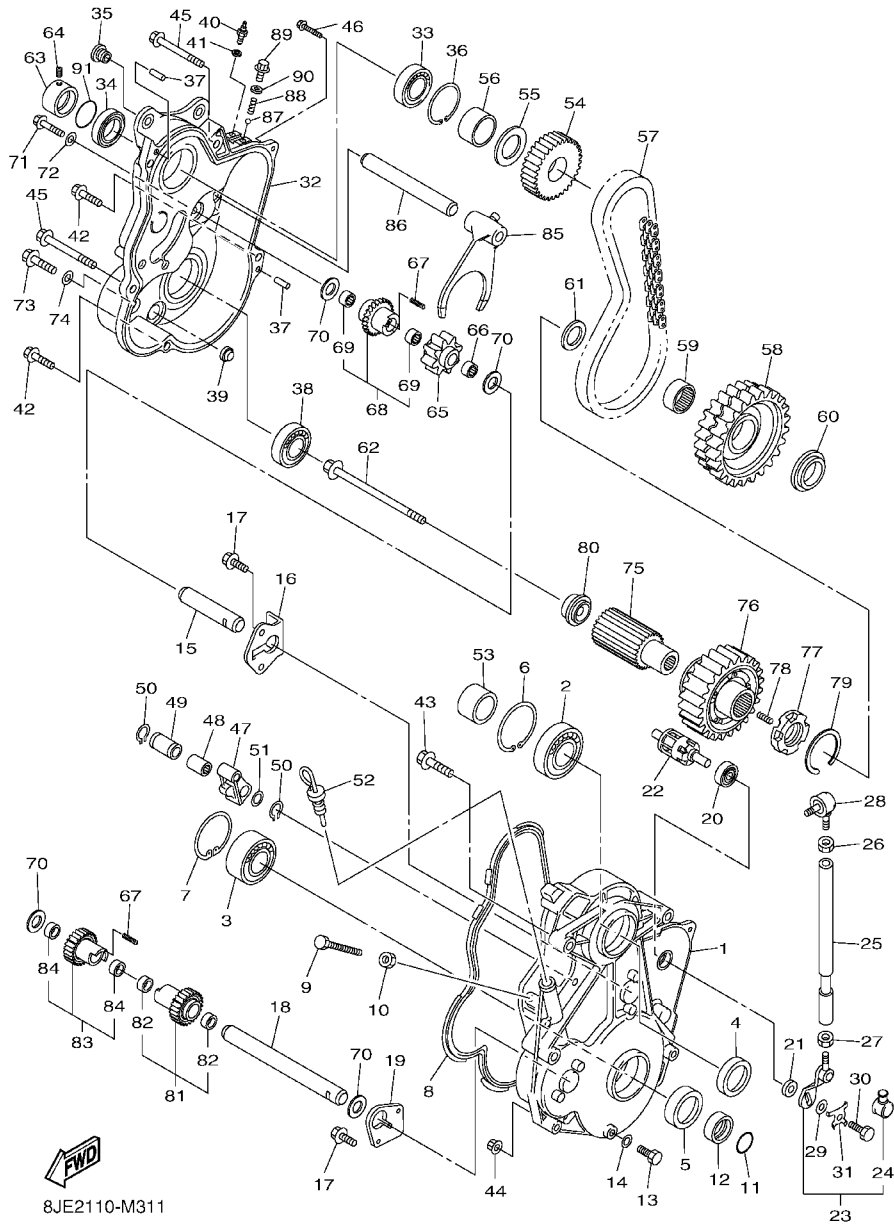
REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
28	3X3-18157-10	JOINT 2	1				
29	90201-06099	WASHER, PLATE	1				
30	90101-06047	BOLT	1				
31	8GS-47554-01	WASHER, LOCK	1				
32	8GS-47543-10	CAP, HOUSING	1				
33	93306-20511	BEARING	1				
34	93102-35010	OIL SEAL	1				
35	90179-10679	NUT	2				
36	99009-52500	CIRCLIP	1				
37	93606-20044	PIN, DOWEL	2				
38	93306-00711	BEARING	1				
39	3Y1-15361-00	GAUGE, LEVEL	1				
40	5LP-82540-01	NEUTRAL SWITCH ASSY	1				
41	90430-10148	GASKET	1				
42	95822-08030	BOLT, FLANGE	3				
43	95822-10045	BOLT, FLANGE	2				
44	95602-10200	NUT, U FLANGE	1				
45	95822-10090	BOLT, FLANGE	2				
46	95822-06025	BOLT, FLANGE	1				
47	8ES-47613-00	HOLDER	1				
48	93311-32685	BEARING	1				
49	90387-22005	COLLAR	1				
50	99009-26400	CIRCLIP	2				
51	90201-266P2	WASHER, PLATE	1				
52	8GS-47546-00	LEVEL, OIL	1				
53	90387-30005	COLLAR	1				
54	8FA-17682-00	SPROCKET, CHAIN DRIVE (20T)	1				



8JE2110-M311

FIG. 31 TRACK DRIVE 2

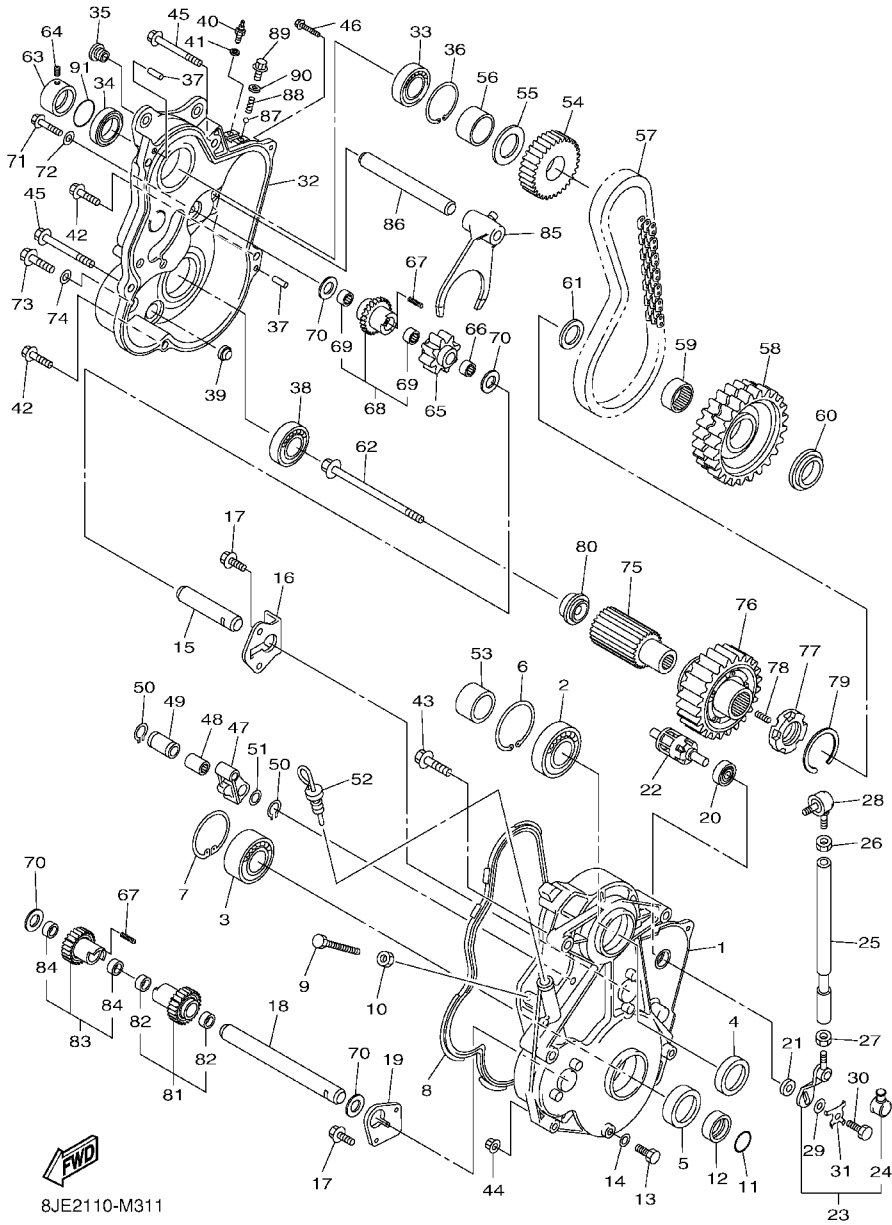
REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
55	90208-26002	WASHER, CONICAL SPRING	1				
56	90387-26007	COLLAR	1				
57	94890-09068	CHAIN (68L)	1				
58	8JE-47587-00	SPROCKET, CHAIN DRIVEN	1				
59	93317-33179	BEARING	1				
60	90387-2008G	COLLAR	1				
61	90201-320S3	WASHER, PLATE	1				
62	90105-10223	BOLT, FLANGE	1				
63	90387-25018	COLLAR	1				
64	90113-06064	BOLT, SET	1				
65	8FB-17692-00	SPROCKET, DRIVE (18T)	1				
66	93317-21578	BEARING	1				
67	90501-050A0	SPRING, COMPRESSION	2				
68	8JE-1714A-00	REVERSE PINION ASSY.	1				
69	93317-21578	.BEARING	2				
70	90201-16245	WASHER, PLATE	4				
71	90105-060A6	BOLT, FLANGE	1				
72	90210-06006	WASHER, SEAL	1				
73	90105-08153	BOLT, FLANGE	1				
74	90210-08017	WASHER, SEAL	1				
75	8GS-47571-00	JOURNAL 1	1				
76	8JE-17243-00	GEAR, REVERSE WHEEL 1	1				
77	8CW-17492-00	DOG, TRANSMISSION SHIFT	1				
78	90501-066J5	SPRING, COMPRESSION	5				
79	93440-39175	CIRCLIP	1				
80	8GS-47564-00	COLLAR	1				
81	8GS-17210-00	1ST WHEEL GEAR ASSY	1				



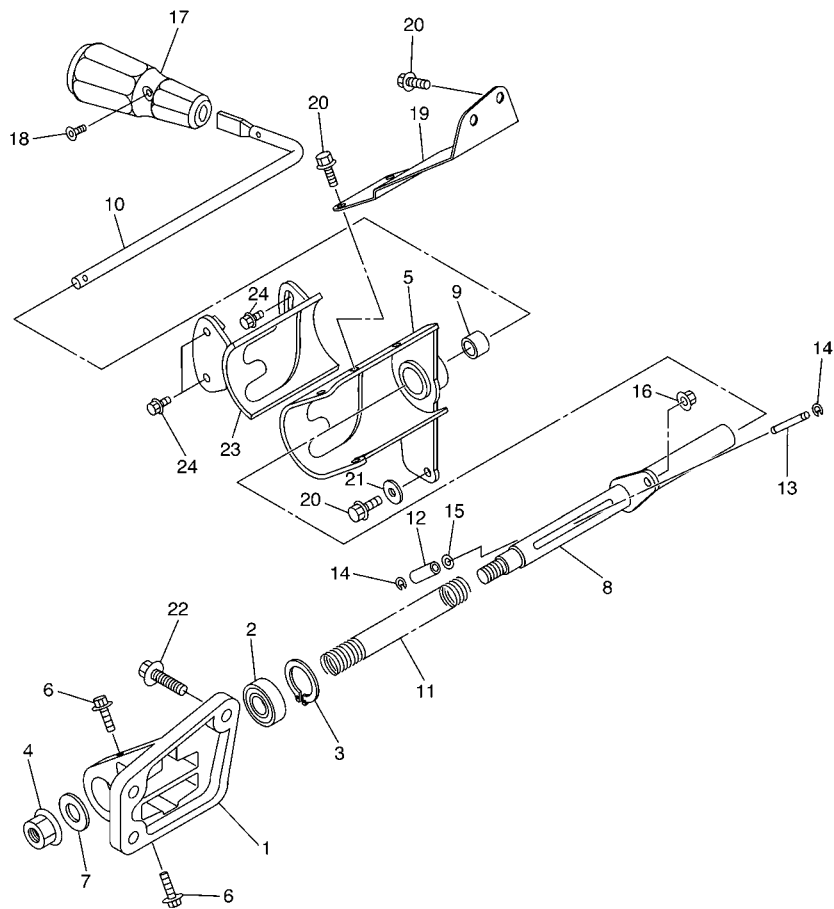
8JE2110-M311

FIG. 31 TRACK DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	8KG2				REMARKS
82	93317-21578	.BEARING	2				
83	8JE-17110-00	1ST PINION GEAR ASSY	1				
84	93317-21578	.BEARING	2				
85	8GS-18511-00	FORK, SHIFT 1	1				
86	8GS-18531-00	BAR, SHIFT FORK GUIDE 1	1				
87	93503-08007	BALL	1				
88	90501-10353	SPRING, COMPRESSION	1				
89	90105-14003	BOLT, FLANGE	1				
90	90430-14043	GASKET	1				
91	93210-25642	O-RING	1				



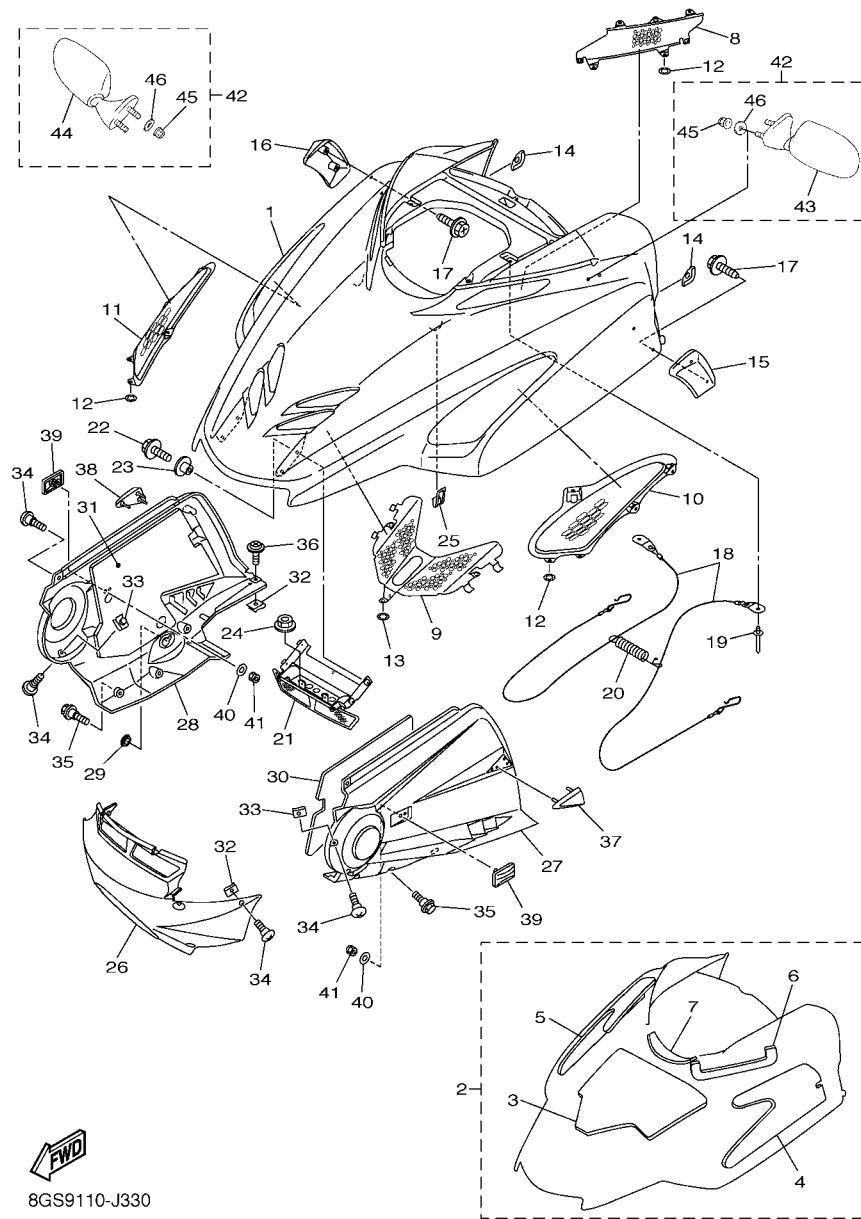
8JE2110-M311



8GS3100-G320

FIG. 32 TRACK DRIVE 3

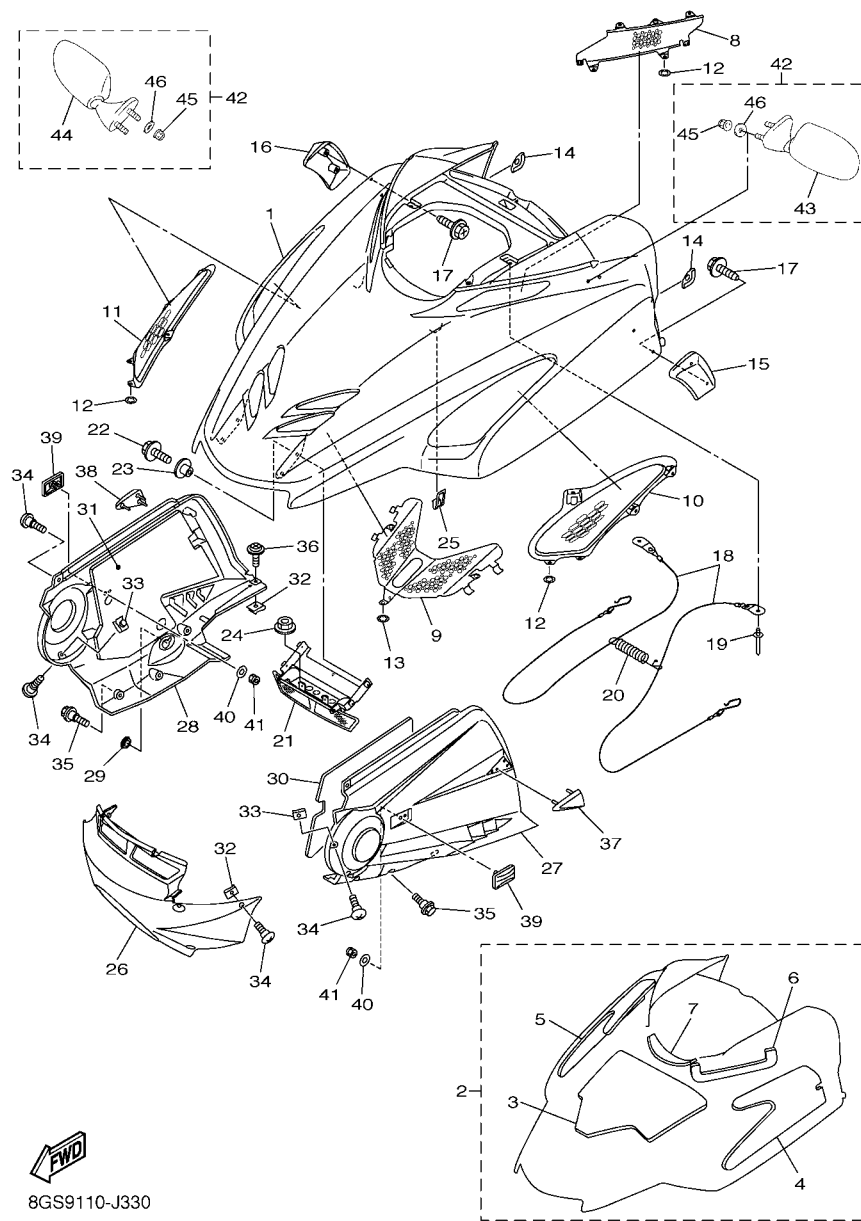
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8GS-18164-00	KNOB, SHIFTER	1				
2	93306-20212	BEARING	1				
3	99009-35500	CIRCLIP	1				
4	95607-12200	NUT, SELF-LOCKING	1				
5	8GS-18161-01	GUIDE, PLATE STOPPER	1				
6	95827-08016	BOLT, FLANGE	2				
7	90201-12317	WASHER, PLATE	1				
8	8GS-18104-01	SHIFT GUIDE COMP.	1				
9	90384-19001	BUSH, BIMETAL FORMED	1				
10	8GS-18152-01	LEVER, SHIFT 4	1				
11	90501-130A0	SPRING, COMPRESSION	1				
12	90387-06059	COLLAR	1				
13	90249-06002	PIN	1				
14	93410-06053	CIRCLIP	2				
15	90201-06042	WASHER, PLATE	1				
16	95602-06200	NUT, SELF-LOCKING	1				
17	8GS-18174-00	KNOB, SHIFT LEVER	1				
18	90151-05048	SCREW, COUNTERSUNK	1				
19	8GS-18128-01	BRACKET	1				
20	95822-08014	BOLT, FLANGE	5				
21	90201-08060	WASHER, PLATE	1				
22	95822-08020	BOLT, FLANGE	3				
23	8GS-18179-01	GUIDE	1				
24	95812-06012	BOLT, FLANGE	3				



8GS9110-J330

FIG. 33 SHROUD

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
1	8FN-77111-00-P5	SHROUD	1			BWC1
2	8FN-W7726-00	LINING SET	1			
3	8FN-77271-00	.DAMPER, NOISE 11	1			
4	8FN-77272-00	.DAMPER, NOISE 12	1			
5	8FN-77273-00	.DAMPER, NOISE 13	1			
6	8FN-77264-00	.LINING, SHROUD 4	1			
7	8DS-84366-00	.DAMPER, HEADLIGHT 1	1			
8	8FN-77130-00	LOUVER COMP.	1			
9	8FN-77134-00	LOUVER 4	1			
10	8FN-77109-00	LOUVER 5	1			
11	8FN-77108-00	LOUVER 6	1			
12	90183-05068	NUT, SPRING	14			
13	90183-08065	NUT, SPRING	3			
14	8FA-77167-10	TRIM 3	2			
15	8FN-77161-00	STRIP, WEATHER 1	1			
16	8FN-77162-00	STRIP, WEATHER 2	1			
17	97702-50016	SCREW, TAPPING	4			
18	8FN-77118-00	STOPPER, SHROUD	2			
19	90267-48018	RIVET, BLIND (4.8X18.6 BLACK)	2			
20	89A-77159-00	CLAMP, ROD	2			
21	8FN-77140-00	HINGE ASSY	1			
22	95802-06016	BOLT, FLANGE	4			
23	90387-06681	COLLAR	4			
24	95602-06200	NUT, SELF-LOCKING	2			
25	8FA-77135-00	CLAMP 1	1			
26	8FN-21912-00	PANEL, SUB FRAME 1	1			
27	8ES-2197H-01	HOOD 3	1			



8GS9110-J330

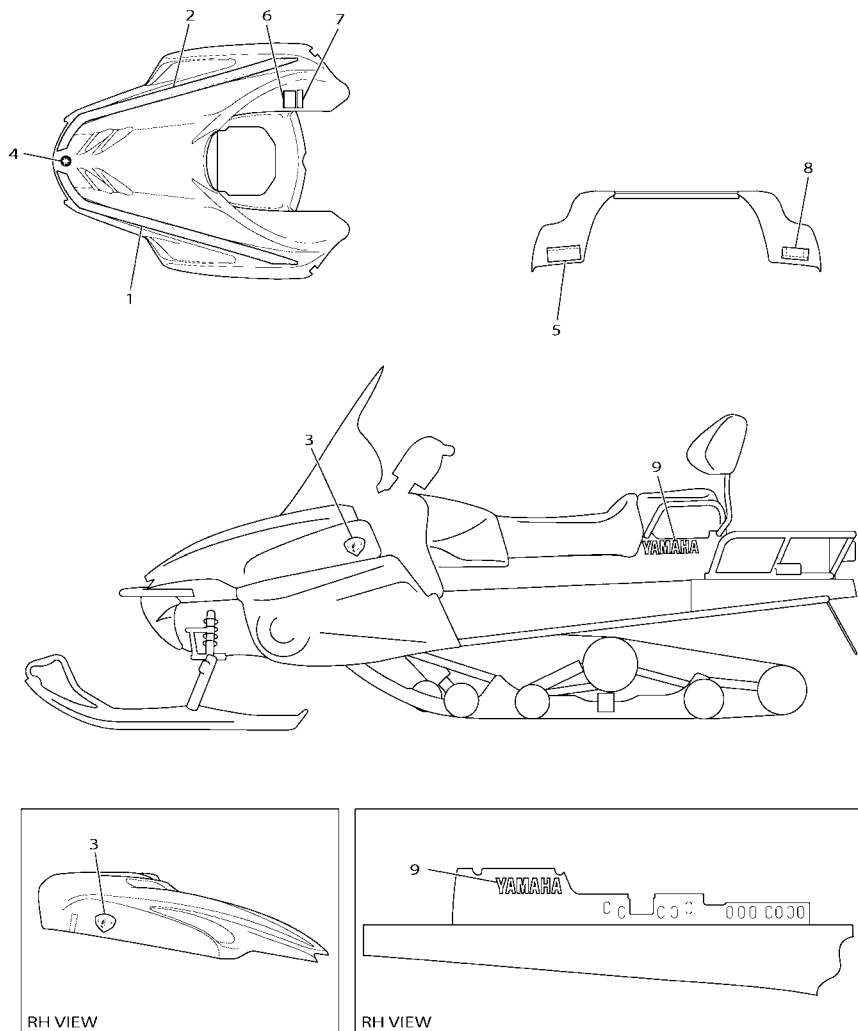
FIG. 33 SHROUD

REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
28	8GS-2198H-00	HOOD 4	1				
29	90338-30256	PLUG	1				
30	8ES-77276-00	DAMPER, NOISE 16	1				
31	8GS-77277-01	DAMPER, NOISE 17	1				
32	90183-06053	NUT, SPRING	8				
33	90183-06100	NUT, SPRING	6				
34	90154-06009	SCREW, BINDING	12				
35	90109-06220	BOLT	6				
36	90159-06011	SCREW, WITH WASHER	2				
37	8FA-77561-00	PROTECTOR, SIDE 1	1				
38	8FA-77562-00	PROTECTOR, SIDE 2	1				
39	8FR-77185-00	PLATE 1	2				
40	90201-05036	WASHER, PLATE	2				
41	95702-05300	NUT, NYLON	2				
42	8CR-W2628-10	REAR VIEW MIRROR SET	1				
43	4SV-26280-00	.REAR VIEW MIRROR ASSY (LEFT)	1				
44	4SV-26290-00	.REAR VIEW MIRROR ASSY (RIGHT)	1				
45	95602-06200	.NUT, SELF-LOCKING	4				
46	90201-06072	.WASHER, PLATE	4				

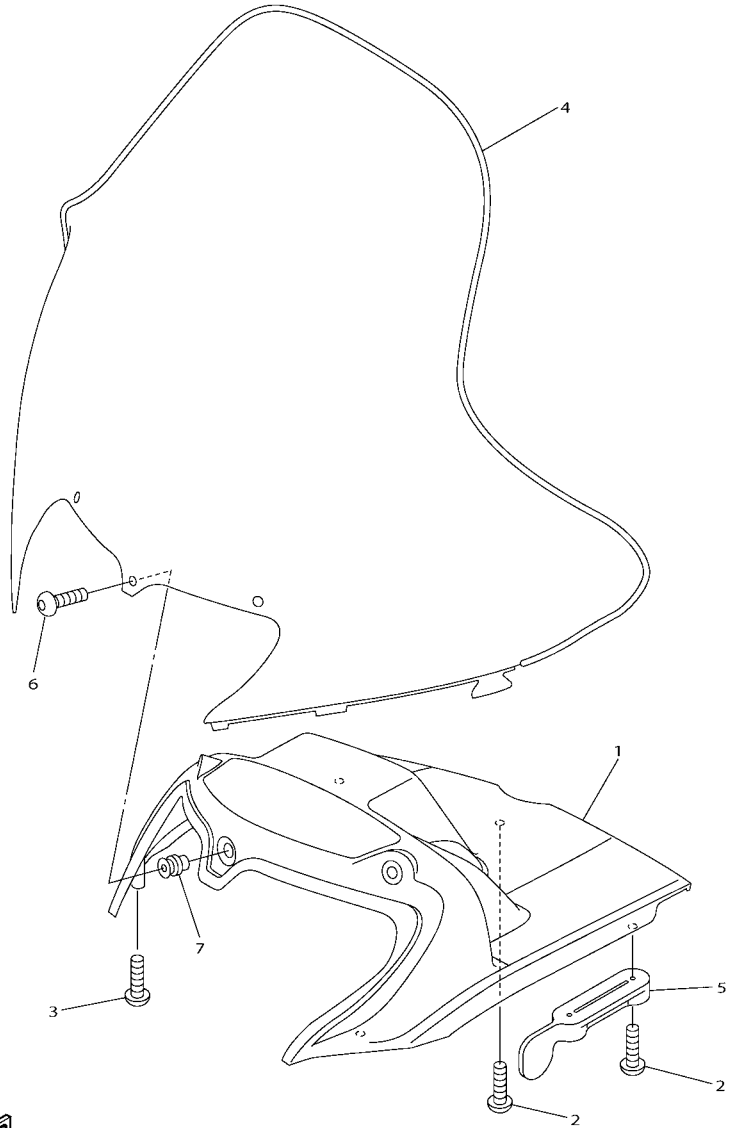


FIG. 34 EMBLEM

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8JE-7711L-10	GRAPHIC, SHROUD(BLACK/SILVER)	1				
2	8JE-7711M-10	GRAPHIC, SHROUD(BLACK/SILVER)	1				
3	8KW-7715A-00	EMBLEM 3D	2				
4	8AC-2414B-01	EMBLEM	1				
5	8GS-77761-R1	LABEL, WARNING 1	1				
6	8FN-77761-R1	LABEL, WARNING 1	1				
7	8JE-77764-R0	LABEL, WARNING 4	1				
8	8GS-77763-S0	LABEL, WARNING 3	1				
9	99246-00200	EMBLEM, YAMAHA	2				
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8KB2370-R340

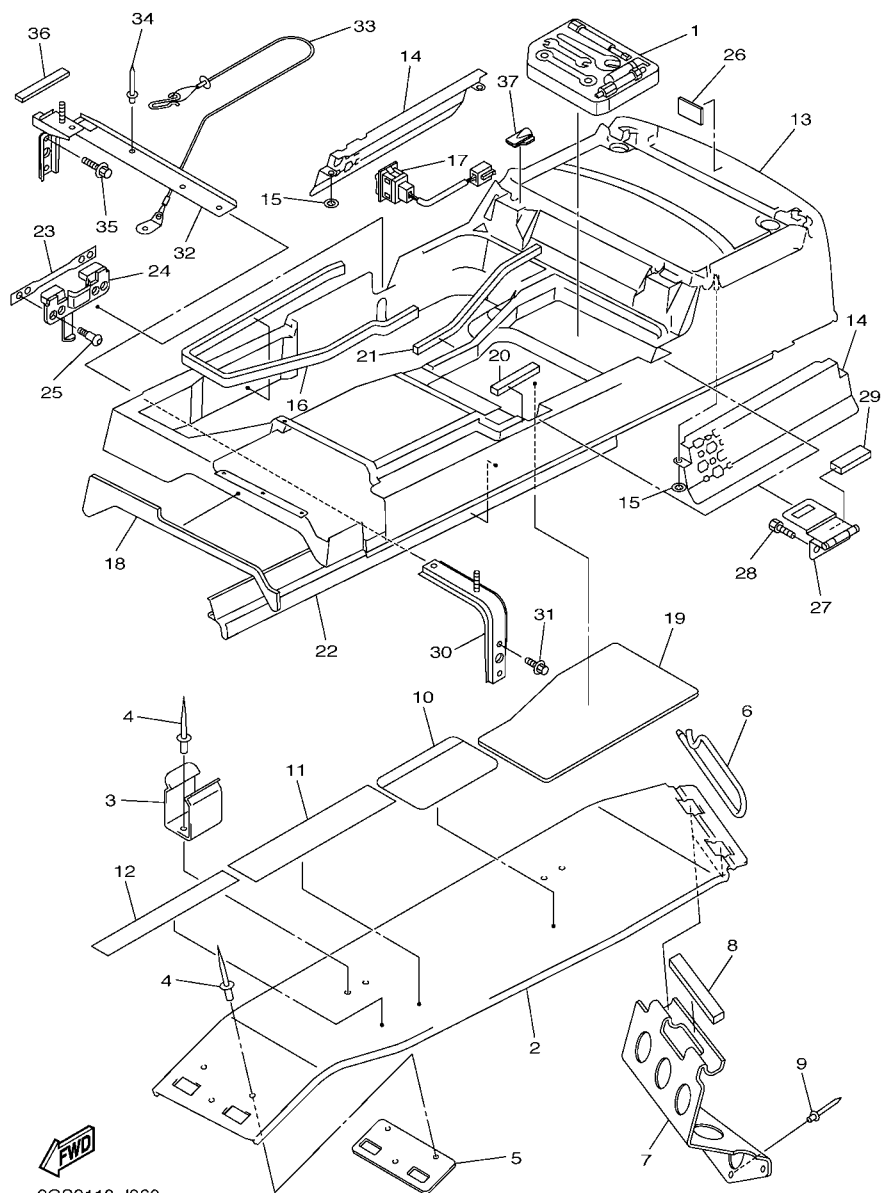


8KB2370-R350

**FIG. 35 WINDSHIELD**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FN-77251-00	COVER, HEADLIGHT	1				
2	97702-50016	SCREW, TAPPING	3				
3	97702-50020	SCREW, TAPPING	2				
4	8FN-77210-00	WINDSHIELD COMP.	1				
5	82H-77223-00	FASTNER	2				
6	90149-05299	SCREW	3				
7	90179-05523	NUT	3				
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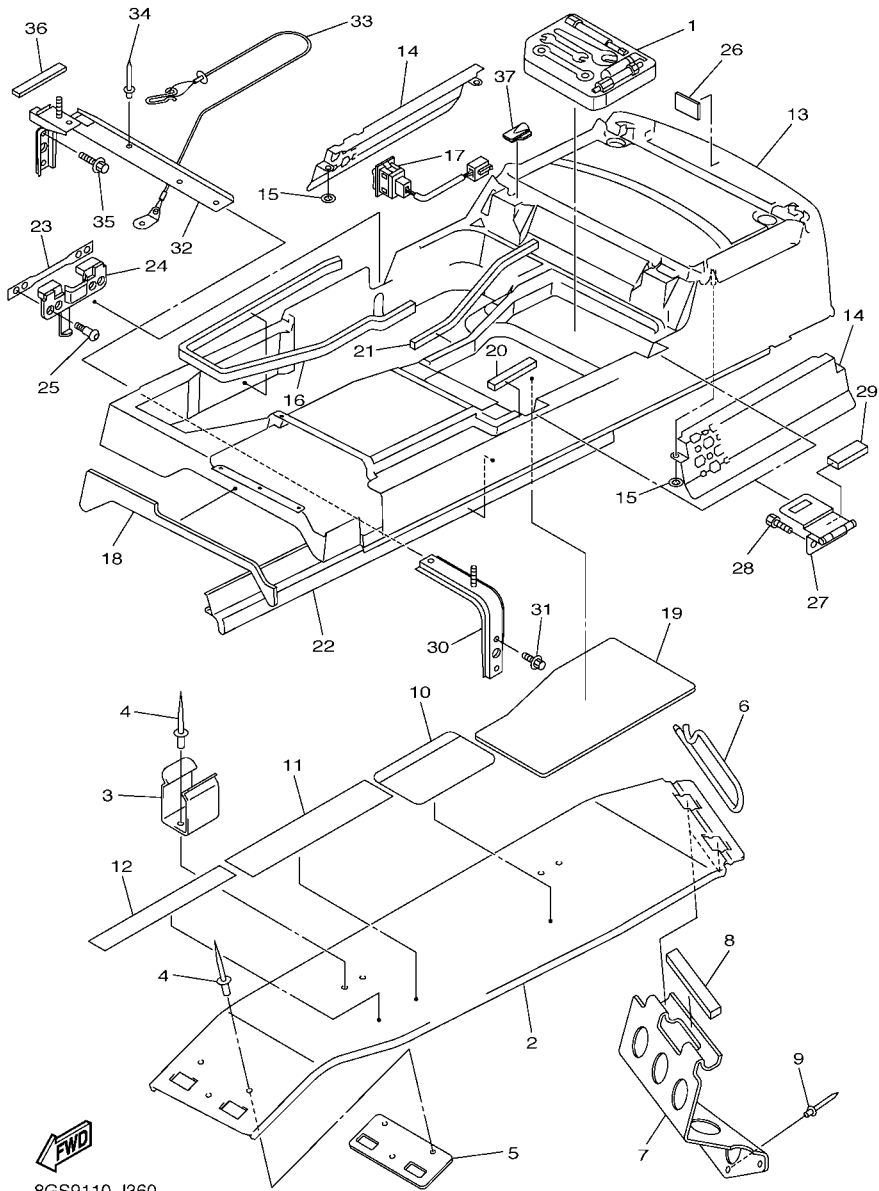
**FIG. 36 GUARD & LUGGAGE BOX**



8GS9110-J360

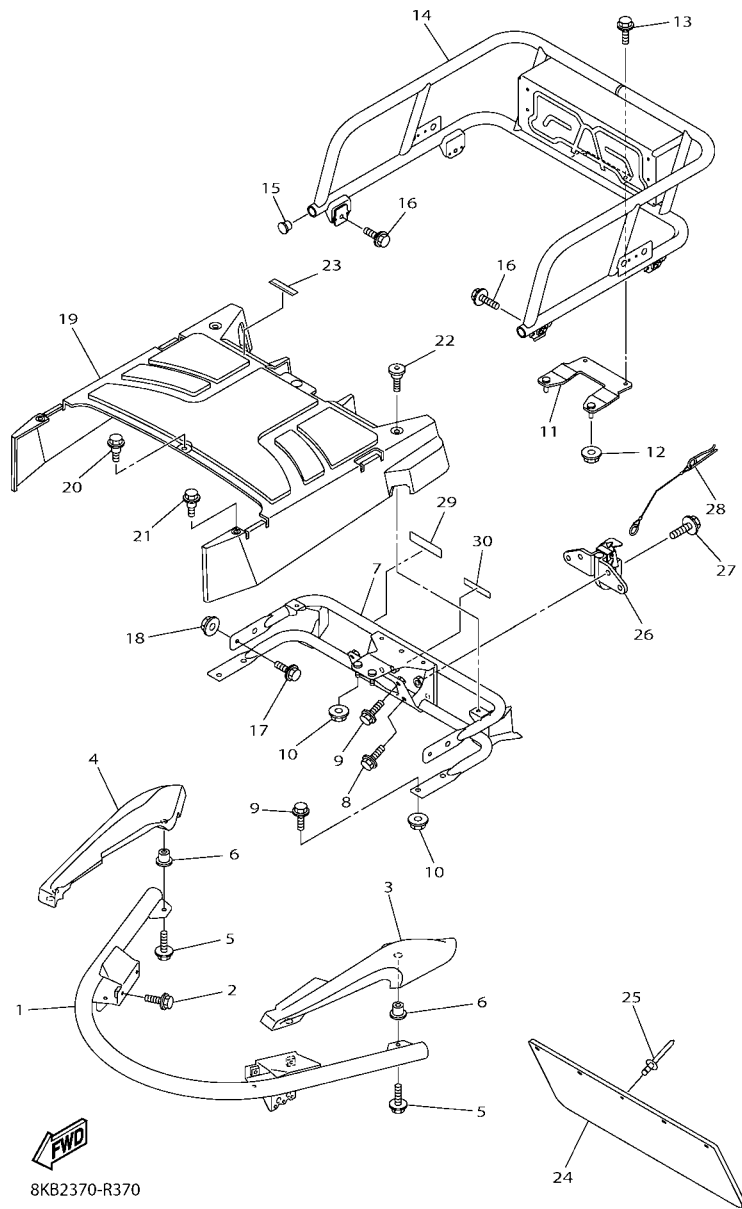
REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
1	8FN-28100-01	TOOL KIT	1				
2	8FA-77311-02	GUARD, DRIVE	1				
3	8CR-77338-00	STAY, BELT	2				
4	90267-48010	RIVET, BLIND (4.8X12 YELLOW)	7				
5	8FA-77373-00	PROTECTOR	1				
6	8CR-77384-01	PIN	1				
7	8FN-21973-00	HOOK	1				
8	8CR-77319-00	DAMPER 1	1				
9	90267-47195	RIVET, BLIND(4.7X16.4 YELLOW)	3				
10	8AC-77762-R1	LABEL, WARNING 2	1				
11	8JD-47578-00	LABEL 1	1				
12	8ES-1417E-00	LABEL, CAUTION	1				
13	8FN-77390-00	LUGGAGE BOX ASSY	1				
14	8FN-77133-00	LOUVER 3	2				
15	90183-05068	NUT, SPRING	4				
16	8FN-2414G-00	SEAL	1				
17	8ET-82917-00	SWITCH	1				
18	8FN-77262-00	LINING, SHROUD 2	1				
19	8FN-77263-00	LINING, SHROUD 3	1				
20	8FN-241A3-00	SEAL 3	1				
21	8FN-241A4-00	SEAL 4	1				
22	8FN-2196T-00	TRIM 1	2				
23	8FN-2478C-00	BAR, SEAT LEVER	1				
24	8FN-24723-00	DAMPER, SEAT	1				
25	90111-05020	BOLT,HEX. SOCKET BUTTON	4				
26	5TG-84163-00	DAMPER	1				
27	8FN-24772-00	HINGE ASSY	2				

FIG. 36 GUARD & LUGGAGE BOX



8GS9110-J360

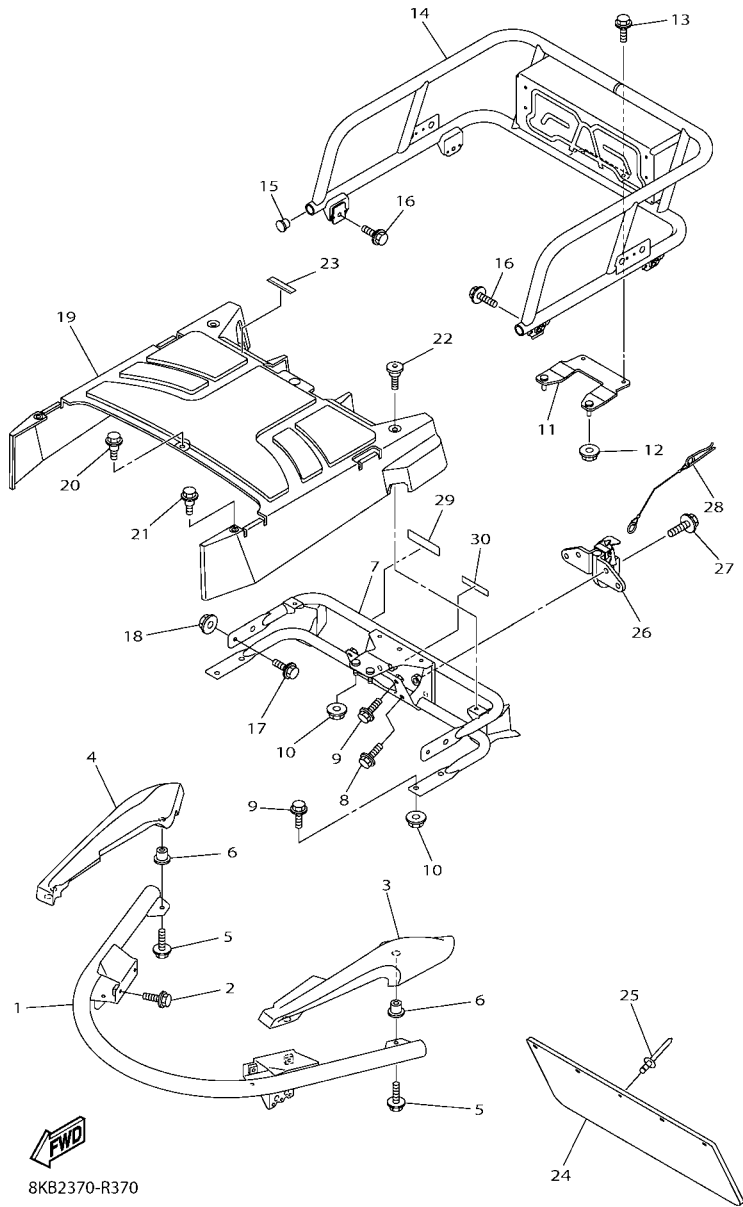
REF. NO.	PART NO.	DESCRIPTION	8KGB2				REMARKS
28	90110-06043	BOLT, HEXAGON SOCKET HEAD	4				
29	8FN-2414E-00	SEAL 2	2				
30	8FN-2194N-01	BRACKET, FUEL TANK 1	1				
31	95812-08014	BOLT, FLANGE	2				
32	8FN-2194R-01	BRACKET, FUEL TANK 2	1				
33	8FN-2478E-00	CABLE, SEAT LOCK	1				
34	90267-47186	RIVET, BLIND (4.7X16.4 BLACK)	1				
35	95812-08014	BOLT, FLANGE	3				
36	8FN-241A3-00	SEAL 3	1				
37	8FN-24742-00	GROMMET	1				



8KB2370-R370

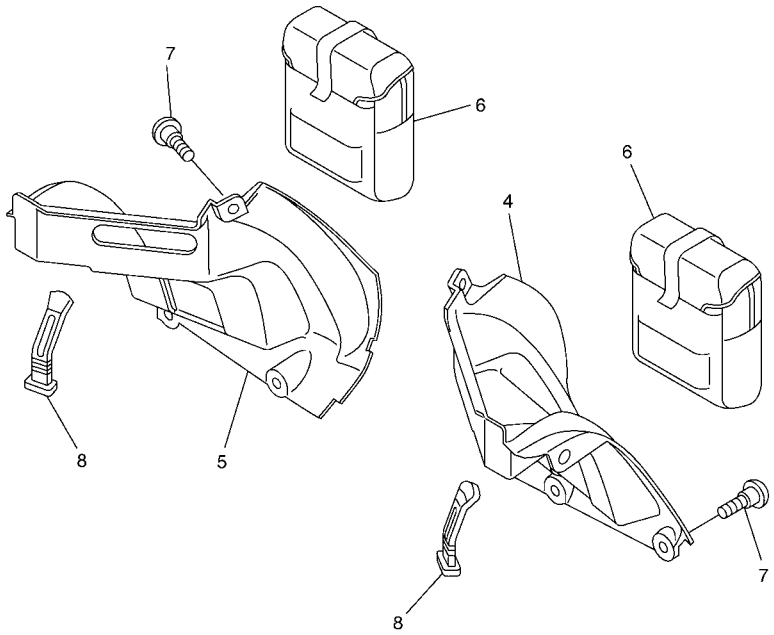
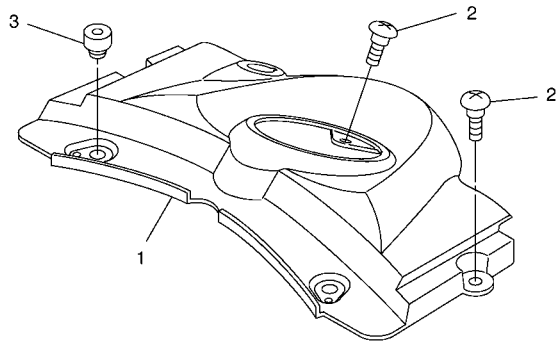
FIG. 37 BUMPER

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FN-77511-20	BUMPER, FRONT 1	1				
2	95822-08020	BOLT, FLANGE	4				
3	8FN-77523-00	END, BUMPER	1				
4	8FN-77524-00	END, BUMPER	1				
5	95822-06020	BOLT, FLANGE	4				
6	90179-06520	NUT	4				
7	8FN-77541-00	BUMPER, REAR 1	1				
8	95822-10020	BOLT, FLANGE	2				
9	95822-08016	BOLT, FLANGE	6				
10	95702-08500	NUT, FLANGE	6				
11	8KB-77531-00	BRACKET, FRONT	1				
12	95702-08500	NUT, FLANGE	2				
13	95812-08016	BOLT, FLANGE	2				
14	8KB-77540-00	REAR BUMPER COMP.	1				
15	90338-18122	PLUG	2				
16	95822-10020	BOLT, FLANGE	4				
17	95802-06014	BOLT, FLANGE	2				
18	95702-06500	NUT, FLANGE	2				
19	8FN-77551-00	PROTECTOR 1	1				
20	90109-06272	BOLT	1				
21	90109-063F1	BOLT	2				
22	90154-06014	SCREW, BINDING	2				
23	8FM-24897-11	EMBLEM	1				
24	83R-77595-00	FLAP	1				
25	90267-48086	RIVET, BLIND (4.8X19 BLACK)	5				
26	86D-77591-00	BRACKET, HITCH 1	1				
27	95822-08025	BOLT, FLANGE	4				



**FIG. 37 BUMPER**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
28	8U1-77157-00	PIN, HINGE	1				
29	8JT-77765-R0	LABEL, WARNING 5	1				
30	8HF-2817S-00	LABEL, PULLING LOAD LIMIT	1				
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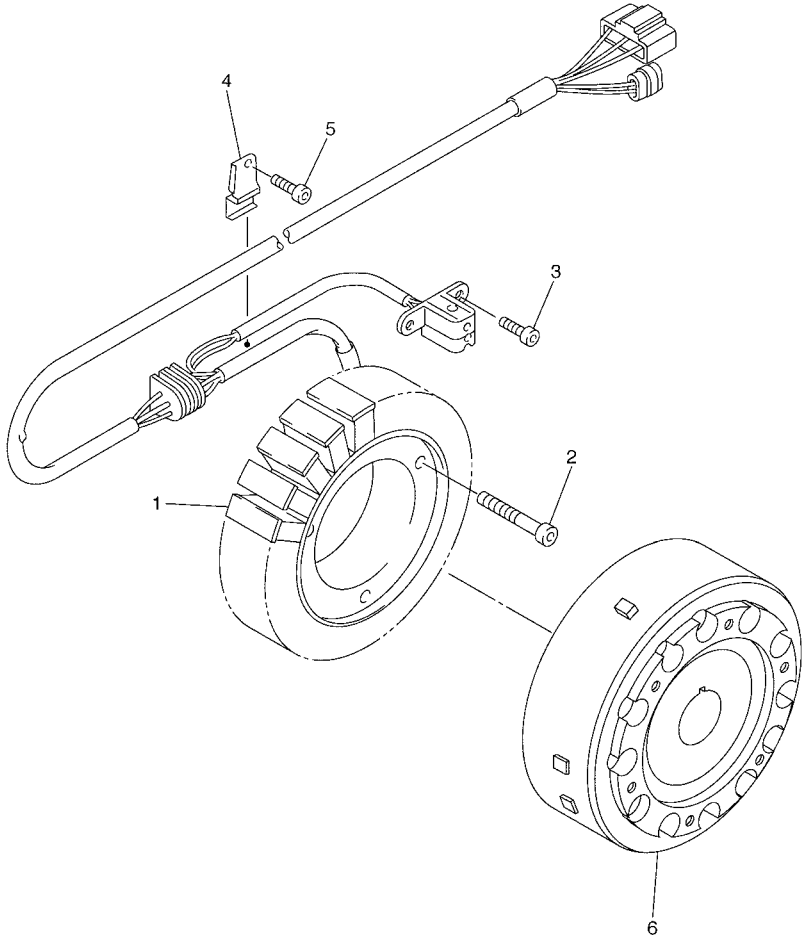


 8FN1100-E370

**FIG. 38 INSTRUMENT PANEL**

REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
1	8FN-77711-00	PANEL, INSTRUMENT	1				
2	90149-06263	SCREW	3				
3	4N0-27114-00	STOPPER, MAIN STAND	2				
4	8FN-77131-00	LOUVER 1	1				
5	8FN-77132-00	LOUVER 2	1				
6	8GS-77735-00	BOX, GLOVE	2				
7	90154-06009	SCREW, BINDING	6				
8	8FA-77171-00	BODY, LATCH 1	2				
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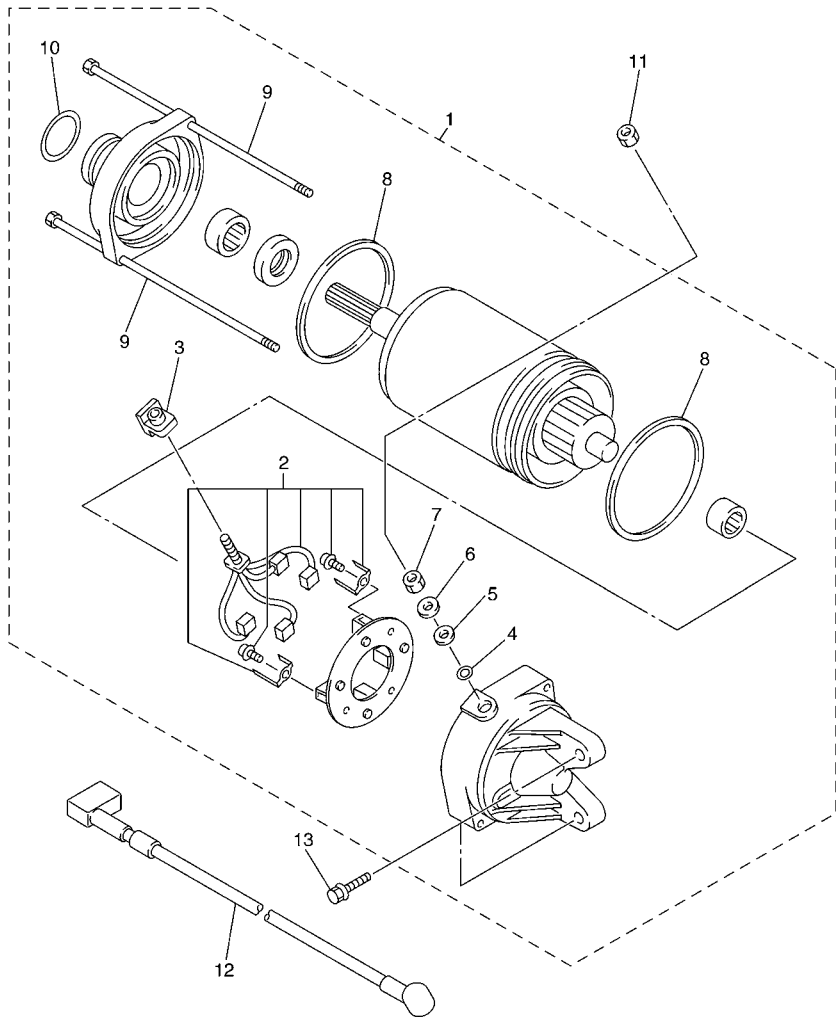
**FIG. 39 GENERATOR**



REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-81410-01	STATOR ASSY	1				
2	90110-06223	BOLT, HEXAGON SOCKET HEAD	3				
3	90110-05034	BOLT, HEXAGON SOCKET HEAD	2				
4	8FA-15113-00	PLATE	1				
5	90110-06187	BOLT, HEXAGON SOCKET HEAD	1				
6	8ES-81450-01	ROTOR ASSY	1				

 8ES1100-D370

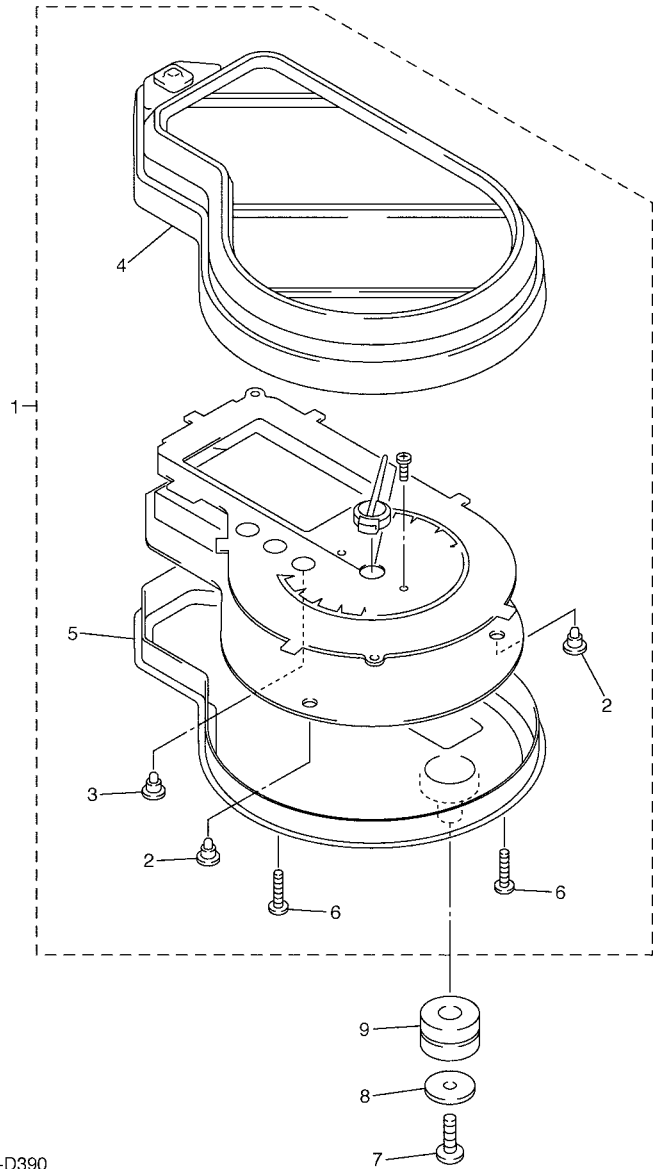




8GS3100-G400

FIG. 40 STARTING MOTOR

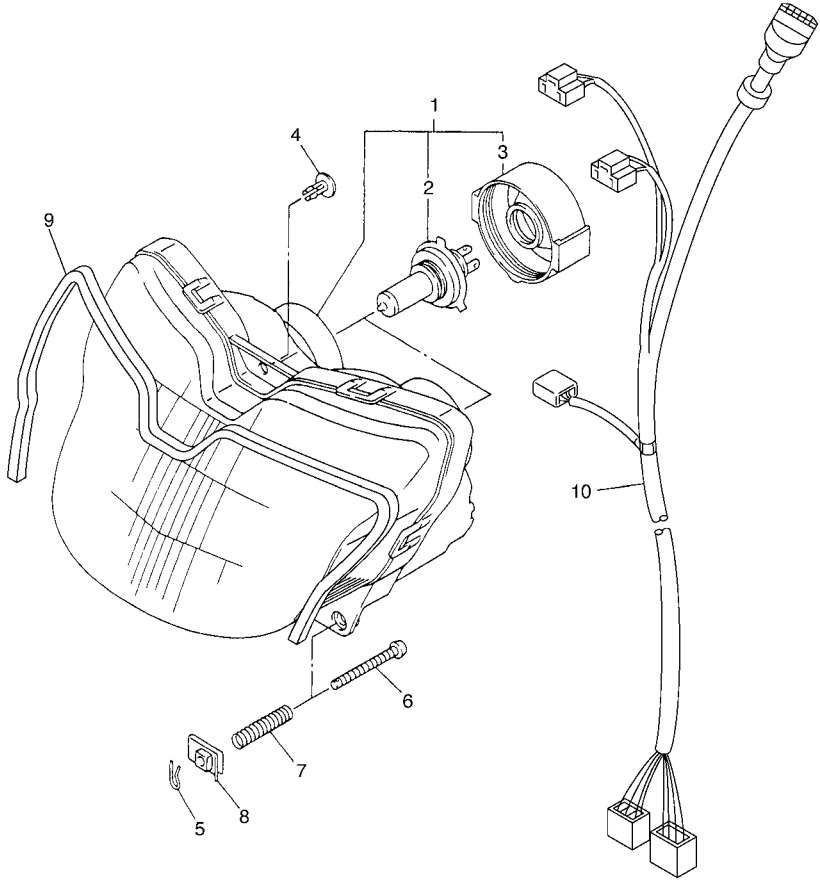
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8GL-81890-00	MOTOR ASSY	1				
2	2S3-81801-00	.BRUSH SET	1				
3	2S3-8182G-00	.BUSH, TERMINAL	1				
4	93210-06001	.O-RING	1				
5	8FA-8181L-00	.WASHER, PLAIN	1				
6	1D7-81835-00	.WASHER	1				
7	95302-06700	.NUT, HEXAGON	1				
8	5PX-81861-00	.GASKET	2				
9	8ES-81846-01	.SCREW	2				
10	93210-24235	.O-RING	1				
11	95302-06700	NUT, HEXAGON	1				
12	8ES-8183G-00	CORD COMP.	1				
13	95812-08030	BOLT, FLANGE	2				



  
 8ES1100-D390

**FIG. 41 METER**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8JE-83500-00	METER ASSY (KM/H)	1				
2	4WM-83517-00	.BULB (T3 14V-50MA)	6				
3	4WM-83517-10	.BULB (T3.4 14V-80MA)	3				
4	8EK-8353E-01	.CASE, METER UPPER	1				
5	8EK-83572-01	.CASE, SPEEDOMETER LOWER	1				
6	5PW-8352S-00	.SCREW, PANEL FITTING	7				
7	97702-50016	SCREW, TAPPING	3				
8	90201-05725	WASHER, PLATE	3				
9	4XV-83513-00	DAMPER	3				



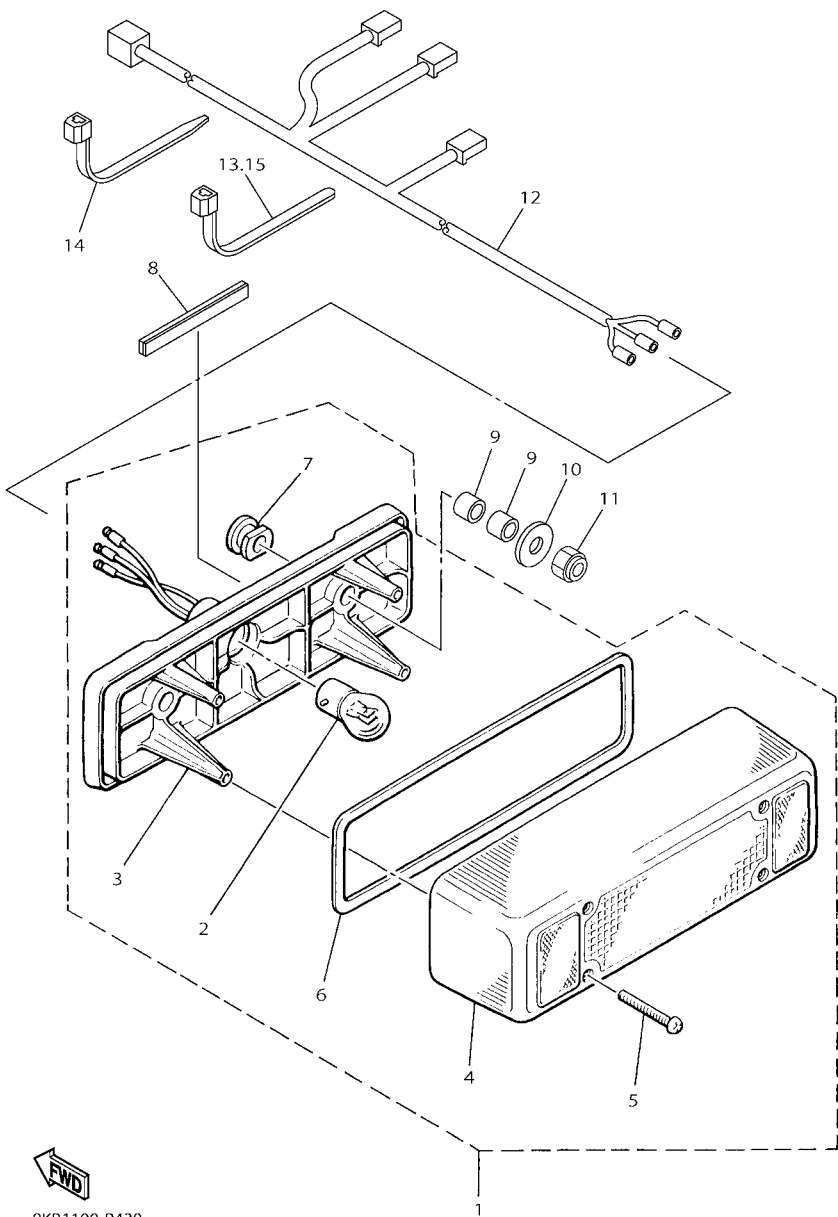
8FN1100-E410

FIG. 42 HEADLIGHT

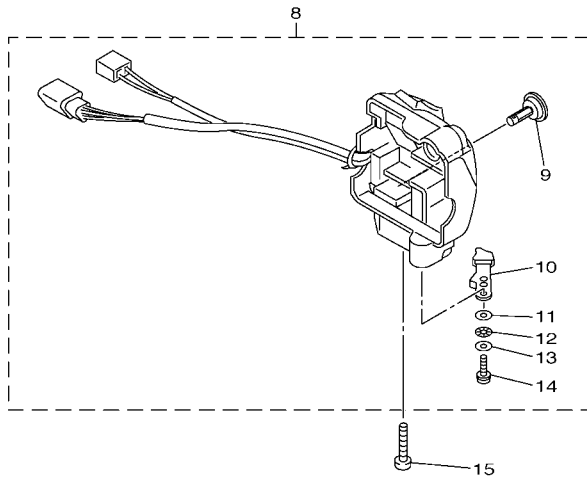
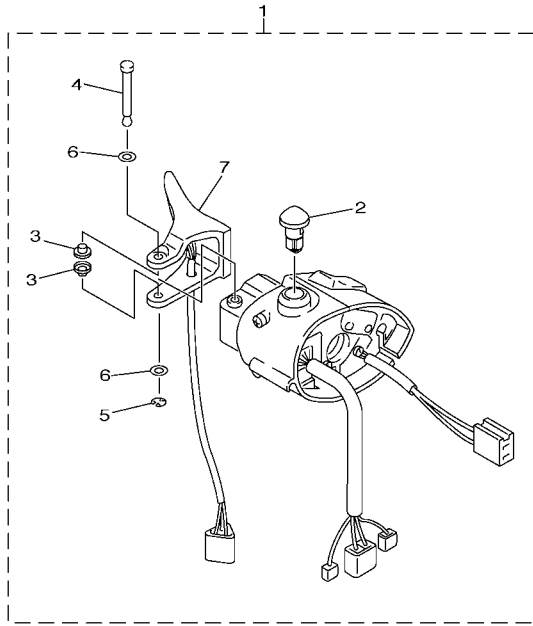
REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8DN-84310-01	HEADLIGHT UNIT ASSY	1				
2	8G9-84314-00	.BULB (12V-60/55W)	2				(H4)HALOGEN
3	8DN-84397-01	.COVER, SOCKET	2				
4	90269-06046	RIVET	1				
5	8K4-84374-00	CLIP	2				
6	8A5-84331-00	SCREW, RIM ADJUSTING	2				
7	8A5-84332-00	SPRING, SCREW	2				
8	90183-05024	NUT, SPRING	2				
9	8FN-8399N-00	INSULATOR 1	1				
10	8FN-84359-00	CORD, HEADLIGHT	1				

FIG. 43 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8JN-84710-00	TAILLIGHT UNIT ASSY	1				
2	1A2-84714-41	.BULB (12V-21/5W)	1				
3	8K4-84711-01	.BASE, TAILLIGHT	1				
4	8K4-84733-01	.LENS, 1	1				
5	97701-40130	.SCREW, PANHEAD TAPPING	4				
6	87M-84723-00	.GASKET, TAIL LENS	1				
7	8K4-84718-00	.GROMMET	2				
8	4B5-2174X-00	DAMPER	2				
9	90387-07674	COLLAR	4				
10	90201-06033	WASHER, PLATE	2				
11	95602-06100	NUT, U	2				
12	8KB-84717-00	CORD, TAILLIGHT	1				
13	90464-25004	CLAMP	2				
14	90464-13073	CLAMP	1				
15	90464-13077	CLAMP	1				



8KB1100-P430



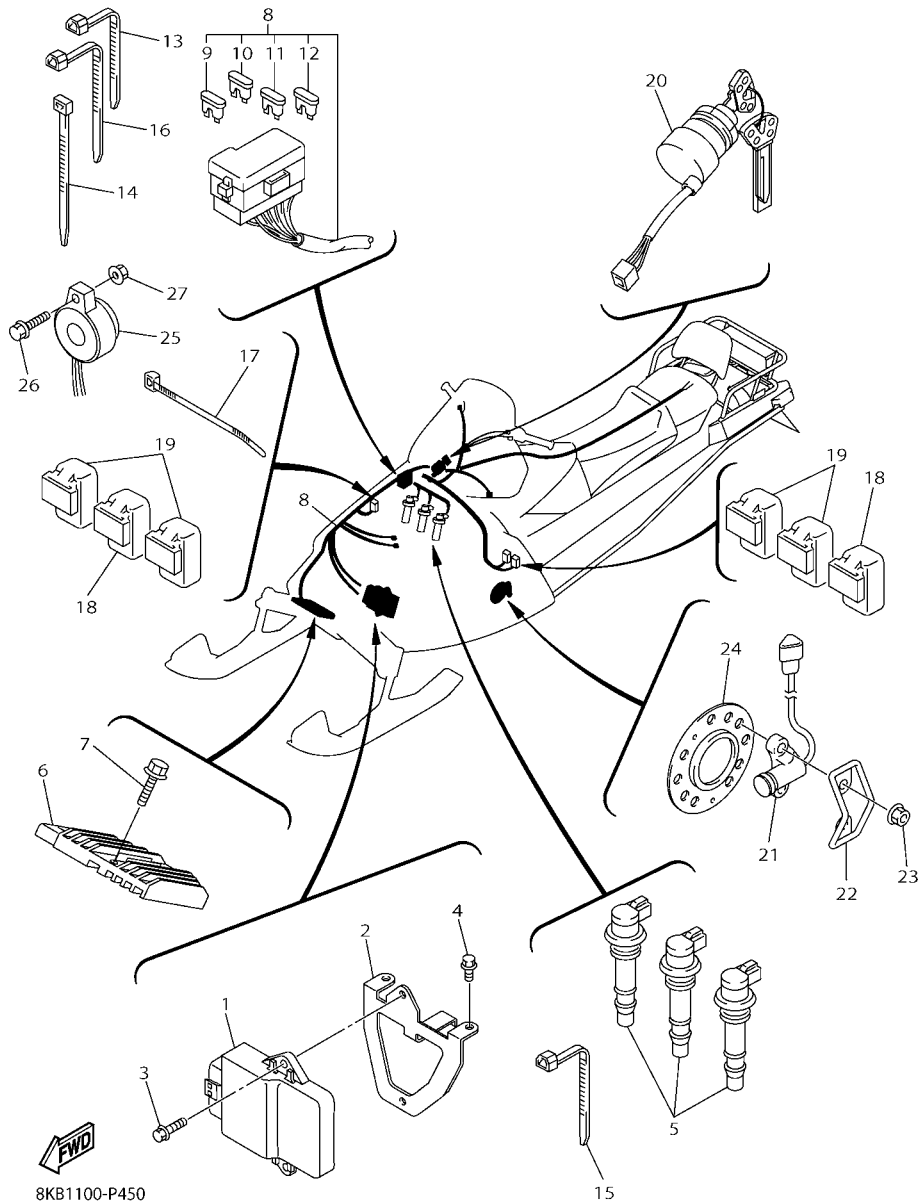
8JE2110-M440

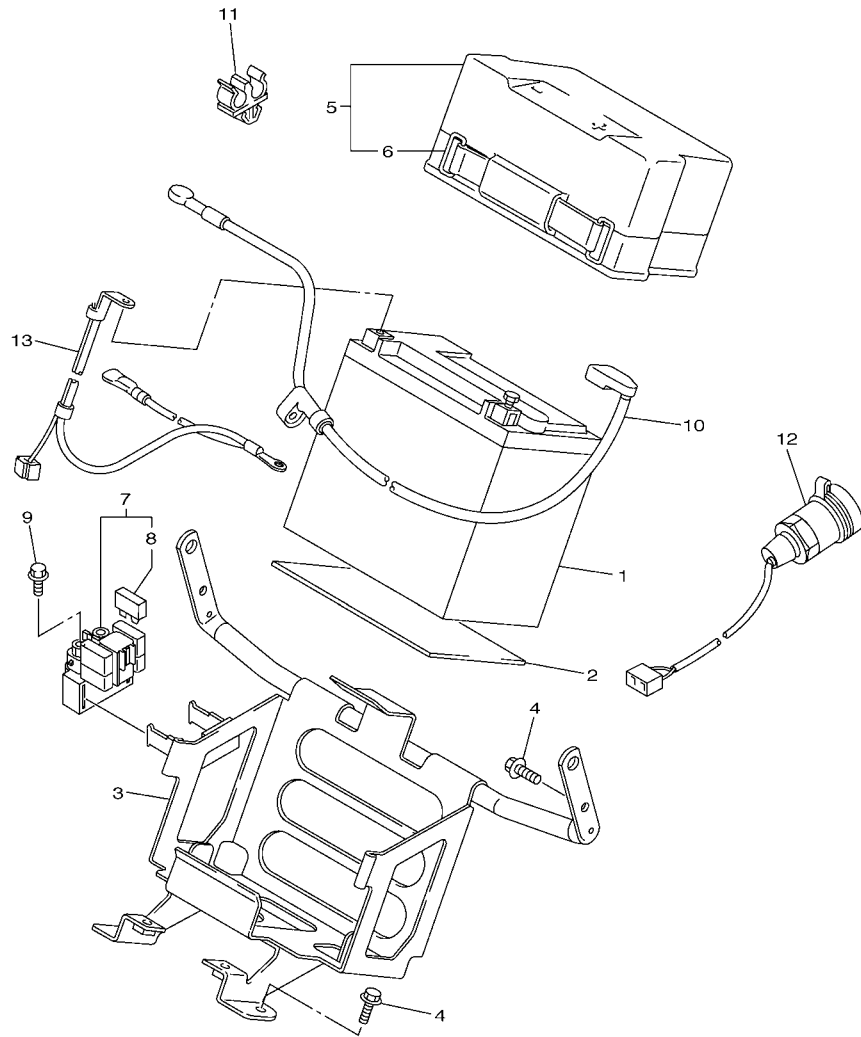
FIG. 44 HANDLE SWITCH & LEVER

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-82720-02	LEVER HOLDER ASSY (RIGHT)	1				
2	8GL-86284-09	.STOP SWITCH	1				
3	85G-83956-00	.CAP 1	2				
4	8R6-8399F-00	.SHAFT	1				
5	99001-04600	.CIRCLIP	1				
6	8FP-82558-00	.WASHER	2				
7	8FA-82970-01	.THUMB WARMER ASSY	1				
8	8FA-83973-01	SWITCH, HANDLE 3	1				
9	8GL-82526-09	.SWITCH, LAMP	1				
10	5GH-83941-00	.LEVER, STARTER	1				
11	8FA-83943-00	.WASHER, STARTER	1				
12	3L4-83943-00	.WASHER, STARTER	1				
13	1UY-83909-00	.WASHER, SPECIAL	1				
14	97607-05112	.SCREW, WITH WASHER	1				
15	98502-05016	SCREW, PAN HEAD	2				

FIG. 45 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8JE-82305-00	IGNITOR UNIT ASSY	1				
2	8ES-85991-00	BRACKET, UNIT	1				
3	95822-06016	BOLT, FLANGE	2				
4	95822-06010	BOLT, FLANGE	2				
5	8ES-82310-00	IGNITION COIL ASSY	3				
6	5JW-81960-00	RECTIFIER & REGULATOR ASSY	1				
7	90105-06185	BOLT, FLANGE	2				
8	8JE-82590-00	WIRE HARNESS ASSY	1				
9	5JJ-82151-20	.FUSE (20A-BL)	3				
10	5JJ-82151-30	.FUSE (10A-BL)	2				
11	5JJ-82151-10	.FUSE (15A-BL)	3				
12	5JJ-82151-50	.FUSE (3A-BL)	2				
13	90464-15195	CLAMP	6				
14	90464-13073	CLAMP	4				
15	90464-12045	CLAMP	1				
16	90464-13077	CLAMP	3				
17	90464-35132	CLAMP	1				
18	5DM-81950-00	RELAY ASSY (G8HN-1C4T-DJ-Y52)	2				
19	8DM-81950-11	RELAY ASSY (8DM-11)	4				
20	8HV-82510-00	MAIN SWITCH ASSY	1				
21	8GK-83755-12	SENSOR, SPEED	1				
22	8GC-2198G-00	COVER 2	1				
23	95702-08300	NUT, NYLON	4				
24	8EK-47551-00	HOUSING, FRONT AXLE	1				
25	8GL-83383-00	BUZZER	1				
26	90159-05035	SCREW, WITH WASHER	1				
27	95702-05500	NUT, FLANGE	1				





8JE2110-M460

FIG. 46 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	4SH-82100-22	BATTERY ASSY (YUASA YTX20L-BS)	1				
2	8FA-82122-00	SEAT, BATTERY	1				
3	8FN-2199G-00	BRACKET, BATTERY	1				
4	95822-08016	BOLT, FLANGE	4				
5	8FA-82129-00	COVER, BATTERY	1				
6	8DM-82131-10	BAND, BATTERY	1				
7	3D7-81940-00	STARTER RELAY ASSY (RC19-076A)	1				
8	1AE-82151-00	FUSE (30A-BL)	2				
9	95022-06008	BOLT, FLANGE	2				
10	8FN-82115-00	WIRE, PLUS LEAD	1				
11	90464-08126	CLAMP	1				
12	8FP-8254B-00	TERMINAL COMP.	1				
13	8FN-82116-00	WIRE, MINUS LEAD	1				

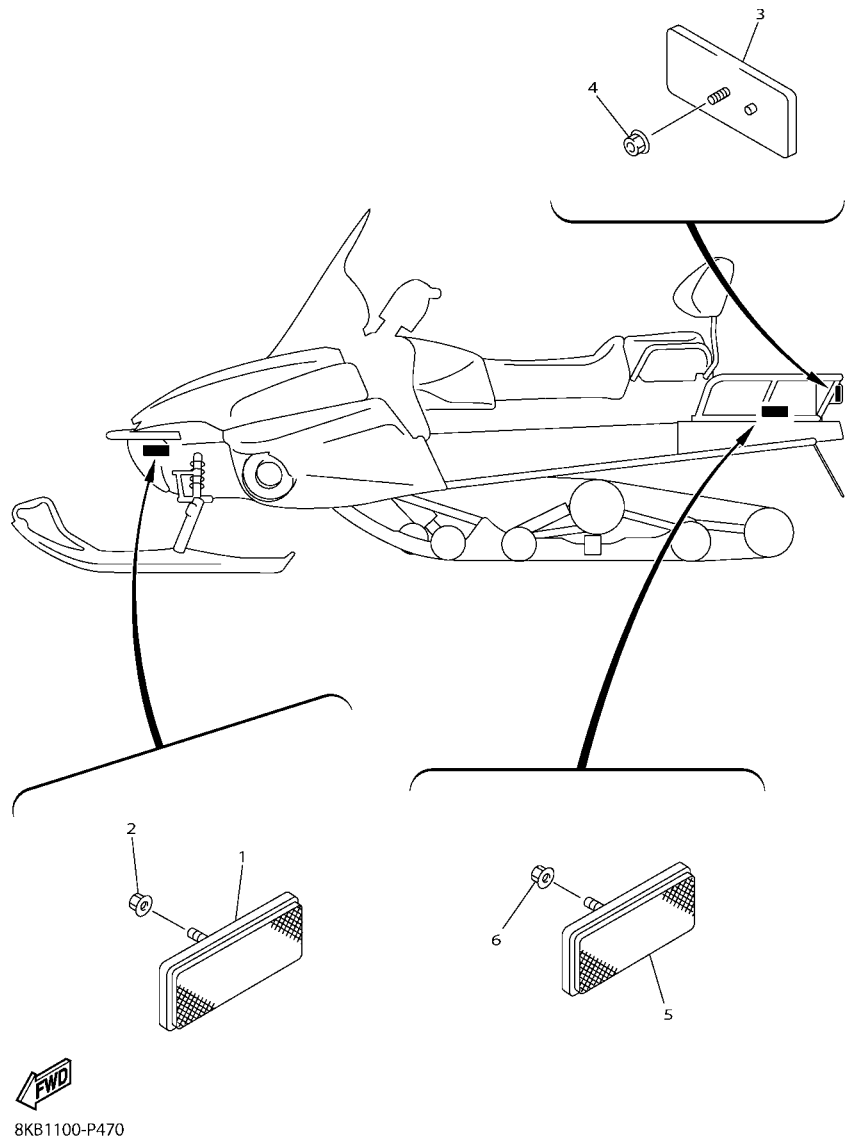
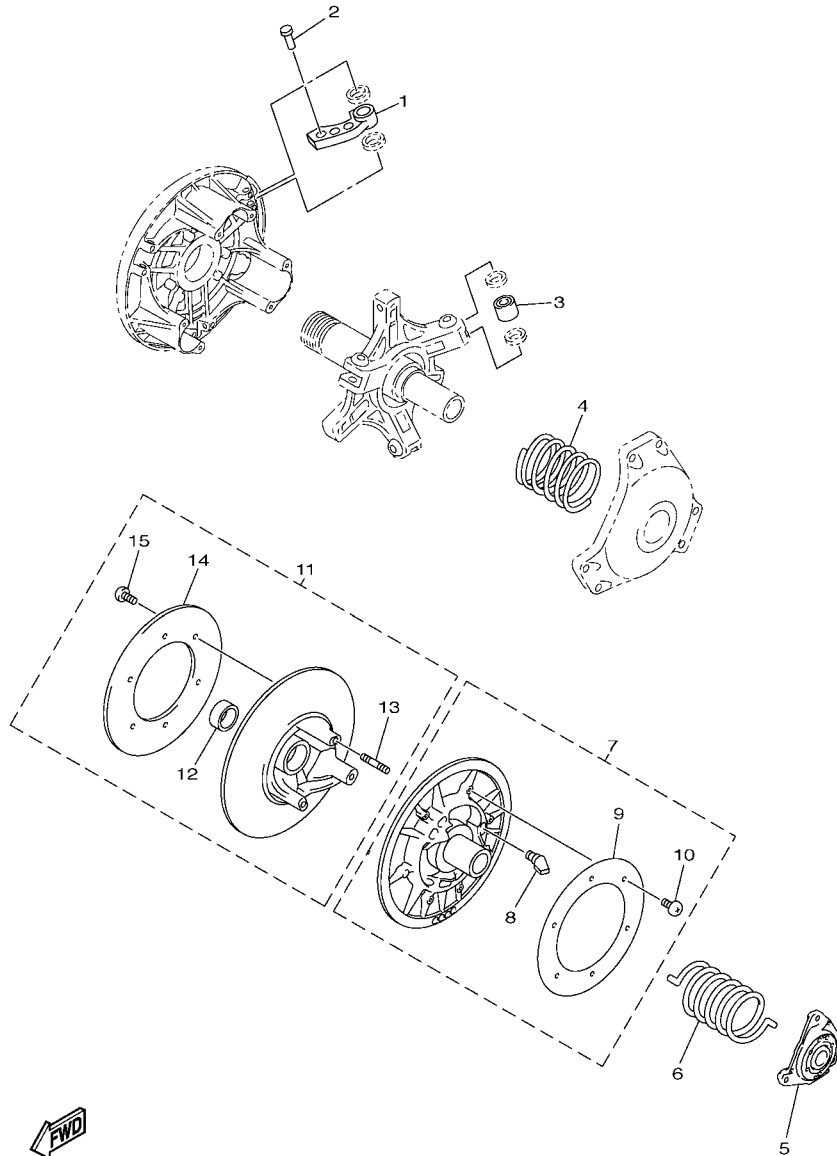


FIG. 47 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	8KB2					REMARKS
1	8GM-85110-00	REFLECTOR ASSY	2					
2	95702-05500	NUT, FLANGE	2					
3	3Y6-85130-02	REAR REFLECTOR ASSY	1					
4	95707-05500	NUT, FLANGE	1					
5	8GM-85110-00	REFLECTOR ASSY	2					
6	95707-05500	NUT, FLANGE	2					

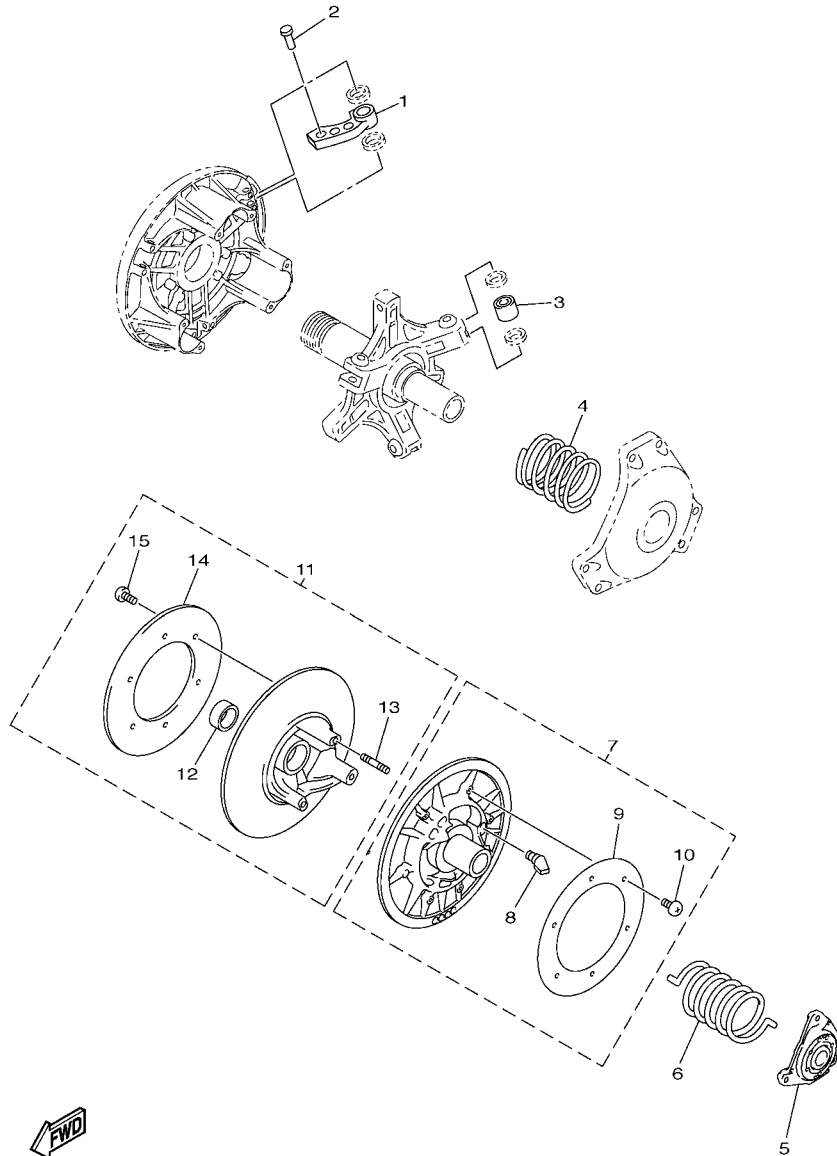




8HG1110-K490

FIG. 48 ALTERNATE DRIVE SETTING 1

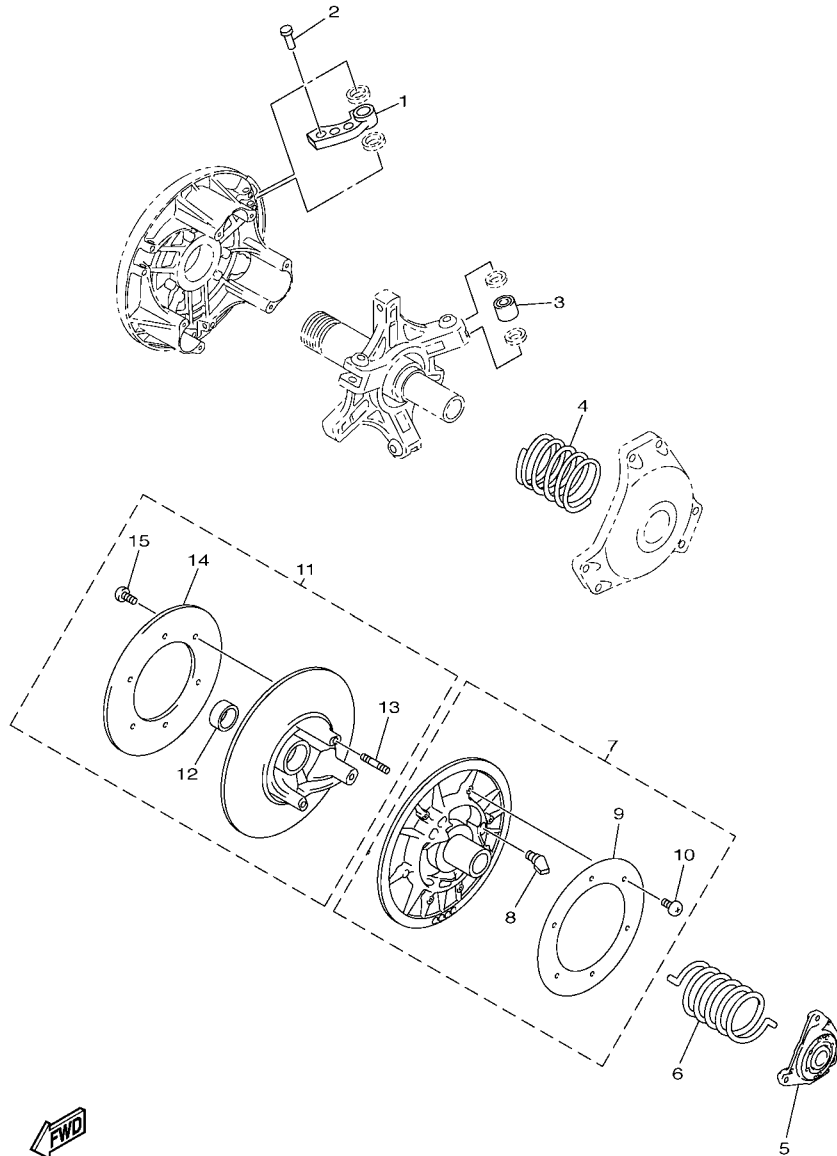
REF. NO.	PART NO.	DESCRIPTION	8K82				REMARKS
1	8DN-17605-30	WEIGHT COMP	3				UR
	8ES-17605-00	WEIGHT COMP	3				UR
	8FN-17605-00	WEIGHT COMP	3				UR
	8FP-17605-00	WEIGHT COMP	3				UR
	8FS-17605-00	WEIGHT COMP	3				UR
	8GC-17605-00	WEIGHT COMP	3				UR
	8GL-17605-00	WEIGHT COMP	3				UR
	8HF-17605-00	WEIGHT COMP	3				UR
	8HG-17605-00	WEIGHT COMP	3				UR
2	90261-06028	RIVET, COUNTERSUNK (AL10.3MM)	3				UR
	90266-06001	RIVET (AL13.3)	3				UR
	90261-06015	RIVET, COUNTERSUNK (ST10.3MM)	3				UR
	90266-06002	RIVET (ST13.3)	3				UR
	90261-06019	RIVET, COUNTERSUNK (ST13.3MM)	3				UR
	90261-06034	RIVET, COUNTERSUNK (ST13.9MM)	3				UR
	90269-06006	RIVET (ST17.2MM)	3				UR
	90261-06033	RIVET, COUNTERSUNK (ST17.2MM)	3				UR
3	8FG-17624-00	ROLLER, COMP	3				UR
	8FG-17624-10	ROLLER, COMP	3				UR
	8FG-17624-20	ROLLER, COMP	3				UR
	8FG-17624-30	ROLLER, COMP	3				UR
	8FG-17624-40	ROLLER, COMP	3				UR
4	90501-550A2	SPRING, COMPRESSION	1				UR (BL-BL-BL)
	90501-550A3	SPRING, COMPRESSION	1				UR (WH-BL-WH)
	90501-580A1	SPRING, COMPRESSION	1				UR (Y-BL-Y)
	90501-600A1	SPRING, COMPRESSION	1				UR (P-BL-P)
	90501-550A5	SPRING, COMPRESSION	1				UR (BL-Y-BL)



8HG1110-K490

FIG. 48 ALTERNATE DRIVE SETTING 1

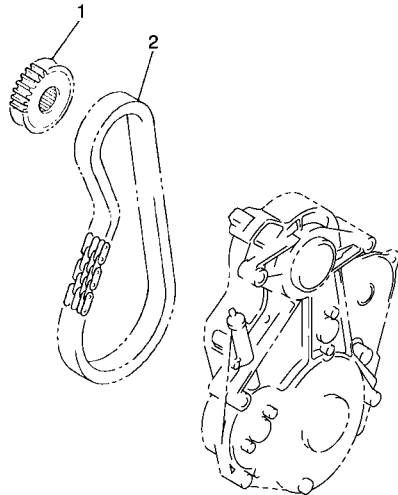
REF. NO.	PART NO.	DESCRIPTION	8K62				REMARKS
4	90501-550A6	SPRING, COMPRESSION	1				UR (WH-Y-WH)
	90501-580A3	SPRING, COMPRESSION	1				UR (Y-Y-Y)
	90501-580A4	SPRING, COMPRESSION	1				UR (GR-Y-GR)
	90501-600A4	SPRING, COMPRESSION	1				UR (P-Y-P)
	90501-600A5	SPRING, COMPRESSION	1				UR (OR-Y-OR)
	90501-551L3	SPRING, COMPRESSION	1				UR (BL-P-BL)
	90501-583L5	SPRING, COMPRESSION	1				UR (WH-P-WH)
	90501-581L5	SPRING, COMPRESSION	1				UR (Y-P-Y)
	90501-581L6	SPRING, COMPRESSION	1				UR (GR-P-GR)
	90501-601L7	SPRING, COMPRESSION	1				UR (P-P-P)
	90501-601L8	SPRING, COMPRESSION	1				UR (OR-P-OR)
	90501-570A0	SPRING, COMPRESSION	1				UR (BL-SL-BL)
	90501-583L4	SPRING, COMPRESSION	1				UR (WH-SL-WH)
	90501-582L1	SPRING, COMPRESSION	1				UR (Y-SL-Y)
	90501-582L2	SPRING, COMPRESSION	1				UR (GR-SL-GR)
	90501-602L3	SPRING, COMPRESSION	1				UR (P-SL-P)
	90501-624L8	SPRING, COMPRESSION	1				UR (OR-SL-OR)
	90501-552L5	SPRING, COMPRESSION	1				UR (BL-GR-BL)
	90501-582L6	SPRING, COMPRESSION	1				UR (WH-GR-WH)
	90501-582L7	SPRING, COMPRESSION	1				UR (Y-GR-Y)
	90501-602L8	SPRING, COMPRESSION	1				UR (GR-GR-GR)
	90501-602L9	SPRING, COMPRESSION	1				UR (P-GR-P)
	90501-583L0	SPRING, COMPRESSION	1				UR (BL-WH-BL)
	90501-583L1	SPRING, COMPRESSION	1				UR (WH-WH-WH)
	90501-603L2	SPRING, COMPRESSION	1				UR (Y-WH-Y)
	90501-603L3	SPRING, COMPRESSION	1				UR (GR-WH-GR)
	90501-580A2	SPRING, COMPRESSION	1				UR (BL-BR-BL)



8HG1110-K490

FIG. 48 ALTERNATE DRIVE SETTING 1

REF. NO.	PART NO.	DESCRIPTION	8KB2			REMARKS
5	8BV-17604-11	SEAT SPRING SET	1			UR
	8BV-17604-31	SEAT SPRING SET	1			UR
	8BV-17604-51	SEAT SPRING SET	1			UR
	8BV-17604-71	SEAT SPRING SET	1			UR
	8BV-17604-91	SEAT SPRING SET	1			UR
	8FA-17604-00	SEAT SPRING SET	1			UR
6	90508-536A9	SPRING, TORSION	1			UR (RED)
	90508-556A2	SPRING, TORSION	1			UR (GREEN)
	90508-556A7	SPRING, TORSION	1			UR (SILVER)
	90508-500B1	SPRING, TORSION	1			UR (BROWN)
	90508-60007	SPRING, TORSION	1			UR (WHITE)
	90508-60016	SPRING, TORSION	1			UR (WH-WH)
	90508-60012	SPRING, TORSION	1			UR (PINK)
	90508-60018	SPRING, TORSION	1			UR (P-P)
7	8CR-17660-10	SECONDARY FIXED SHEAVE COMP.	1			UR
8	8AV-17688-10	.SHOE, RAMP	3			UR
9	8CM-17665-00	.PLATE 1	1			UR
10	90150-05040	.SCREW, ROUND HEAD	6			UR
11	8BU-17670-10	SECONDARY SLIDING SHEAVE	1			UR
12	90384-38243	.BUSH, BIMETAL FORMED	1			UR
13	95617-08630	.BOLT, STUD	3			UR
14	8CM-17675-00	.PLATE 2	1			UR
15	90150-05040	.SCREW, ROUND HEAD	6			UR



8GS1100-F490

**FIG. 49 ALTERNATE DRIVE SETTING 2**

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FA-17682-80	SPROCKET, CHAIN DRIVE (18T)	1				UR
	8FA-17682-90	SPROCKET, CHAIN DRIVE (19T)	1				UR
	8FA-17682-00	SPROCKET, CHAIN DRIVE (20T)	1				UR
	8FA-17682-10	SPROCKET, CHAIN DRIVE (21T)	1				UR
	8FA-17682-20	SPROCKET, CHAIN DRIVE (22T)	1				UR
	8FA-17682-30	SPROCKET, CHAIN DRIVE (23T)	1				UR
	8FA-17682-40	SPROCKET, CHAIN DRIVE (24T)	1				UR
2	94890-09068	CHAIN (68L)	1				UR
	94890-09070	CHAIN (70L)	1				UR
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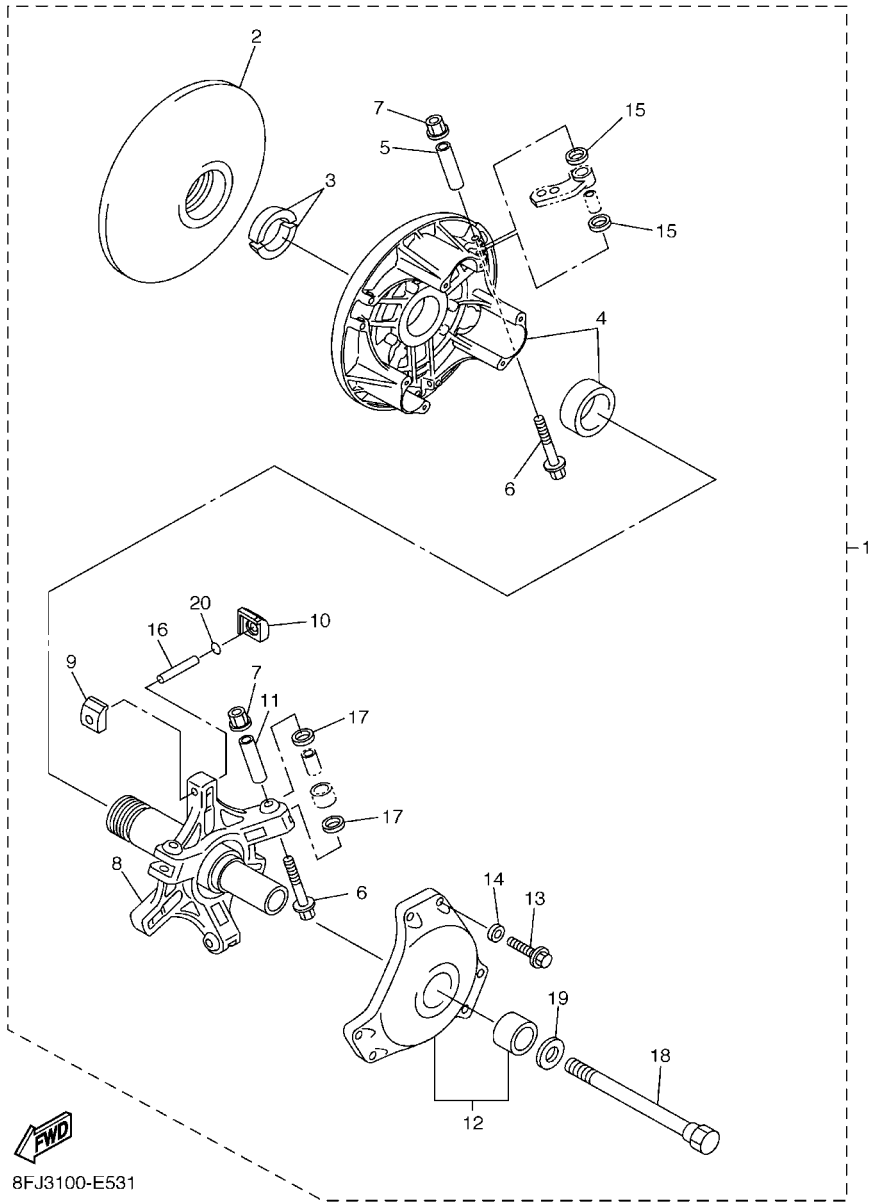
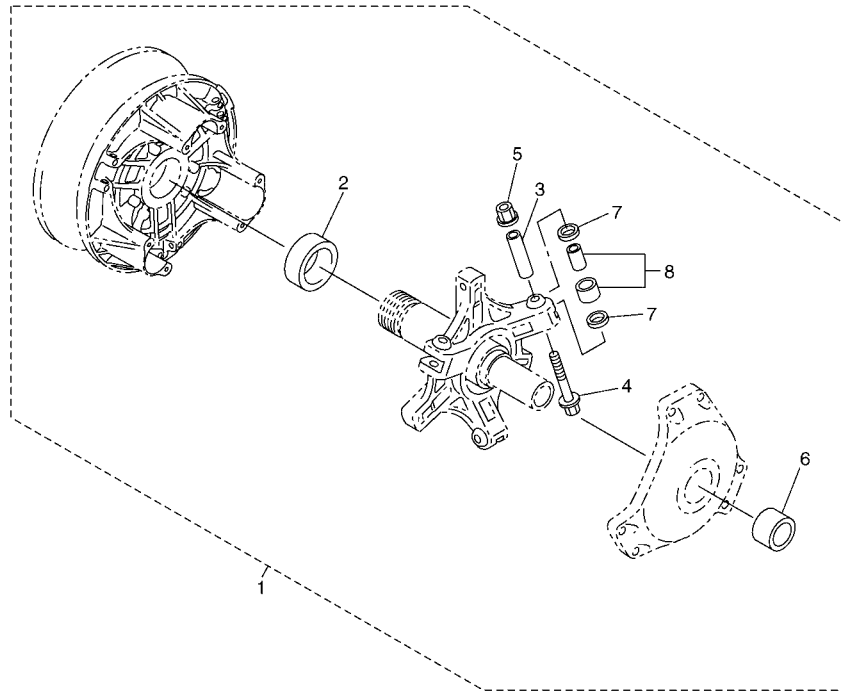


FIG. 50 ALTERNATE REBUILD KIT

REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8ES-W176G-12	CLUTCH REPAIR KIT	1				AP
2	8FA-17611-01	.SHEAVE, PRIMARY FIXED	1				
3	8V0-17639-00	.STOPPER	2				
4	8FP-17620-00	.PRIMARY SLIDING SHEAVE COMP.	1				
5	90387-0514T	.COLLAR	3				
6	90105-05644	.BOLT, FLANGE	6				
7	95607-05200	.NUT, U FLANGE	6				
8	8ES-17640-02	.SPIDER COMPLETE	1				
9	8BW-17653-00	.SLIDER	3				
10	8ES-17653-00	.SLIDER	3				
11	90387-0514U	.COLLAR	3				
12	8DF-17630-00	.PRIMARY SHEAVE CAP COMP.	1				
13	97017-06030	.BOLT	6				
14	92907-06600	.WASHER, PLATE	6				
15	90202-08204	.WASHER, PLATE	6				
16	91609-50032	.PIN, SPRING	3				
17	90202-09227	.WASHER, PLATE	6				
18	8V0-17647-00	.BOLT (L=156.5MM)	1				
19	92907-16100	.WASHER	1				
20	8ES-17655-00	.DAMPER, SLIDER	3				

**FIG. 51 ALTERNATE CLUTCH TUNE UP KIT**



REF. NO.	PART NO.	DESCRIPTION	8KB2				REMARKS
1	8FA-W176H-10	CLUTCH TUNE-UP KIT	1				AP
2	90384-41242	.BUSH, BIMETAL FORMED	1				
3	90387-0514U	.COLLAR	3				
4	90105-05644	.BOLT, FLANGE	3				
5	95607-05200	.NUT, U FLANGE	3				
6	90380-28237	.BUSH, SOLID	1				
7	90202-09227	.WASHER, PLATE	6				
8	8FG-17624-20	.ROLLER, COMP	3				



8FA1100-B550

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
8ES-11101-02	1 - 1	3LD-12168-A0	3 - 8	8FN-1244J-00	6 - 74	4JH-14121-00	10 - 27	8FN-14637-00	11 - 9	8JE-17110-00	31 - 83
4KG-1111G-00	1 - 17	3LD-12168-F0	3 - 8	8ES-12450-01	5 - 7	8ES-14121-00	10 - 51	8JE-14708-00	11 - 23	8JE-1714A-00	31 - 68
5JW-11133-10	1 - 2	3LD-12168-H1	3 - 8	8ES-12459-01	5 - 9	4YR-14133-00	10 - 38	8FA-14714-10	11 - 16	8GS-17210-00	31 - 81
3P6-11134-10	1 - 3	3LD-12168-K1	3 - 8	8FN-12460-00	6 - 42	8ES-14146-00	22 - 14	8FA-14715-00	11 - 3	8JE-17243-00	31 - 76
8ES-11181-00	1 - 18	3LD-12168-M1	3 - 8	8GS-12461-00	3 - 8	8ES-14147-00	10 - 6	8ES-14737-00	11 - 20	8CW-17492-00	31 - 77
8ES-11191-01	1 - 11	3LD-12168-R1	3 - 8	3XP-12462-00	6 - 47	8ES-14148-00	9 - 29	8FN-14750-00	11 - 19	8FA-17604-00	48 - 5
8ES-11193-00	1 - 13	3LD-12168-U1	3 - 8	8FN-12464-00	6 - 88	8ES-1414G-00	10 - 16	8FA-14788-00	11 - 17	8BV-17604-11	48 - 5
8ES-11400-02	2 - 1	3LD-12168-W1	3 - 8	8FN-12467-00	6 - 57	8ES-14162-00	10 - 33	8ES-1478N-00	11 - 26	8BV-17604-31	48 - 5
8ES-11406-03	2 - 16	3LD-12168-Y1	3 - 8	8FN-12469-00	6 - 77	8ES-1417E-00	36 - 12	8ES-14900-02	10 - 1	8BV-17604-51	48 - 5
2HC-11407-00	2 - 22	3LD-12169-11	3 - 8	8FN-12477-02	6 - 62	3TJ-14191-40	10 - 22	8ES-14901-01	10 - 2	8BV-17604-71	48 - 5
3LD-11416-10	2 - 6	3LD-12169-31	3 - 8	8ES-12482-00	6 - 1	8ES-14197-01	10 - 43	8ES-14902-01	10 - 3	8BV-17604-91	16 - 11
3LD-11416-20	2 - 6	3LD-12169-50	3 - 8	8ES-12485-01	6 - 2	4JH-14216-00	10 - 10	8ES-14903-01	10 - 4		48 - 5
3LD-11416-30	2 - 6	3LD-12169-70	3 - 8	4TV-12486-00	10 - 50		10 - 10	8ES-14916-00	10 - 14	8ES-17605-00	48 - 1
3LD-11416-40	2 - 6	3LD-12169-90	3 - 8	8FN-1248A-00	6 - 65	4YR-14216-00	10 - 47	4TV-14926-00	10 - 26	8FN-17605-00	15 - 25
3LD-11416-50	2 - 6	3LD-12169-E0	3 - 8	8FN-1248E-00	6 - 68	4JH-14264-00	10 - 31	8ES-14926-01	10 - 24		48 - 1
3LD-11416-60	2 - 6	3LD-12169-G0	3 - 8	8FW-1249A-00	6 - 9	8ES-14283-00	9 - 26	8ES-14933-00	10 - 11	8FP-17605-00	48 - 1
3LD-11416-70	2 - 6	3LD-12169-J0	3 - 8	8FN-12577-00	6 - 4	8ES-14294-00	9 - 4	4YR-14934-00	10 - 52	8BS-17605-00	48 - 1
8ES-11428-01	2 - 29	3LD-12169-L0	3 - 8	8ES-12578-00	6 - 17	8ES-14295-00	10 - 40	8ES-14935-00	10 - 32	8GC-17605-00	48 - 1
8ES-11454-00	2 - 25	3LD-12169-N0	3 - 8	8FN-12579-00	6 - 11	8ES-14298-00	9 - 6	4JH-14936-00	10 - 13	8GL-17605-00	48 - 1
59J-11455-00	2 - 15	3LD-12169-T0	3 - 8	8FN-12580-11	6 - 24	4JH-14358-00	10 - 34	3TJ-14937-40	10 - 44	8HF-17605-00	48 - 1
2HC-11464-00	2 - 32	8ES-12170-01	4 - 1	8ES-12588-00	6 - 19	8ES-14419-00	9 - 23	8ES-14940-00	10 - 12	8HG-17605-00	48 - 1
8ES-11478-00	2 - 30	8ES-12176-00	4 - 2	8FN-12589-00	6 - 21	8ES-1441A-00	9 - 22	3TJ-14943-36	10 - 17	8DN-17605-30	48 - 1
2HC-11530-00	2 - 23	8ES-12210-01	4 - 5	8FN-12590-00	6 - 46	8ES-14425-00	9 - 20	3TJ-14943-37	10 - 17	8FA-17611-01	15 - 1
5JW-11603-00	2 - 8	4FM-12213-00	4 - 6	8ES-13115-00	7 - 15	8ES-14427-00	9 - 31	3TJ-14943-87	10 - 17		50 - 2
8ES-11631-00	2 - 7	5BE-12241-00	1 - 12	8FN-1319B-02	7 - 13	8ES-14431-00	9 - 15	8ES-14947-00	10 - 15	8GS-1761A-00	31 - 15
5JW-11633-00	2 - 10	8ES-12251-00	4 - 8	8ES-13284-00	7 - 5	8FA-14436-00	9 - 19	8ES-14948-03	10 - 18	8JE-1761E-00	31 - 18
5JW-11650-01	2 - 2	8ES-12252-00	4 - 9	8ES-13300-00	7 - 1	8ES-14441-00	9 - 16	8ES-14948-05	10 - 18	8FP-17620-00	15 - 3
5JW-11654-00	2 - 3	8FN-12405-01	6 - 43	4XV-13355-00	7 - 2	8ES-14451-00	9 - 18	8ES-14948-06	10 - 18		50 - 4
5JW-11656-00	2 - 5	8FP-12405-01	6 - 72	8FG-13406-00	18 - 2	8ES-14452-00	9 - 21	8ES-14948-07	10 - 18	8FG-17624-00	48 - 3
5JW-11656-10	2 - 5	8FN-12410-00	6 - 26	8ES-13414-01	8 - 4	8ES-14453-00	9 - 24	8ES-14958-00	10 - 9	8FG-17624-10	48 - 3
5JW-11656-20	2 - 5	8EK-12412-00	6 - 27	8ES-13416-00	1 - 20	8ES-14454-00	10 - 48	8ES-14965-00	10 - 35	8FG-17624-20	15 - 22
5JW-11656-30	2 - 5	5EB-12413-00	6 - 25	8ES-13417-00	8 - 2	8FN-14472-00	9 - 17	8ES-14984-00	10 - 21		48 - 3
5JW-11656-40	2 - 5	8ES-12420-02	5 - 1	8ES-13427-00	7 - 4	4JH-14487-00	10 - 39	8ES-14985-00	10 - 20		51 - 8
5JW-11656-A0	2 - 5	8ES-12422-00	5 - 2	5DM-13440-00	8 - 1	4TV-14534-00	10 - 56	8ES-14987-00	10 - 49	8FG-17624-30	48 - 3
5JW-12111-00	3 - 1	8ES-12427-00	5 - 3	8FN-13464-00	7 - 10	676-14548-00	10 - 19	8ES-15109-09	12 - 1	8FG-17624-40	48 - 3
5JW-12113-00	3 - 4	8ES-12434-00	5 - 13	8ES-13470-01	8 - 9	7A9-14555-00	10 - 28	8FA-15113-00	39 - 4	8DF-17630-00	15 - 17
5JW-12116-00	3 - 3	8ES-12435-00	5 - 12	5JW-13473-00	8 - 10	4YR-14557-00	10 - 57	8ES-15167-00	12 - 3		50 - 12
5JW-12117-00	3 - 5	8ES-12436-00	5 - 17	8FN-13520-00	18 - 13	8ES-14561-00	10 - 29	8ES-1531A-00	13 - 12	8V0-17639-00	15 - 2
1AA-12118-00	3 - 6	8ES-12438-00	5 - 4	8ES-13586-10	9 - 1	4TV-14562-00	10 - 46	3Y1-15361-00	31 - 39		50 - 3
5JW-12121-01	3 - 2	8FN-1243A-00	6 - 75	8ES-13815-00	10 - 41	8ES-14565-00	10 - 30	3Y1-15363-10	1 - 14	8ES-17640-02	15 - 9
3P6-12129-00	3 - 7	8FN-1243E-00	6 - 6	8ES-13816-00	10 - 42	8ES-14567-00	10 - 37	4JT-15381-01	2 - 26		50 - 8
5EB-12153-09	3 - 9	8FN-1243F-00	6 - 76	8ES-13892-00	9 - 12	8ES-14578-00	10 - 36	8ES-15421-01	13 - 1	8GS-17641-00	15 - 30
5EB-12153-10	3 - 9	8FN-12440-01	19 - 55	8ES-13895-00	9 - 10	8ES-14592-00	10 - 25	8ES-15461-01	13 - 6	8V0-17647-00	15 - 31
3LD-12168-00	3 - 8	8FN-12443-00	9 - 37	8ES-13898-00	7 - 19	8ES-14610-00	11 - 13	8ES-15512-01	14 - 2		50 - 18
3LD-12168-20	3 - 8	8FN-1244E-00	6 - 52	8FA-13910-00	9 - 32	8ES-14613-00	11 - 2	8FA-15515-00	14 - 1	8BW-17653-00	15 - 10
3LD-12168-40	3 - 8	8FN-1244F-00	6 - 87	8ES-14105-00	10 - 5	8ES-14615-01	11 - 1	8ES-15521-00	14 - 3		50 - 9
3LD-12168-60	3 - 8	8FN-1244G-00	6 - 40	8ES-14107-00	10 - 8	8FA-14623-10	11 - 4	8GL-15590-00	14 - 4	8ES-17653-00	15 - 11
3LD-12168-80	3 - 8	8FN-1244H-00	6 - 48	8ES-1410A-00	10 - 7	8ES-14627-00	11 - 7	8KH-16775-00	2 - 18		50 - 10

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
8ES-17655-00	15 - 13	8FN-21816-00	18 - 18	8GS-2198H-00	33 - 28	8FA-23872-00	21 - 20	8FU-2580T-01	25 - 7	8GL-47422-00	27 - 4
	50 - 20	8FN-21851-00	6 - 58	8FU-2198J-01	19 - 61	8FN-23872-00	21 - 24	8FU-2581T-00	25 - 1	8GL-47445-00	28 - 51
8BV-17656-00	16 - 3	8FN-21871-00	6 - 32	8FA-21999-00	19 - 48	8FA-23873-01	21 - 13	55U-25854-00	25 - 21	8ET-47446-00	27 - 34
8CR-17660-10	48 - 7	8FN-21912-00	33 - 26	8FN-2199G-00	46 - 3	1UY-23894-01	21 - 26	8FA-25867-00	25 - 28	8KA-47446-00	29 - 4
8CR-17660-30	16 - 1	8EK-21920-01	19 - 59	4GY-22216-20	27 - 22	8FA-2389C-S0	22 - 6	8GS-25872-01	25 - 14	8ES-47447-00	28 - 43
8CM-17665-00	48 - 9	8FN-21926-00	19 - 27	4AA-22259-40	28 - 20	8FA-2389E-00	6 - 45	8CR-2589F-00	25 - 23	8KA-47448-00	28 - 45
8BU-17670-10	48 - 11	8FN-21933-01	19 - 84		28 - 33		22 - 10	8FU-25919-00	25 - 11	8ES-47456-00	27 - 7
8BU-17670-30	16 - 5	8FN-21936-00	19 - 28	3YK-22472-40	20 - 28	8FN-2389K-00	21 - 35	8FU-25924-00	25 - 12	8AC-47457-00	27 - 10
8CM-17675-00	48 - 14	8FN-21939-00	19 - 39	8ED-23442-00	21 - 6	8FN-2389M-00	21 - 37	8FU-25970-01	25 - 32	8AX-47458-00	27 - 12
8GS-17681-02	16 - 14	8CR-21939-01	19 - 38	8ES-23501-10	20 - 12	8FN-24111-01	23 - 1	8FN-26110-10	21 - 1	8K2-47458-01	27 - 8
8FA-17682-00	31 - 54	8GS-2193A-01	19 - 12	8ES-23502-10	20 - 17	8FN-24114-00	23 - 13	8DM-26240-02	26 - 4	8KA-47465-00	28 - 2
	49 - 1	8FN-2193E-00	19 - 51	8GS-23540-10	20 - 29	8FA-2412G-00	21 - 42	4SV-26280-00	33 - 43	8ES-47467-00	28 - 55
8FA-17682-10	49 - 1	8GS-21940-12	19 - 1	8GS-23550-10	20 - 32	8HF-2412G-00	21 - 27	4SV-26290-00	33 - 44	83R-47469-10	27 - 51
8FA-17682-20	49 - 1	8JE-21943-00	19 - 29	8GS-23570-10	20 - 42	8AC-2414B-01	34 - 4	8FN-26311-00	26 - 1	8FM-47473-10	28 - 52
8FA-17682-30	49 - 1	8JE-21944-00	19 - 23	8GS-23580-10	20 - 45	8FN-2414E-00	36 - 29	8FN-26330-00	26 - 2	8FM-47474-10	28 - 53
8FA-17682-40	49 - 1	8FN-21947-00	19 - 10	8JE-23710-00	20 - 1	8FN-2414G-00	36 - 16	8FN-26351-10	25 - 38	8KA-47475-00	28 - 50
8FA-17682-80	49 - 1	8FN-21949-00	19 - 73	8JD-23731-00	20 - 3	8FN-24181-00	22 - 4	4NO-27114-00	38 - 3	8DM-47479-00	27 - 64
8FA-17682-90	49 - 1	8FN-2194E-00	19 - 52	8ES-23743-00	20 - 11	8FN-24182-00	22 - 5	8FA-27114-00	24 - 17	8KB-47480-00	28 - 32
8AV-17688-10	16 - 2	8FN-2194F-00	19 - 16	8HR-23754-00	20 - 2	8FN-2418A-01	23 - 20	8JE-27431-00	19 - 81	8KB-47481-00	28 - 19
	48 - 8	8FN-2194G-00	19 - 17	83R-23768-00	29 - 2	8FN-241A3-00	36 - 20	8FN-28100-01	36 - 1	83R-47485-02	28 - 10
8FB-17692-00	31 - 65	8FN-2194H-00	19 - 26	8KW-23768-00	29 - 6		36 - 36	8GS-2815J-S0	9 - 30		28 - 59
8GS-18104-01	32 - 8	8FN-2194N-01	36 - 30	8JE-2376A-00	20 - 57	8FN-241A4-00	36 - 21	8HF-2817S-00	37 - 30		29 - 13
8GS-18115-00	31 - 25	8FN-2194R-01	36 - 32	8FN-2376H-00	21 - 21	8FN-241A5-00	19 - 89	8GJ-2842M-00	24 - 13	8JD-47486-00	28 - 6
8GS-18128-01	32 - 19	8KB-21950-00	19 - 20	8ES-23803-00	20 - 22	8CR-24301-01	23 - 4	8JD-47110-01	27 - 14	8JD-47488-00	28 - 56
8GS-18152-01	32 - 10	8FN-21953-00	19 - 34	8FA-23811-00	21 - 11	8FN-24311-00	23 - 14	8HR-47113-09	27 - 15	8KA-47494-00	28 - 35
2H9-18154-00	31 - 24	8JE-21953-00	19 - 30	8FA-23812-00	21 - 22	8FN-24311-10	23 - 15	8HR-47115-09	27 - 16	8HR-47495-00	28 - 15
3X3-18157-10	31 - 28	8JE-21954-00	19 - 24	8FA-23813-01	21 - 4	8FA-24335-00	23 - 8	8HF-47310-10	27 - 27	8KW-47496-00	27 - 21
8GS-18161-01	32 - 5	8FN-21959-00	19 - 74	8K1-23814-00	21 - 5	8FA-24491-00	9 - 33		27 - 36	8GS-47511-00	30 - 1
8GS-18164-00	32 - 1	8FU-2195E-01	19 - 62	8FN-23815-00	22 - 13	8H5-24560-00	23 - 6	8HP-47310-10	27 - 52	8JN-47520-00	27 - 50
8GS-18174-00	32 - 17	8FU-2195F-01	19 - 63	8FA-23818-02	21 - 12	8FG-24610-01	23 - 2	8GP-47319-00	27 - 45		27 - 56
8GS-18179-01	32 - 23	8FN-21960-01	19 - 49	8FK-2381B-00	21 - 8	8HV-24641-00	23 - 3	8AC-47320-00	27 - 42	8JD-47531-00	30 - 2
8GS-18191-00	31 - 23	8FN-21962-01	19 - 31	8FA-23821-00	21 - 34	8FN-2470F-10	24 - 2	8KA-47331-00	28 - 1	8JD-47532-00	30 - 3
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8ES-21410-00	17 - 1	8FG-2196M-00	19 - 40	8FA-23843-00	21 - 28	8FN-2474A-00	24 - 10	8AC-47341-00	27 - 11	8AC-47550-00	27 - 17
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8ES-21745-00	18 - 14	8FG-2197M-00	19 - 41	8FN-23852-00	20 - 25	8FN-2478C-00	36 - 23	8GP-47419-00	27 - 48	8GS-47571-00	31 - 75
8ES-2174N-00	18 - 16	8FN-2198E-00	19 - 15	8DF-23857-00	21 - 7	8FN-2478E-00	36 - 33	8ES-47419-10	27 - 33	8JD-47578-00	36 - 11
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8FG-21751-02	18 - 1	8FU-2198F-01	19 - 60	8FN-23867-00	21 - 14	8FN-24897-10	24 - 9	8KW-4741A-00	27 - 1	8CW-47591-00	31 - 16
89A-21815-00	6 - 33	8GC-2198G-00	45 - 22	8GS-23870-01	22 - 1	8FM-24897-11	37 - 23	8JE-47421-00	27 - 2	8GS-47591-00	31 - 19



NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
8ES-47613-00	31 - 47	8KB-77531-00	37 - 11	8CR-82530-01	25 - 25	8FP-85075-00	18 - 8	90105-10096	25 - 17	90111-08054	25 - 44
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8FN-77131-00	38 - 4	8FN-77761-R1	34 - 6	8JE-83500-00	41 - 1	8CR-W0041-00	25 - 19		29 - 15	90149-05299	35 - 6
8FN-77132-00	38 - 5	8GS-77761-R1	34 - 5	4XV-83513-00	41 - 9	8FA-W0045-00	25 - 33	90105-10288	28 - 39	90149-06148	6 - 37
8FN-77133-00	36 - 14	8AC-77762-R1	36 - 10	4WM-83517-00	41 - 2	8FU-W0046-01	25 - 10	90105-10329	28 - 8	90149-06263	38 - 2
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8FN-77524-00	37 - 4	8GL-82526-09	44 - 9	8K4-84733-01	43 - 4	90105-08552	21 - 17	90111-06042	25 - 35	90201-05036	33 - 40

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90201-05725	41 - 8	90201-252F1	25 - 6	90267-48018	19 - 69	90381-19111	28 - 57	90387-22005	31 - 49	90465-08368	19 - 33
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90201-06042	32 - 15	90201-266P2	31 - 51		19 - 45		20 - 18	90387-2508C	31 - 12	90467-08092	9 - 11
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90201-06072	33 - 46	90201-320S3	31 - 61	90267-48028	19 - 36	90383-17001	21 - 36	90387-30005	31 - 53	90467-09026	9 - 14
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90201-06099	31 - 29		50 - 15	90267-48086	37 - 25	90384-16N51	20 - 23		25 - 30		23 - 25
90201-061H1	16 - 9	90202-09227	15 - 21	90267-48095	19 - 77	90384-19001	32 - 9	90401-10045	20 - 51	90467-10041	9 - 28
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90201-121H0	2 - 14		19 - 43		19 - 6	90387-1012H	20 - 8	90464-13077	43 - 15	90467-28144	6 - 63
90201-121U3	21 - 43		19 - 78	90381-15N50	20 - 14	90387-101A1	28 - 37		45 - 16		6 - 70
90201-12317	32 - 7		19 - 85		20 - 19	90387-10N59	20 - 61	90464-13194	9 - 9	90467-310A0	6 - 67
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	27 - 59		19 - 58		20 - 46		27 - 58	90464-25004	43 - 13	90480-16501	28 - 48
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90201-225A4	16 - 22		19 - 42		20 - 20	90387-2008G	31 - 60	90465-06M28	6 - 31	90501-066J5	31 - 78

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90501-08668	23 - 17	91312-06016	7 - 17	93306-00444	27 - 43	95022-08020	11 - 6	95702-06500	9 - 34	95812-10080	28 - 27
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90501-580A3	48 - 4	92012-06012	19 - 80	93311-32685	31 - 48	95602-08200	18 - 12		47 - 6	95822-08016	6 - 84
90501-580A4	48 - 4	92012-08025	11 - 14	93317-21578	31 - 66		19 - 53	95707-06500	19 - 83		19 - 75
90501-581L5	48 - 4	92014-06020	21 - 3		31 - 69		20 - 27	95802-06014	37 - 17		37 - 9
90501-581L6	48 - 4	92017-06014	25 - 41		31 - 82		21 - 18	95802-06016	33 - 22		46 - 4
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90501-583L1	48 - 4	92990-08200	11 - 15	93440-39175	31 - 79		20 - 53	95812-06012	7 - 20	95822-08030	31 - 42
90501-583L4	48 - 4	93102-10207	5 - 6	93450-19095	2 - 9		20 - 60		32 - 24	95822-10016	19 - 54
90501-583L5	48 - 4	93102-15212	31 - 21		2 - 11		21 - 16	95812-06014	6 - 10	95822-10020	37 - 8
90501-600A1	15 - 29	93102-30012	31 - 4	93450-32152	2 - 31		27 - 25	95812-06016	6 - 54		37 - 16
	48 - 4	93102-35010	31 - 5	93503-08007	31 - 87		27 - 32		11 - 12	95822-10025	30 - 9
90501-600A4	48 - 4		31 - 34	93604-16092	5 - 10		27 - 41		18 - 11	95822-10045	31 - 43
90501-600A5	48 - 4	93102-45008	2 - 19	93606-20044	31 - 37		28 - 24		19 - 56	95822-10090	31 - 45
90501-601L7	48 - 4	93210-06001	40 - 4	93700-06004	20 - 16		28 - 31	95812-06020	2 - 21	95827-08016	32 - 6
90501-601L8	48 - 4	93210-14369	13 - 5		20 - 21		28 - 41	95812-06040	7 - 8	97002-06025	28 - 16
90501-602L3	48 - 4	93210-14579	7 - 7		20 - 31		31 - 44	95812-06055	12 - 13	97002-08014	31 - 13
90501-602L8	48 - 4	93210-16629	7 - 16		20 - 34	95602-12200	20 - 49	95812-06080	12 - 14	97012-10025	2 - 33
90501-602L9	48 - 4	93210-18322	7 - 6		20 - 44	95602-14200	27 - 55	95812-08014	36 - 31	97017-06030	15 - 19
90501-603L2	48 - 4	93210-19026	18 - 3		20 - 47		27 - 63		36 - 35		50 - 13
90501-603L3	48 - 4	93210-19123	1 - 15		20 - 52	95607-05200	50 - 7	95812-08016	37 - 13	97607-05112	44 - 14
90501-624L8	48 - 4	93210-24235	40 - 10	94580-25064	7 - 18		51 - 5	95812-08020	11 - 18	97701-40130	43 - 5
90508-500B1	48 - 6	93210-24709	12 - 4	94591-59140	4 - 4	95607-08200	19 - 9	95812-08030	17 - 3	97702-50016	33 - 17
90508-536A9	48 - 6	93210-25071	31 - 11	94701-00411	1 - 9	95607-10200	19 - 11		40 - 13		35 - 2
90508-556A2	48 - 6	93210-25642	16 - 19	94890-09068	31 - 57	95607-12200	32 - 4	95812-08055	12 - 10		41 - 7
90508-556A7	48 - 6	93210-26006	6 - 15		49 - 2	95617-08630	16 - 7	95812-08070	12 - 11	97702-50020	35 - 3
90508-60007	48 - 6	93210-32172	13 - 3	94890-09070	49 - 2		48 - 13	95812-10020	28 - 26	98502-04014	10 - 23
90508-60012	48 - 6	93210-41041	23 - 10	95022-06008	46 - 9	95702-05300	33 - 41	95812-10045	27 - 46	98502-05016	44 - 15
90508-60016	48 - 6	93304-20511	31 - 3	95022-06020	4 - 7	95702-05500	45 - 27		28 - 22	98502-06016	5 - 8
90508-60018	16 - 13	93306-00006	5 - 5		6 - 28		47 - 2	95812-10070	28 - 23	98706-04012	25 - 22
	48 - 6		5 - 18	95022-06085	9 - 36	95702-06300	28 - 18	95812-10080	27 - 30	98902-05008	23 - 11
91312-06016	6 - 16	93306-00208	31 - 20	95022-08012	1 - 7	95702-06500	6 - 82		27 - 39	99001-04600	44 - 5

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
99002-08600	5 - 11								
99009-12400	29 - 9								
99009-14400	28 - 44								
99009-24400	25 - 3								
99009-25400	16 - 18								
99009-26400	31 - 50								
99009-35400	27 - 35								
99009-35500	32 - 3								
99009-42500	27 - 44								
99009-52500	31 - 7								
	31 - 36								
99009-62500	16 - 17								
	31 - 6								
99246-00200	34 - 9								
99530-08012	5 - 14								
	8 - 3								
	13 - 7								
99530-10014	12 - 7								
99530-10114	12 - 8								